Features

- Compliant with AEC-Q200 Rev-C - Stress Test Qualification for Passive Components in Automotive Applications
- Small footprint size (1210)
- Operating temperature range up to 125 °C
- Low thermal derating factor
- Higher hold currents at elevated temperatures
- RoHS compliant*
- Agency recognition:

MF-USHT Series - PTC Resettable Fuses

Electrical Characteristics

Model	V max. Volts	I max. Amps	I_{hold}	I_{trip}	Resistance		Max. Time To Trip		Tripped Power Dissipation
			Amperes at 23 °C		Ohms at 23 °C		Amperes at 23 °C	Seconds at 23 °C	Watts at 23 °C
			Hold	Trip	$R_{Min.}$	$R_{1Max.}$**			Typ.
MF-USHT035KX	30	20	0.35	1.75	0.4	2.2	8.0	0.1	1.0
MF-USHT050KX	30	20	0.50	2.50	0.3	1.6	8.0	0.1	1.0

**$R_{1Max.}$ measured 24 hours post reflow.

Environmental Characteristics

Operating Temperature	-40 °C to +125 °C	
Passive Aging	+125 °C, 1000 hours	$R_{final} < R_{1max}$
Humidity Aging	+85 °C, 85 % R.H. 1000 hours	$R_{final} < R_{1max}$
Thermal Shock	+125 °C to -40 °C, 20 times	$R_{final} < R_{1max}$
Solvent Resistance	MIL-STD-202, Method 215	No change
Vibration	MIL-STD-883C, Method 2007.1, Condition A	No change
Moisture Sensitivity Level (MSL)	Level 1	
ESD Classification - HBM	Class 6	

Test Procedures And Requirements For Model MF-USHT Series

Test	Test Conditions	Accept/Reject Criteria
Visual/Mech.	Verify dimensions and materials	Per MF physical description
Resistance	In still air @ 23 °C	$R_{min} \le R \le R_{1max}$
Time to Trip	At specified current, Vmax, 23 °C	T ≤ max. time to trip (seconds)
Hold Current	30 min. at I_{hold}	No trip
Trip Cycle Life	V_{max}, I_{max}, 100 cycles	No arcing or burning
Trip Endurance	V_{max}, 48 hours	No arcing or burning
Solderability	ANSI/J-STD-002	95 % min. coverage

cUL File Number E174545
http://www.ul.com/ Follow link to Online Certificates Directory, then enter UL File No. E174545, or click here

TÜV Certificate ..... Certificate Number Available on Request, or click here

Thermal Derating Chart - I_{hold} (Amps)

Model	Ambient Operating Temperature									
	-40 °C	-20 °C	0 °C	+23 °C	+40 °C	+50 °C	+60 °C	+70 °C	+85 °C	+125 °C
MF-USHT035KX	0.508	0.459	0.406	0.350	0.308	0.284	0.259	0.235	0.196	0.095
MF-USHT050KX	0.725	0.655	0.580	0.500	0.440	0.405	0.370	0.335	0.280	0.135

WARNING Cancer and Reproductive Harm - www.P65Warnings.ca.gov

*RoHS Directive 2002/95/EC Jan. 27, 2003 including annex and RoHS Recast 2011/65/EU June 8, 2011.

Applications

- Protection of automotive circuitry including engine control modules
- Overcurrent surge protection of electronic equipment required to operate at high operating temperature ranges
- Resettable fault protection for general electronic equipment

MF-USHT Series - PTC Resettable Fuses

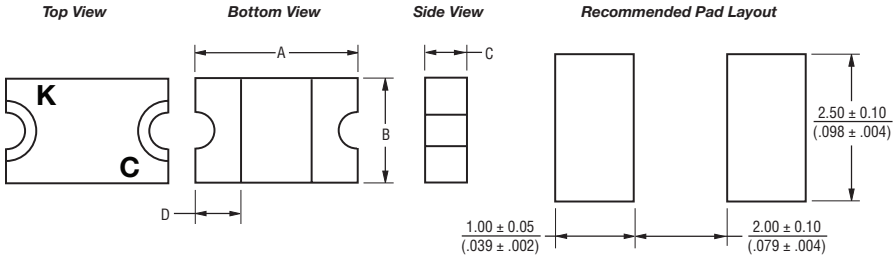
BOURNS®

Product Dimensions

Model	A		B		C		D
	Min.	Max.	Min.	Max.	Min.	Max.	Min.
MF-USHT035X	3.00 (0.118)	3.43 (0.135)	2.35 (0.093)	2.80 (0.110)	0.40 (0.016)	0.85 (0.033)	0.30 (0.012)
MF-USHT050X	3.00 (0.118)	3.43 (0.135)	2.35 (0.093)	2.80 (0.110)	0.40 (0.016)	0.85 (0.033)	0.30 (0.012)

