

### **Technical Data Sheet**

### 0805 Package Chip LED (1.1mm Height)

#### 17-21UYOC/S530-XX/TR8

#### **Features**

- Package in 8mm tape on 7" diameter reel.
- Compatible with automatic placement equipment.
- Compatible with infrared and vapor phase reflow solder process.
- Mono-color type.
- Pb-free.
- The product itself will remain within ROHS complaint version.

#### **Descriptions**

- The 17-21 SMD Taping is much smaller than lead frame type components, thus enable smaller board size, higher packing density, reduced storage space and finally smaller equipment to be obtained.
- Besides, lightweight makes them ideal for miniature applications. etc.

#### **Applications**

- Automotive: backlighting in dashboard and switch.
- Telecommunication: indicator and backlighting in telephone and fax.
- Flat backlight for LCD, switch and symbol.
- General use.

#### **Device Selection Guide**

DADE NO			
PART NO.	Material	<b>Emitted Color</b>	Lens Color
17-21UYOC/S530-XX/TR8	AlGaInP	Brilliant Orange	Water Clear

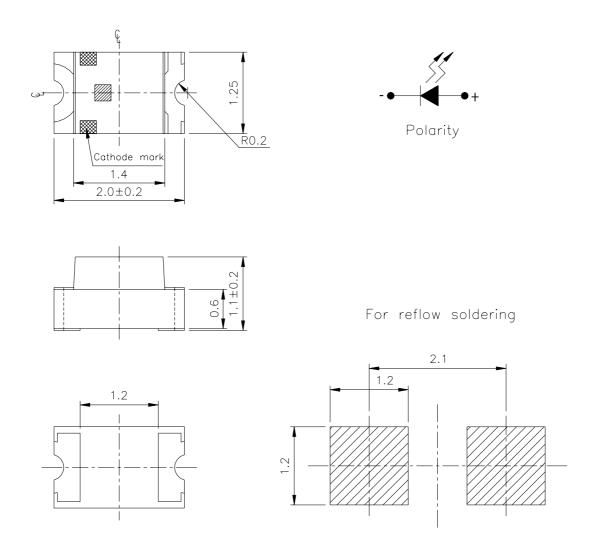


Rev. 1 Everlight Electronics Co., Ltd. http://www.everlight.com Page: 1 of 9 Device No.: SZDSE-171-026

Prepared date:17-Aug-2005 Prepared by: Meng Yali



### **Package Outline Dimensions**



**Note:** The tolerances unless mentioned is  $\pm 0.1$ mm, Unit = mm

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Device No.: SZDSE-171-026 Prepared date:17-Aug-20

Prepared date:17-Aug-2005 Prepared by:Meng Yali

Rev. 1

Page: 2 of 9



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### 17-21UYOC/S530-XX/TR8

### **Absolute Maximum Ratings (Ta=25°C)**

Parameter	Symbol	Rating	Unit	
Reverse Voltage	$V_R$	5	V	
Forward Current	$I_{\mathrm{F}}$	25	mA	
Operating Temperature	Topr	-40 ~ +85	$^{\circ}\!\mathbb{C}$	
Storage Temperature	Tstg	-40~ +90	$^{\circ}\!\mathbb{C}$	
Electrostatic Discharge(HBM)	ESD	2000	V	
Power Dissipation	Pd	60	mW	
Peak Forward Current (Duty 1/10 @1KHz)	$I_{\mathrm{FP}}$	60	mA	
Soldering Temperature	Tsol	Reflow Soldering: 260 °C for 10 sec. Hand Soldering: 350 °C for 3 sec.		

