

50 V Code-Free FOC BLDC Motor Controller

frequency ratio is programmable.

The AMT49406 is a 3-phase, sensorless, brushless DC (BLDC)

motor driver (gate driver) which can operate from 5.5 to 50 V.

A field-oriented control (FOC) algorithm is fully integrated to

achieve the best efficiency and acoustic noise performance. The

device optimizes the motor startup performance in a stationary

condition, a windmill condition, and even in a reverse windmill

Motor speed is controlled through analog, PWM, or CLOCK

input. Closed-loop speed control is optional, and RPM-to-clock

A simple I²C interface is provided for setting motor-rated voltage, rated current, rated speed, resistance, and startup

The AMT49406 is available in a 24-contact 4 mm × 4 mm OFN

with exposed thermal pad (suffix ES) and a 24-lead TSSOP with exposed thermal pad (suffix LP). These packages are lead

(Pb) free, with 100% matte-tin leadframe plating.

DESCRIPTION

condition.

profiles.

FEATURES AND BENEFITS

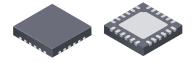
- Code-free sensorless field-oriented control (FOC)
- Proprietary non-reverse fast startup
- Soft-On Soft-Off (SOSO) for quiet operation
- Analog / PWM / Clock mode speed control
- Closed-loop speed control
- Configurable current limit
- Windmill startup operation
- Lock detection
- Short-circuit protection (OCP)
- Brake and direction inputs

APPLICATIONS

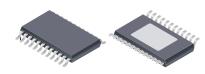
- Ceiling fans
- Pedestal fans
- Bathroom exhaust fans
- Home appliance fans and pumps



PACKAGES

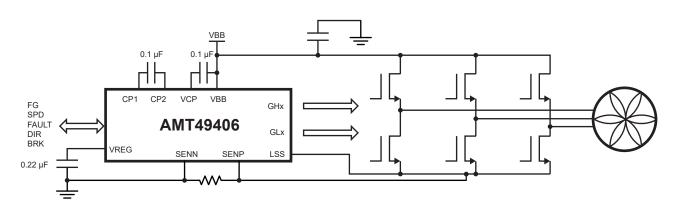


24-contact QFN with exposed thermal pad 4 mm \times 4 mm \times 0.75 mm (ES package)



24-lead TSSOP with exposed thermal pad (LP package)

Not to scale





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SELECTION GUIDE

| Part Number | Ambient Temperature Range (T _A) (°C) | Packaging | |
|---------------|---|---|------------------------------|
| AMT49406GESSR | -40 to 105 | 24-contact QFN with exposed thermal pad | 6000 pieces per 13-inch reel |
| AMT49406GLPTR | -40 to 105 | 24-lead TSSOP with exposed thermal pad | 4000 pieces per 13-inch reel |



ABSOLUTE MAXIMUM RATINGS

| Characteristic | Symbol | Notes | Rating | Unit |
|-----------------------------|---------------------------------------|-------------------------|--|------|
| Supply Voltage | V _{BB} | | 50 | V |
| Logic Input Voltage Range | V _{IN} | SPD, BRAKE, DIR | -0.3 to 6 | V |
| Logic Output | Vo | FG (I < 5 mA) | 6 | V |
| 1.00 | | DC | ±500 | mV |
| LSS | V _{LSS} | t _W < 500 ns | ±4 | V |
| VREG | V _{REG} | | 0 to 4 | V |
| | | DC | ±500 | mV |
| SENN, SENP | V _{SENN} , V _{SENP} | t _W < 500 ns | ±4 | V |
| Output Voltage | V _{OUT} | SA, SB, SC | -2 to V _{BB} +2 | V |
| GHx | V _{GHx} | | V _{Sx} -0.3 to V _{CP} +0.3 | V |
| GLx | V _{GLx} | | V _{LSS} -0.3 to 8.5 | V |
| VCP | V _{CP} | | V_{BB} -0.3 to V_{BB} +8 | V |
| CP1 | V _{CP1} | | -0.3 to V _{BB} +0.3 | V |
| CP2 | V _{CP2} | | V_{BB} -0.3 to V_{CP} +0.3 | V |
| Junction Temperature | TJ | | 150 | °C |
| Storage Temperature Range | T _{stg} | | -55 to 150 | °C |
| Operating Temperature Range | T _A | Range G | -40 to 105 | °C |

