

J&K

PRODUCT SPECIFICATION

1. SCOPE

This specification covers the performance, tests and quality requirements for "J&K PHONE JACK"。

2. APPLICABLE DOCUMENTS

In the event of conflict between the requirements of the specification and product drawing, the product drawing shall take precedence, In the event of conflict between the requirements of the specification and the referenced documents, the specification shall take precedence.

3. PRODUCT DESCRIPTION

3.1 Design And Construction

Product shall be of the design, construction and physical dimensions specified on the applicable product drawing.

3.2 Material and Plating

Refer to respective Getwell product drawings for information on materials, plating and marking; Solder component shall meet lead-free soldering requirements and the connectors shall be RoHS compliant.

4. REQUIREMENTS

4.1 Rating

Rated Voltage (Max): 12V DC Rated Current (Max): 0.5A

Operating Temperature Range : $-20 \sim +80 ^{\circ}$ C Operating Humidity Range : 95%H.R.Max.

Standard test conditions shall be 5 to 35°C in temperature and 45 to 85% in humidity and 86kPa to 106kPa air pressure.

4.2 Performance and Test description

The connectors shall be designed to meet the electrical, mechanical and environmental performance requirements specified as belows

5. TEST REQUIREMENTS AND PROCEDURES SUMMARY

Item	Test items	Requirments	Condition and Test method		
1	Examination of product	No physical damage	EIA-364-18A. Visual inspection.		
2	Contact resistance	50mΩ Max	EIA 364-23A Subject mated contacts assembled in housing to be measured at 1KHz, 20mV Max. open circuit at 100 mA Max. by contact resistance meter.		
3	Insulation resistance	100MΩ Min.	EIA 364-21B Insert plug gauge into the specimen, apply 500V DC for 1 minute between adjacent terminals.		
4	Dielectric Withstanding Voltage	No flashover or insulation breakdown	EIA 364-20A Apply 500V AC (50Hz or 60 Hz) between adjacent terminals or ground for 1 minute.		
5	Insertion and extraction force	Insertion force:2.0kgf Max Extraction force:0.3~2.0kgf Max	EIA 364-13A Insertion and extraction force shall be measured after inserting and withdrawing 3 times by using a plug gauge, and then measure the insertion and extraction force. Mating/unmating at a rate of 12.5mm per minute.		
6	Durability	 (1) Appearance: No breakdown; (2) Insertion & extraction force and Electrical characteristic shall be satisfied. (3)Contact resistance:150mΩ Max 	EIA 364-09B Inserting and withdrawing up to 5000 cycles repeatedly at the rated of between 15 and 18 cycles per minute.		
7	Solder-ability	(1) Above 95% of immersed area show no voids or pin holes	EIA 364-52 Dip solder-tails in flux then immerse in bath at 245 \pm 5°C up to 0.5mm from the bottom of the housing for 4 \sim 5s		
8	Resistance to soldering heat	1)Without any deformation of case or excessive losseness of the pins. Electrical characteristics shall be satisfied	Solder bath method: Solder temperature:260±5°C Immersion time:10±1s Solder iron method: Solder temperature:350±10°C Immersion time:3±1s Excessive pressure shall not be applied to the terminal		

9	Resistance to heat	(1) Contact resistance: 150 m Ω Max (2) Insulation resistance: 50 M Ω Min.	EIA 364-17B 80±2°C for 96 hours, test after keeping in normal condition for 30 minutes.		
10	Humidity test	(3)Withstand voltage500V AC(50Hz or 60Hz) (4)There shall be no sign of damage	EIA 364-31 40±2°C 90-95%RH for 96 hours, test after keeping in normal condition for 30 min.		
11	Resistance to cold	mechanically and electrically.	EIA 364-17B At -20±2℃ for 96 hours, test after keeping in normal condition for 30 min.		
12	Salt spray	1)Appearance:No noticeable rust and other physical damage (2)Contact resistance:50mΩ Max	EIA 364-26 Mate plugs and expose to the following sal mist conditions. Upon completion of the exposure period, salt deposits shall be removed by a gentle wash or dip in running water, after which the specified measurements shall be performed.		
13	Resistance to Reflow Soldering Heat	100 150 200 200 150 200 200 200 200 200 200 200 200 200 200 200 200 200 200 200 200 200 200	Pre-Heat 预热150~170°C: 60~120sec Heat加热220+/-10°C: 60sec. Min. Heat Peak 峰值260+/-5°C: 10sec. Max. (See FIG 1.)		



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DONGGUAN C.C.P. CONTACT PROBES CO., LTD NO.10, NAN MAIN AVENUE, HUMAN TOWN, DONGGUAN, GUANGDONG

The following sample(s) was/were submitted and identified on behalf of the applicant as LCP

SGS Job No. : GZ13012835EC

SGS Internal Reference No. : 12.1

Client Reference Information : Material No.: H32A254-E0

Supplier : SHENZHEN YUHENG PRECISION MOULD CO., LTD

Date of Sample Received : MAR 16, 2011

Testing Period : MAR 16, 2011 TO MAR 22, 2011

Test Requested : Selected test (s) as requested by client.