### **Electro-Optical Characteristics (Ta=25°C)**

Parameter	Symbol	*Chip Rank	Min.	Тур.	Max.	Unit	Condition
Luminous Intensity	Iv	A2	15	38		mcd	
		A3	40	62			
		A4	50	75			
		A5	60	96			
		A6	85	124			
Viewing Angle	2 \theta 1/2			140		deg	I <sub>F</sub> =20 mA
Peak Wavelength	λр			611		nm	
Dominant Wavelength	λd			605		nm	
Spectrum Radiation Bandwidth	Δλ			20		nm	
Forward Voltage	$V_{\mathrm{F}}$			2.0	2.4	V	
Reverse Current	$I_R$				10	$\mu$ A	V <sub>R</sub> =5V

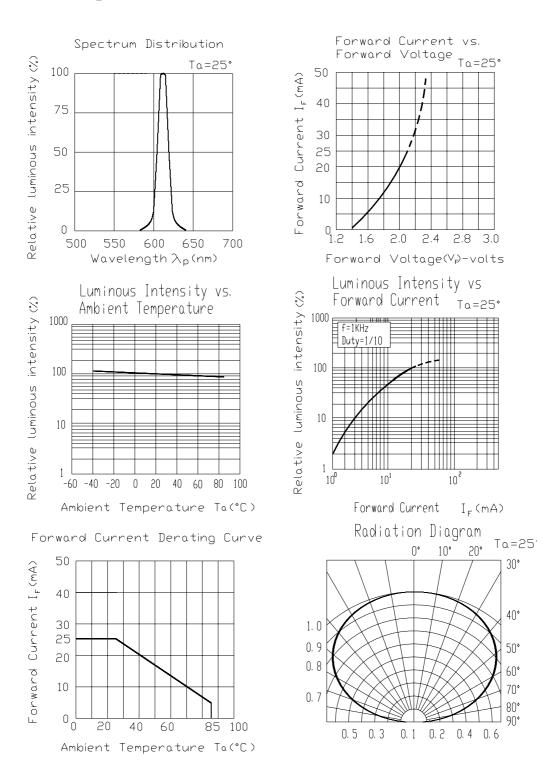
# \*17-21UYOC/S530-XX/TR8

└ Chip Rank

Everlight Electronics Co., Ltd. http://www.everlight.com Rev. 1 Page: 3 of 9

Device No.: SZDSE-171-026 Prepared date:17-Aug-2005 Prepared by:Meng Yali

### **Typical Electro-Optical Characteristics Curves**



Everlight Electronics Co., Ltd. http://www.everlight.com Rev. 1 Page: 4 of 9

Device No.: SZDSE-171-026 Prepared date:17-Aug-2005 Prepared by:Meng Yali

### Label explanation

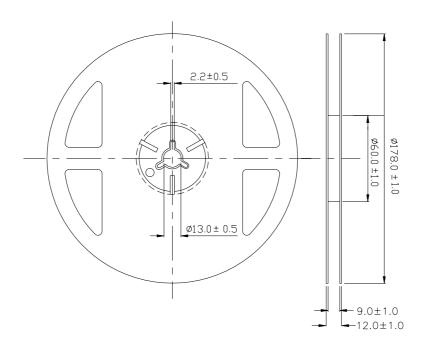
**CAT: Luminous Intensity Rank** 

**HUE: Dom. Wavelength Rank** 

**REF: Forward Voltage Rank** 



#### **Reel Dimensions**



**Note:** The tolerances unless mentioned is  $\pm 0.1$ mm, Unit = mm

Everlight Electronics Co., Ltd.

Device No.: SZDSE-171-026

http://www.everlight.com

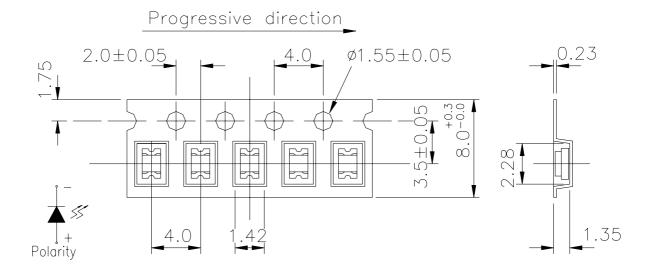
Prepared date:17-Aug-2005

Rev. 1

Page: 5 of 9

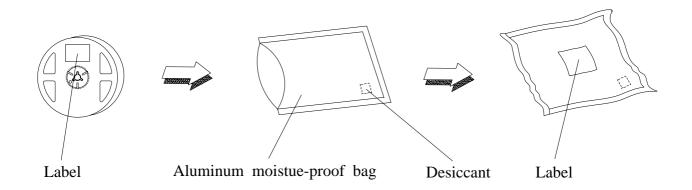
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#### Carrier Tape Dimensions: Loaded quantity 3000 PCS per reel