THERMAL CHARACTERISTICS

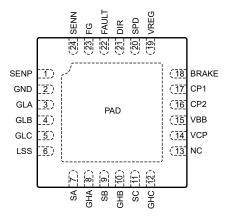
| Characteristic | Symbol | Test Conditions* | | Unit |
|----------------------------|-----------------|---|----|------|
| Package Thermal Resistance | D | 24-contact QFN (package ES), on 2-sided PCB 1-in. ² copper | 45 | °C/W |
| | $R_{\theta JA}$ | 24-lead TSSOP (package LP), on 2-sided PCB 1-in. ² copper | 36 | °C/W |

*Additional thermal information available on the Allegro website.

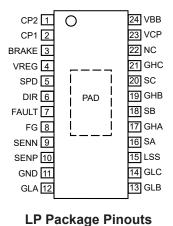


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PINOUT DIAGRAMS AND TERMINAL LIST TABLE



ES Package Pinouts



Terminal List Table

| Terminal | Number | News | E | |
|------------|------------|-------|--|--|
| ES Package | LP Package | Name | Function | |
| 16 | 1 | CP2 | Charge pump | |
| 17 | 2 | CP1 | Charge pump | |
| 18 | 3 | BRAKE | Logic input | |
| 19 | 4 | VREG | 2.8 V regulator voltage | |
| 20 | 5 | SPD | PWM or clock mode speed control | |
| 21 | 6 | DIR | Direction control | |
| 22 | 7 | FAULT | Fault indicator output | |
| 23 | 8 | FG | Motor speed output | |
| 24 | 9 | SENN | Current sense negative terminal | |
| 1 | 10 | SENP | Current sense positive terminal | |
| 2 | 11 | GND | Ground | |
| 3 | 12 | GLA | Low-side gate drive output | |
| 4 | 13 | GLB | Low-side gate drive output | |
| 5 | 14 | GLC | Low-side gate drive output | |
| 6 | 15 | LSS | Low-side source | |
| 7 | 16 | SA | Motor output | |
| 8 | 17 | GHA | High-side gate drive output | |
| 9 | 18 | SB | Motor output | |
| 10 | 19 | GHB | High-side gate drive output | |
| 11 | 20 | SC | Motor output | |
| 12 | 21 | GHC | High-side gate drive output | |
| 13 | 22 | NC | No connect | |
| 14 | 23 | VCP | Charge pump | |
| 15 | 24 | VBB | Power supply | |
| PAD | PAD | PAD | Exposed pad for enhanced thermal dissipation | |



50 V Code-Free FOC BLDC Motor Controller

ELECTRICAL CHARACTERISTICS [1]: Valid over operating ambient temperature range and operating voltage range,