Test Method : Please refer to next page(s).

Test Result(s) : Please refer to next page(s).

Conclusion : Based on the performed tests on submitted sample(s), the results **comply**

with the RoHS Directive 2002/95/EC and its subsequent amendments.

Signed for and on behalf of SGS-CSTC Ltd.

Manson Yang Approved Signatory

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This solderwise stated the results shown in this test report refer only to the sample(s) tested. This document cannot be reproduced except in full, without prior approval of the Company.

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Test Results:

Description for specimen 1 : Black plastic

RoHS Directive 2002/95/EC

Test Item(s)	Unit	Test Method (Reference)	Result	MDL	Limit
Cadmium (Cd)	mg/kg	IEC 62321: 2008, ICP-OES	N.D.	2	100
Lead (Pb)	mg/kg	IEC 62321: 2008, ICP-OES	5	2	1000
Mercury (Hg)	mg/kg	IEC 62321: 2008, ICP-OES	N.D.	2	1000
Hexavalent Chromium (CrVI) by	mg/kg	IEC 62321: 2008, UV-Vis	N.D.	2	1000
alkaline extraction		120 02021. 2000, 0 4-413		2	
Sum of PBBs	mg/kg	-	N.D.	-	1000
Monobromobiphenyl	mg/kg	IEC 62321: 2008, GC-MS	N.D.	5	
Dibromobiphenyl	mg/kg	IEC 62321: 2008, GC-MS	N.D.	5	
Tribromobiphenyl	mg/kg	IEC 62321: 2008, GC-MS	N.D.	5	
Tetrabromobiphenyl	mg/kg	IEC 62321: 2008, GC-MS	N.D.	5	
Pentabromobiphenyl	mg/kg	IEC 62321: 2008, GC-MS	N.D.	5	
Hexabromobiphenyl	mg/kg	IEC 62321: 2008, GC-MS	N.D.	5	
Heptabromobiphenyl	mg/kg	IEC 62321: 2008, GC-MS	N.D.	5	
Octabromobiphenyl	mg/kg	IEC 62321: 2008, GC-MS	N.D.	5 5	
Nonabromobiphenyl	mg/kg	IEC 62321: 2008, GC-MS	N.D.		
Decabromobiphenyl	mg/kg	IEC 62321: 2008, GC-MS	N.D.	5	
Sum of PBDEs	mg/kg	-	N.D.	-	1000
Monobromodiphenyl ether	mg/kg	IEC 62321: 2008, GC-MS	N.D.	5	
Dibromodiphenyl ether	mg/kg	IEC 62321: 2008, GC-MS	N.D.	5	
Tribromodiphenyl ether	mg/kg	IEC 62321: 2008, GC-MS	N.D.	5	
Tetrabromodiphenyl ether	mg/kg	IEC 62321: 2008, GC-MS	N.D.	5	
Pentabromodiphenyl ether	mg/kg	IEC 62321: 2008, GC-MS	N.D.	5	
Hexabromodiphenyl ether	mg/kg	IEC 62321: 2008, GC-MS	N.D.	5	
Heptabromodiphenyl ether	mg/kg	IEC 62321: 2008, GC-MS	N.D.	5	
Octabromodiphenyl ether	mg/kg	IEC 62321: 2008, GC-MS	N.D.	5	
Nonabromodiphenyl ether	mg/kg	IEC 62321: 2008, GC-MS	N.D.	5	
Decabromodiphenyl ether	mg/kg	IEC 62321: 2008, GC-MS	N.D.	5	

Note:

- 1. mg/kg = ppm
- 2. N.D. = Not Detected (< MDL)
- 3. MDL = Method Detection Limit

ces Co., Ltd. |

4. "-" = Not regulated

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Test Report

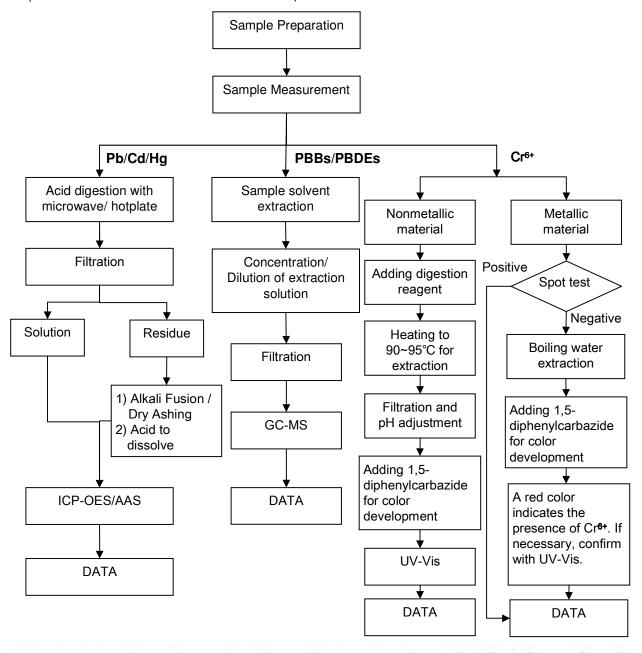
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ATTACHMENTS