Packaging: 3000 pcs. per reel.

DIMENSIONS: MM (INCHES)

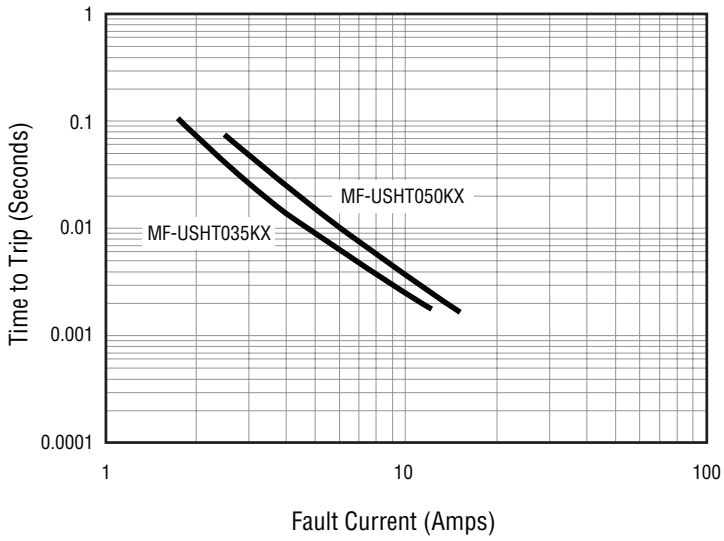


Terminal material:
Nickel/gold plated.

Termination pad solderability:
Standard Au finish:
Meets ANSI/J-STD-002 Category 2.

Recommended Storage:
40 °C max./70 % RH max.

Typical Time to Trip at 23 °C



The Time to Trip curves represent typical performance of a device in a simulated application environment. Actual performance in specific customer applications may differ from these values due to the influence of other variables.

How to Order

MF - USHT 035 K X - 2

Multifuse® Product Designator

Series
USHT = 1210 High Temperature Surface Mount Component

Hold Current, I_{hold}
035 - 050 (0.35 - 0.50 Amps)

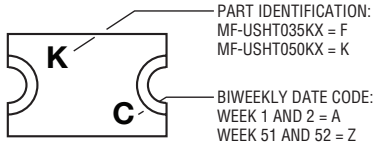
Material Specific Code

Multifuse® freeXpansion™ Design

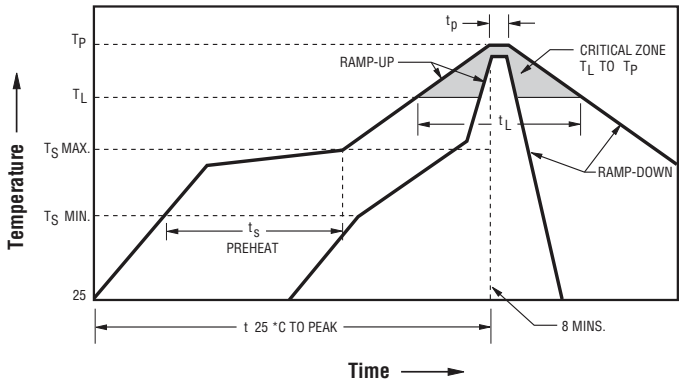
Packaging
Packaged per EIA 481-1
-2 = Tape and Reel

Typical Part Marking

Represents total content. Layout may vary.