unless noted otherwise

| Characteristics | Symbol | Test Conditions | Min. | Тур. | Max. | Unit |
|---|---------------------------|------------------------------------|------|------|------|------|
| GENERAL | · | | · | • | | |
| | N | Driving | 5.5 | _ | 48 | V |
| Supply Voltage Range | V _{BB} | Operating | 5.5 | - | 50 | V |
| | | I _{VREG} = 0 mA | _ | 8 | 12 | mA |
| VBB Supply Current | I _{BB} | Standby mode | _ | 10 | 20 | μA |
| Reference Voltage | V _{REG} | I _{OUT} = 10 mA | 2.7 | 2.86 | 2.95 | V |
| GATE DRIVE | · | · | · | | | |
| Llink Side Oate Drive Output | | V _{BB} = 8 V | 6.5 | 6.8 | _ | V |
| High Side Gate Drive Output | V _{GH} | V _{BB} = 24 V | 6.5 | 6.8 | _ | V |
| | | V _{BB} = 8 V | 6.5 | 7.3 | _ | V |
| Low Side Gate Drive Output | V _{GL} | V _{BB} = 24 V | 6.5 | 7.3 | _ | V |
| Gate Drive Source Current | I _{SO} | | _ | 55 | _ | mA |
| Gate Drive Sink Current | I _{SI} | | _ | 105 | _ | mA |
| MOTOR DRIVE | • | · | · | | | |
| PWM Duty On Threshold | PWM _{ON} | Relative to target | -0.5 | - | 0.5 | % |
| PWM Duty Off Threshold | PWM _{OFF} | Relative to target | -0.5 | - | 0.5 | % |
| | f _{PWM(MIN)} | PWM input frequency setting = 0 | 2.5 | - | 100 | kHz |
| PWM Input Frequency Range | | PWM input frequency setting = 1 | 80 | - | 3200 | Hz |
| Clock Input Frequency Range | f _{сLOCK} | CLOCK mode | 1 | - | 2000 | Hz |
| SPD Standby Threshold (Analog Enter) | V _{SPD(TH_ENT)} | | 50 | 100 | 150 | mV |
| SPD Standby Threshold (Analog Exit) | V _{SPD(TH_EXIT)} | | 0.4 | 0.75 | 1 | V |
| SPD On Threshold | V _{SPD(ON)} | ON/OFF setting = 10% | 210 | 250 | 290 | mV |
| SPD Max | V _{SPD(MAX)} | | _ | 2.5 | _ | V |
| SPD ADC Resolution | V _{SPDADC(RES)} | | - | 9.78 | _ | mV |
| SPD ADC Accuracy | V _{SPDADC(ACC)} | V _{SPD} = 0.2 to 2.5 V | -40 | - | 40 | mV |
| | | PWM mode or Analog mode | -5 | - | 5 | % |
| Speed Closed Loop Accuracy | f _{SPD(ACC)} | Clock mode | -0.1 | - | 0.1 | rpm |
| Dead Time | t _{DT} | Code = 9 | _ | 400 | _ | ns |
| Motor PWM Frequency | f _{PWM} | $T_A = 25^{\circ}C$ | 23.3 | 24.4 | 25.4 | kHz |
| PROTECTION | | | | | | |
| VBB UVLO | V _{BB(UVLO)} | V _{BB} rising | - | 4.75 | 4.95 | V |
| VBB UVLO Hysteresis | V _{BB(HYS)} | | 200 | 300 | 450 | mV |
| Thermal Shutdown Temperature | T _{JTSD} | Temperature increasing | - | 165 | _ | °C |
| Thermal Shutdown Hysteresis | ΔΤ | Recovery = $T_{JTSD} - \Delta T_J$ | _ | 20 | _ | °C |

Continued on next page ...



50 V Code-Free FOC BLDC Motor Controller

ELECTRICAL CHARACTERISTICS ^[1] (continued): Valid over operating ambient temperature range and operating voltage range, unless noted otherwise

| Characteristics Symbol Test Conditions | | Test Conditions | Min. | Тур. | Max. | Unit | | |
|---|------------------|---------------------------------------|------|------|------|------|--|--|
| LOGIC, IO, I ² C | | | | | | | | |
| Input Current | | SPD, FG; V _{IN} = 0 to 5.5 V | -5 | 1 | 5 | μA | | |
| Input Current | IIN | BRK, DIR; V _{IN} = 5 V | - | 50 | - | μA | | |
| Logic Input, Low Level | V _{IL} | | 0 | _ | 0.8 | V | | |
| Logic Input, High Level | V _{IH} | | 2 | _ | 5.5 | V | | |
| Logic Input Hysteresis | V _{HYS} | | 200 | 300 | 600 | mV | | |
| FG Output Leakage I _{FG} V = 5.5 V | | - | _ | 1 | μA | | | |

^[1] Specified limits are tested at 25°C and 125°C and statistically assured over operating temperature range by design and characterization.



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FUNCTIONAL DESCRIPTION

The AMT49406 is a three-phase BLDC controller with integrated gate driver. It operates from 5.5 to 50 V and targets pedestal fan, ceiling fan, and ventilation fan applications.

The integrated field-oriented control (FOC) algorithm achieves the best efficiency and dynamic response and minimizes acoustic noise. Allegro's proprietary non-reverse startup algorithm improves startup performance. The motor will start up towards the target direction after power-up without reverse shaking or vibration. The Soft-On Soft-Off (SOSO) feature gradually increases the current to the motor at "on" command (windmill condition), and gradually reduces the current from the motor at the "off" command, further reducing the acoustic noise and operating the motor smoothly.

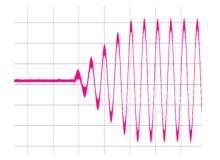


Figure 2: Current Waveform of Soft-On

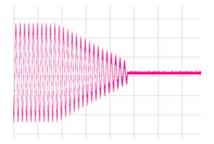


Figure 3: Current Waveform of Soft-Off

Speed Control

Speed demand is provided via the SPD pin. Three speed control modes are selectable through the EEPROM. The AMT49406 also features a closed-loop speed function, which can be enabled or disabled via the EEPROM.