RoHS Testing Flow Chart

- 1) Name of the person who made testing: Bella Wang / Cutey Yu / Ross Zhan
- 2) Name of the person in charge of testing: Adams Yu / Ryan Yang
- 3) These samples were dissolved totally by pre-conditioning method according to below flow chart (Cr6+ and PBBs/PBDEs test method excluded).



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Sample photo:



SGS authenticate the photo on original report only

*** End of Report ***

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No. SHAEC1009233404

日期: 2010年07月03日 第1页,共4页

浙江万力铜业有限公司 浙江省嵊州市经济开发区(浦口)南一路

以下测试之样品是由申请者所提供及确认: C5210

SGS工作编号: SP10-021928 - SH

成分: Cu,Sn,P

样品接收日期: 2010年06月30日

测试周期: 2010年06月30日 - 2010年07月03日

测试要求: 根据客户要求测试

测试方法: 请参见下一页 测试结果: 请参见下一页

通标标准技术服务有限公司 授权签名

Crystal shou

Zhou Yan, Crystal周燕

批准签署人

本报告是发布日期为2010年07月03日编号为SHAEC1009233401英文检测报告的中文译本。如有异议,以英文版本为准。

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测试结果:

样品部件外观描述:

样品编号 SGS样品ID 描述 1 SHA10-092334.002 铜色金属

备注:

(1) 1 mg/kg = 1 ppm = 0.0001%

(2) MDL = 检测极限值

(3) ND = 未检出 (< MDL)

(4) "-" = 未规定

RoHS指令2002/95/EC

测试方法: 参照IEC 62321:2008:

(1) 用ICP-OES测定镉的含量.(2) 用ICP-OES测定铅的含量.(3) 用ICP-OES测定汞的含量.

(4) 用点测试法/紫外-可见分光光度计比色法测定六价铬的含量.

<u>测试项目</u>	<u>限值</u>	<u>单位</u>	<u>MDL</u>	<u>002</u>
镉 (Cd)	100	mg/kg	2	ND
铅(Pb)	1,000	mg/kg	2	20
汞 (Hg)	1,000	mg/kg	2	ND
六价铬(CrVI)	-	-	\Diamond	Negative

备注:

- (1) 最大允许极限值引用自2002/95/EC RoHS指令和后继修正指令2005/618/EC.
- (2) ◊ 点测试法:

Negative= 镀层中未检测到六价铬, Positive = 镀层中检测到六价铬;

(当点测试结果为Negative或无法确定时,将采用沸水萃取法作进一步的结果验证.)

◊沸水萃取法:

Negative = 镀层中未检测到六价铬

Positive = 镀层中检测到六价铬; 表明50 cm²表面积的被测试样品的沸水萃取液中六价铬的浓度等于或大于0.02 mg/kg.

针对金属表面的防腐涂层:由于未获知样品的存储条件和生产日期,样品的六价铬测试结果仅代表测试时样品的状态.

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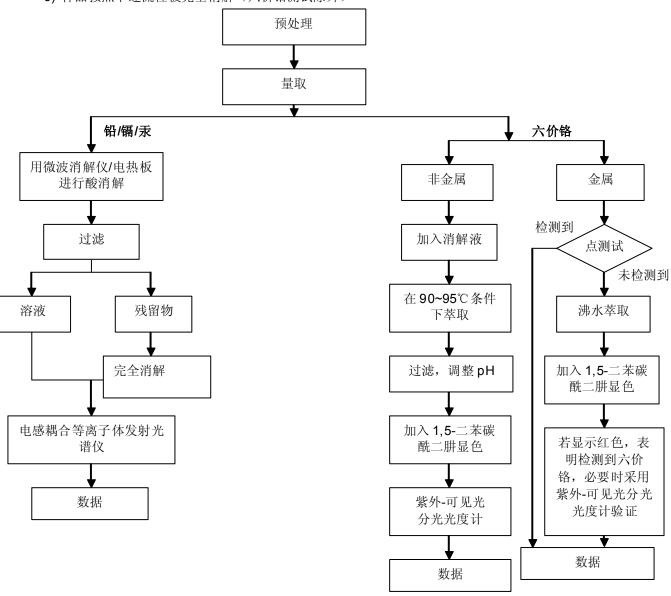
日期: 2010年07月03日

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附件

RoHS 测试流程图

- 1) 分析人员: 肖飞/左克春/赵旭东
- 2) 项目负责人: 张春华/徐亮
- 3) 样品按照下述流程被完全消解(六价铬测试除外)



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