Solder Reflow Recommendations



Notes:

- MF-USHT models cannot be wave soldered or hand soldered. Please contact Bourns for soldering recommendations.
- All temperatures refer to topside of the package, measured on the package body surface.
- If reflow temperatures exceed the recommended profile, devices may not meet the published specifications.
- Compatible with Pb and Pb-free solder reflow profiles.
- Excess solder may cause a short circuit, especially during hand soldering. Please refer to the Multifuse® Polymer PTC Soldering Recommendation guidelines.
- Designed for single solder reflow operations.

Profile Feature	Pb-Free Assembly
Average Ramp-Up Rate (TS_{max} to T_p)	3 °C / second max.
PREHEAT: Temperature Min. (TS_{min}) Temperature Max. (TS_{max}) Time (ts_{min} to ts_{max})	 150 °C 200 °C 60~180 seconds
TIME MAINTAINED ABOVE: Temperature (T_L) Time (t_L)	 217 °C 60~150 seconds
Peak / Classification Temperature (T_P)	260 °C
Time within 5 °C of Actual Peak Temperature (t_p)	20~40 seconds
Ramp-Down Rate	6 °C / second max.
Time within 25 °C to Peak Temperature	8 minutes max.

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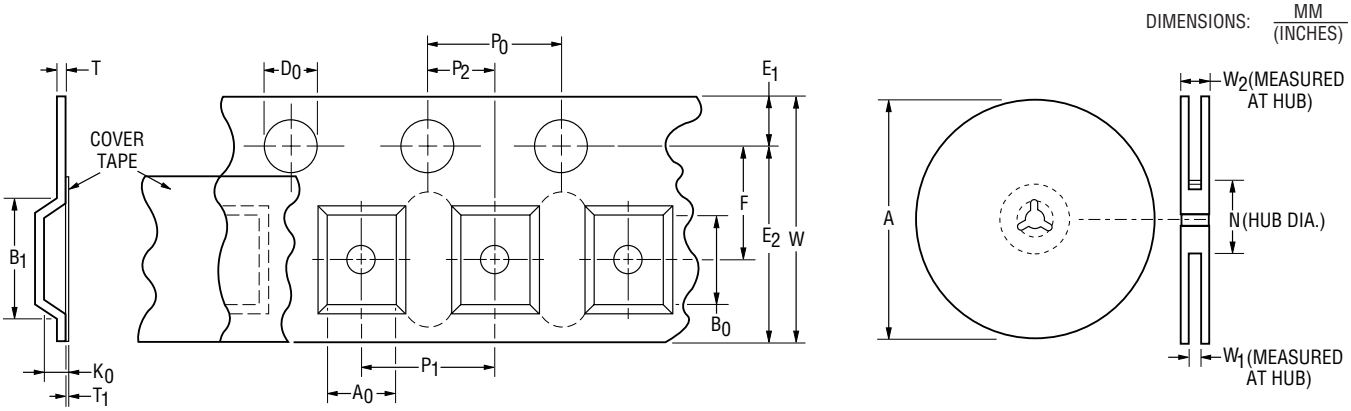
MF-USHT Series Tape and Reel Specifications

BOURNS®

Tape Dimensions	MF-USHT Series per EIA 481-1
W	8.0 ± 0.30 (0.315 ± 0.012)
P_0	4.0 ± 0.10 (0.157 ± 0.004)
P_1	4.0 ± 0.10 (0.157 ± 0.004)
P_2	2.0 ± 0.05 (0.079 ± 0.002)
A_0	3.00 ± 0.10 (0.118 ± 0.004)
B_0	3.65 ± 0.10 (0.144 ± 0.004)
B_1 max.	4.35 (0.171)
D_0	1.5 + 0.10/-0.0 (0.059 + 0.004/-0)
F	3.5 ± 0.05 (0.138 ± 0.002)
E_1	1.75 ± 0.10 (0.069 ± 0.004)
E_2 min.	6.25 (0.246)
T max.	0.6 (0.024)
T_1 max.	0.1 (0.004)
K_0	0.85 ± 0.10 (0.033 ± 0.004)
Leader min.	390 (15.35)
Trailer min.	160 (6.30)
Reel Dimensions	
A max.	185 (7.28)
N min.	50 (1.97)
W_1	8.4 + 1.5/-0.0 (0.331 + 0.059/-0.0)
W_2 max.	14.4 (0.567)

DIMENSIONS: MM (INCHES)



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Users should verify actual device performance in their specific applications.
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