PWM Mode: The motor speed is controlled by the PWM duty cycle on the SPD pin, and higher duty cycle represents higher speed demand. If closed-loop speed is disabled, the output amplitude will be proportional to the PWM duty cycle. If closed-loop speed is enabled, the motor speed is proportional to the PWM duty cycle, and 100% duty represents the rated speed of the motor, which can be programmed in the EEPROM.

close_loop_speed = rated_speed × duty_input

The SPD PWM frequency range is 80 Hz to 100 kHz. If it is higher than 2.8 kHz, set PWMfreq = 0; if it is lower than 2.8 kHz, set PWMfreq = 1.

Analog Mode: The motor speed is controlled by the analog voltage on the SPD pin, with higher voltage representing higher speed demand. If closed-loop speed is disabled, the output amplitude will be proportional to the analog voltage input. If closed-loop speed is enabled, the motor speed is as follows:

closed_loop_speed = rated_speed × analog_input / SPD_{MAX}

CLOCK Mode: In the clock speed control mode, the closedloop speed is always enabled. Higher frequency on the SPD pin will drive a higher motor speed as follows:

close_loop_speed (rpm) = clock_input × speed_ctrl_ratio, where the speed ctrl_ratio can be programmed in the EEPROM.

For example, if the ratio is 4 and the clock input frequency is 60 Hz, then the motor will operate at 240 rpm. Note the number of motor pole pairs must be set properly in the programming application for the rated speed (rpm) setting to be accurate.

If the clock frequency commands a speed that is higher than twice the rated speed, the AMT49406 treats it as a clock input error and stops the motor.

For all three speed control modes with closed-loop speed enabled, if the demand speed is higher than the maximum speed, the system can run at a certain supply voltage and load condition, and the AMT49406 will just provide the maximum output voltage (if current limit is not triggered) or the maximum output current (if current limit is triggered).

The SPD pin is also used as SCL in the I²C mode.



Motor Stop and Standby Mode

If the speed demand is less than the programmed threshold, the motor will stop.

| On/Off Setting | On Threshold | Off Threshold |
|----------------|--------------|---------------|
| 6% | 7.8% | 5.9% |
| 10% | 11.7% | 9.8% |
| 15% | 14.9% | 12.9% |
| 20% | 21.5% | 19.6% |

For example, consider 10% is set as the threshold. If PWM duty is less than 9.8% (in PWM mode), or the analog voltage is less than 250 mV (in Analog mode), or the CLOCK input frequency is less than 9.8% of the "rated_speed" (in CLOCK mode), the IC will stop the motor and enter the "idle" mode.

In order to enter standby, two conditions must be met: 1) the motor must be stationary, and 2) PWM or CLOCK signal must remains logic low (in PWM and CLOCK mode) or the analog voltage remains less than $V_{SPD(TH_ENT)}$ (in Analog mode) for longer than one second.

A rising edge on PWM or CLOCK will wake the IC in PWM and CLOCK mode, and in Analog mode, the SPD voltage must be higher than $V_{SPD(TH \ EXIT)}$ to wake up the IC.

Standby Mode will turn off all circuitry including the charge pump and VREG.

After powering on, the device will always be in the active mode before entering standby mode.

The standby mode can be disabled in the EEPROM.

Direction Input: Logic input to control motor direction. For logic high, the motor phases are ordered $A \rightarrow B \rightarrow C$. For logic low, the motor phases are ordered $A \rightarrow C \rightarrow B$. The AMT49406 supports changing the direction input while the motor is running. The direction can also be controlled through register.

BRAKE: Active-high signal turns on all low sides for braking function. The Brake function overrides speed control input. Care should be taken to avoid stress on the MOSFET when braking while the motor is running. With braking, the current will be limited only by V_{BEMF}/R_{MOTOR} . The AMT49406 includes an optional feature which holds off braking until the motor speed drops to a low enough (configurable) level so that the braking current will not damage the MOSFET.

FAULT: Open-drain output provides motor operation fault status. Default is high when there is no fault.

An LED and a serial resistor is recommended between the FAULT and VREG pins. The LED indicates fault information.