**Note:** The tolerances unless mentioned is  $\pm 0.1$ mm, Unit = mm

### **Moisture Resistant Packaging**



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Device No.: SZDSE-171-026

http://www.everlight.com

Prepared date:17-Aug-2005

Rev. 1

Page: 6 of 9

Prepared by:Meng Yali



### **Reliability Test Items And Conditions**

The reliability of products shall be satisfied with items listed below.

Confidence level: 90%

LTPD: 10%

No.	Items	Test Condition	Test Hours/Cycles	Sample Size	Ac/Re
1	Reflow Soldering	Temp. : 260°C±5°C Min. 5sec. 6 Min.		22 PCS.	0/1
2	Temperature Cycle	$H: +100^{\circ}\mathbb{C}$ 15min $\int$ 5 min $L: -40^{\circ}\mathbb{C}$ 15min	300 Cycles	22 PCS.	0/1
3	Thermal Shock	H:+100°C 5min  ∫ 10 sec L:-10°C 5min	300 Cycles	22 PCS.	0/1
4	High Temperature Storage	Temp. : 100°C	1000 Hrs.	22 PCS.	0/1
5	Low Temperature Storage	Temp. : -40°€	1000 Hrs.	22 PCS.	0/1
6	DC Operating Life	$I_F = 20 \text{ mA}$	1000 Hrs.	22 PCS.	0/1
7	High Temperature / High Humidity	85°C / 85%RH	1000 Hrs.	22 PCS.	0/1

Everlight Electronics Co., Ltd. http://www.everlight.com Rev. 1 Page: 7 of 9

Device No.: SZDSE-171-026 Prepared date:17-Aug-2005 Prepared by:Meng Yali

#### **Precautions For Use**

1. Over-current-proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

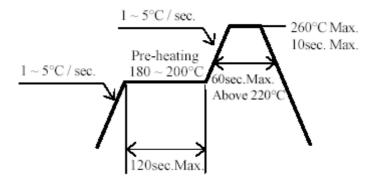
#### 2. Storage

- 2.1 Do not open moisture proof bag before the products are ready to use.
- 2.2 Before opening the package, the LEDs should be kept at 30°C or less and 90%RH or less.
- 2.3 The LEDs should be used within a year.
- 2.4 After opening the package, the LEDs should be kept at 30°C or less and 60% RH or less.
- 2.5 The LEDs should be used within 168 hours (7 days) after opening the package.
- 2.6 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.

Baking treatment :  $60\pm5^{\circ}$ C for 24 hours.

#### 3. Soldering Condition

3.1 Pb-free solder temperature profile



- 3.2 Reflow soldering should not be done more than two times.
- 3.3 When soldering, do not put stress on the LEDs during heating.
- 3.4 After soldering, do not warp the circuit board.

Everlight Electronics Co., Ltd. http://www.everlight.com Rev. 1 Page: 8 of 9

Device No.: SZDSE-171-026 Prepared date:17-Aug-2005 Prepared by:Meng Yali

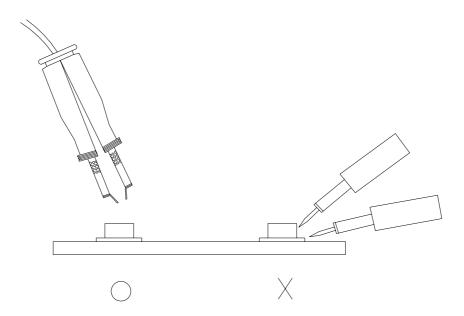


#### 4. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than  $350^{\circ}$ C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

#### 5.Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



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Everlight Electronics Co., Ltd. http://www.everlight.com Rev. 1 Page: 9 of 9

Device No.: SZDSE-171-026 Prepared date:17-Aug-2005 Prepared by:Meng Yali