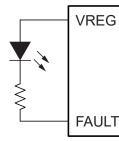


Figure 4: AMT49406 with LED and Serial Resistor

| Fault Type | FAULT Pin | LED Pattern |
|----------------------|---|---------------------------|
| Lock detected | low | constant on |
| OCP | 0.67 seconds high 0.67 seconds low | slow flashing |
| OTP | 0.67 seconds low 0.17 seconds high 0.08 seconds low 0.17 seconds high 0.08 seconds low 0.17 seconds high | long-short-short flashing |
| system error | 0.08 seconds low 0.08 seconds high 0.08 seconds low 1.09 seconds high | double short flashing |
| OVP | 0.17 seconds high 0.17 seconds low | fast flashing |
| zero speed demand | 0.25 seconds high 0.08 seconds low 0.34 seconds high 0.67 seconds low | long-short flashing |

FG: Open-drain output provides motor speed information to the system. The open-drain output can be pulled up to VREG or an external 3.3 or 5 V supply.

The FG pin is also used as SDA in I^2C mode. The first I^2C command can pass only when the FG is high (open drain off). After the first I^2C command, the FG pin is no longer used for speed information, and the FG pin is dedicated as a data pin for the I^2C interface.

FG is default high after power-on and exit from standby mode, and stays high for at least 9.8 ms. To ensure successful I²C communication, it is recommended to have the first I²C demand right after power-up or exit from standby mode within 9.8 ms.



VREG: Voltage reference (2.8 V) to power internal digital logic and analog circuitry. VREG can be used to power external circuitry with up to 10 mA bias current, if desired. A ceramic capacitor with 0.22 μ F or greater is required on the pin to stabilize the supply.

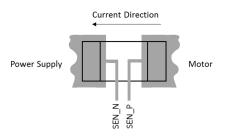
When VREG is loaded externally, the power consumption of the internal LDO is calculated by the equation:

 $\mathbf{P}_{\text{LDO}} = (\mathbf{I}_{\text{LOAD}} + \mathbf{I}_{\text{INTERNAL}}) \times (\mathbf{V}_{\text{BB}} - \mathbf{V}_{\text{REG}}).$

Ensure that the system has good power dissipation and the temperature is within the operating temperature range. The AMT49406 thermal shutdown function does not protect the LDO.

Bus Current Sensing: A single shunt-resistor connection between SENN and SENP is used to measure the bus current for the FOC algorithm and current limit. The resistor value is approximately tens of a milliohm, depends on the rated current of the system. The voltage difference between SENN and SENP should be less than 65 mV to prevent the signal saturation. For example, if the rated current is 4 A, it is recommend to use a 15 m Ω sensing resistor, so that 4 A × 15 m Ω is between 55 and 65 mV.

Use Kelvin sensing connection for the shunt resistor.



Lock Detect: A logic circuit monitors the motor position to determine if motor is running as expected. If a fault is detected, the motor drive will be disabled for the configurable t_{LOCK} time before an auto-restart is attempted. For additional information, refer to the configuration guide.

Current Control: The motor's rated current at rated speed and normal load must be programmed to the EEPROM for proper operation. The AMT49406 will limit the motor current (phase current peak value) to 1.3 times the programmed rated current during acceleration or increasing load, which protects the IC and the motor. The current profile during startup can also be programmed.

Overcurrent Protection (short protection): The V_{DS} voltages across each power MOSFET are monitored by the AMT49406. If a V_{DS} is higher than the threshold when that MOSFET enabled, an OCP fault is triggered and the IC will stop driving immediately.



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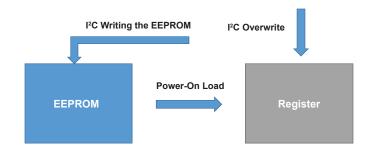
I²C OPERATION AND EEPROM MAP

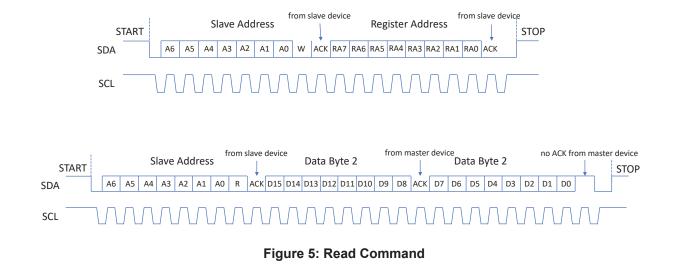
The I²C interface allows the user to program the register and parameters into EEPROM. The AMT49406 7-bit slave address is 0x55.

After power-on, the default values in EEPROM will be loaded into the registers, which determines motor system operation. I²C can overwrite those values and change the motor system operation on the fly.

 $\rm I^2C$ can also be used to program the EEPROM, which is normally done in the production line.

The figures below shows the I²C interface timing.





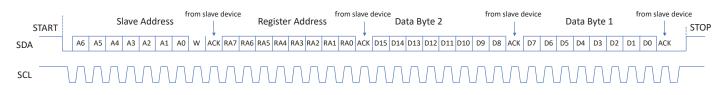


Figure 6: Write Command



Register and EEPROM Map

Each register bit is associated with one EEPROM bit. The register address is the associated EEPROM bit address plus 64. For example, the rated speed is in EEPROM address 8, bit[10:0]; the associated register address is 72, bit[10:0].

In the following table, the bits shaded in gray should be kept at their default values. Changing these values may cause malfunction or damage to the part. If programming the EEPROM with a custom programmer, it is recommended to use the AMT49406 application to determine the appropriate settings, save the settings file, and use the file contents to program to the EEPROM. The application's settings file contains one line for each EEPROM address, containing addresses 8 through 22 (15 lines/addresses).

Registers not shown in the table are not for users to access. Changing the value in undocumented registers may cause malfunction or damage to the part.

Table 1: Register and EEPROM Map

| Address | | | AMT49406 F | Register Map | | | |
|---------|-------------|--|--|---|--------------------------|--|--|
| | 0 1 2 | | | | | | |
| | 3 | Allegro internal information. No associated register for these EEPROM data | | | | | |
| | 4 | | | | | | |
| | 5 | | | | | | |
| | 6 | | | | | | |
| | 7 | User-flexible code. N | o associated register for these EEPROM data. Provide | d to user. For example, tracking number of product, pro | duct revision info, etc. | | |
| | 3:0 | | Rated_s | beed [3:0] | | | |
| 8/72 | 7:4 | | Rated_s | peed [7:4] | | | |
| 0/12 | 11:8 | speed_close_loop Rated speed [10:8] | | | | | |
| | 15:12 | PWMin_range | Direction | Accelerate_range | Clock_PWM | | |
| | 3:0 | Acceleration [3:0] | | | | | |
| 9/73 | 7:4 | Acceleration [7:4] | | | | | |
| | 11:8 | Motor_Resistance [3:0] | | | | | |
| | 15:12 | | | istance [7:4] | | | |
| | 3:0 | | | rrent [3:0] | | | |
| 10 / 74 | 7:4 | | Rated Cu | rrent [7:4] | | | |
| 10711 | 11:8 | SPD mode | | Rated Current [10:8] | | | |
| | 15:12 | | Startup_Current [2:0] | | | | |
| | 3:0 | Open_Drive | | | | | |
| | 7:4 | Power_Ctl_En | | | open_ph_protect | | |
| 11 / 75 | 11:8 | Startup_r | node [1:0] | | | | |
| | 15:12 | | | | | | |
| | 3:0 | | PID_ | P [3:0] | | | |
| | 7:4 | | PID_ | P [7:4] | | | |
| 12 / 76 | 11:8 | | Motor_Indu | ctance [3:0] | | | |
| | 15:12 | Open_Window | | over_Speed_Lock | Motor_Inductance [4] | | |

Continued on next page ...



Table 1: Register and EEPROM Map (continued)

| Address | | AMT49406 Register Map | | | | | |
|---------|-------|-----------------------|------------------------|-------------------------|-------------------|--|--|
| | 3:0 | | PID_ | I [3:0] | | | |
| 13/77 | 7:4 | | PID_ | l [7:4] | | | |
| 13/11 | 11:8 | | | | | | |
| | 15:12 | | delay_start | | | | |
| | 3:0 | | | | | | |
| 14 / 78 | 7:4 | | | | | | |
| 14770 | 11:8 | | | | | | |
| | 15:12 | | | _ | | | |
| | 3:0 | Angle_Error_ | Lock (startup) | | | | |
| 15 / 79 | 7:4 | soft_on | soft_off | | | | |
| 15/15 | 11:8 | | Deadtime_ | setting [3:0] | | | |
| | 15:12 | Safe_Brak | e_thrd [1:0] | | | | |
| | 3:0 | OCP_reset_mode | | OCP_Enable | | | |
| 16 / 80 | 7:4 | First_cycle_ | _speed [1:0] | | | | |
| 10700 | 11:8 | Decelerate | _buffer [1:0] | Accelerate_buffer [1:0] | | | |
| | 15:12 | | | | k_filter [1:0] | | |
| | 8:0 | | Speed_de | mand [8:0] | | | |
| 17 / 81 | 9 | | i2c_spee | ed_mode | | | |
| | 15:10 | | | | | | |
| | 3:0 | | | | | | |
| 18 / 82 | 7:4 | | | | | | |
| 10702 | 11:8 | IPD_Current_Thr [3:0] | | | | | |
| | 15:12 | | | IPD_Curre | nt_Thr [5:4] | | |
| 19 / 83 | 7:0 | | | | | | |
| | 15:8 | | | | | | |
| 20 / 84 | 7:0 | | Rated_ | Voltage | | | |
| | 15:8 | | Sense_ | Resistor | | | |
| | 3:0 | | | | | | |
| 21/85 | 7:4 | | slight_mv_demand [2:0] | | | | |
| | 11:8 | | | speed_input_of | f_threshold [1:0] | | |
| | 15:12 | standby_dis | | | | | |
| | 3:0 | | speed close lo | pop parameter | | | |
| 22 / 86 | 7:4 | Restart | attempt | speed close l | pop parameter | | |
| | 11:8 | Lock_restart_set | vibration_lock | | Brake_mode | | |
| | 15:12 | | | | | | |



Table 2: Register and EEPROM Map Notes

| Parameter | Address | Notes | | | |
|---------------------------|------------|---|--|--|--|
| Rated_Voltage | 20 [7:0] | Rated Voltage (V) = Rated_voltage_register_value / 5 | | | |
| Rated_Speed | 8 [10:0] | Rated Speed (Hz) = Rated_speed_register_value × 0.530 | | | |
| Motor_Resistance | 9 [15:8] | Motor Resistance (Ω) = Motor_resistance_register_value / [(Rated_voltage_register_value × 4.096) / (Sense_resistor_register_value / 125) / (Rated_voltage_register_value / 10)] | | | |
| Rated_Current | 10 [10:0] | Rated Current (mA) = Rated_current_register_value / (Sense_resistor_register_value / 125) | | | |
| Startup_Current | 10 [15:13] | 0: NA. else Startup Current = Rated Current × 1/8 × (startup_current_regis- ter_value + 1) | | | |
| Acceleration | 9 [7:0] | Acceleration $(\pi/c) = Acceleration, register, value x k if range = 0 than k = 0.05, also k = 2.0$ | | | |
| Accelerate_range | 8 [13] | Acceleration (Hz/s) = Acceleration_register_value × k if range = 0 then k = 0.05, else k = 3.2 | | | |
| speed_close_loop | 8 [11] | 1: closed loop. 0: open loop. | | | |
| Direction | 8 [14] | 1: $A \rightarrow B \rightarrow C$. 0: $A \rightarrow C \rightarrow B$. | | | |
| SPD mode | 10 [11] | 1: analog 0: digital (PWM or Clock). | | | |
| Clock_PWM | 8 [12] | 1: clock mode. 0: PWM mode. | | | |
| PWMin_range | 8 [15] | 1: ≤ 2.8 kHz 0: > 2.8 kHz. | | | |
| clock_speed_ratio | 22 [5:0] | Ratio (rpm/Hz) = clock_speed_ratio_value × 0.25. clock_speed_ratio maximum value is 42. | | | |
| Cread input off threahold | 24 [0:0] | 00: 10%. 01: 6% | | | |
| Speed_input_off_threshold | 21 [9:8] | 10: 15%. 11: 20% | | | |
| Ctartus made | 11 [11.10] | 00: 6 pulse mode. 01: 2 pulse mode. | | | |
| Startup_mode | 11 [11:10] | ¹ 10: slight-move mode. 11: align & go. | | | |
| IPD_current_thrd | 18 [13:8] | IPD current threshold (A) = IPD_current_thrd_value × 0.086 | | | |
| Slight_mv_demand | 21 [7:5] | Amplitude demand in slight move mode (%) = value × 3.2 + 2.4 | | | |
| PID_P | 12 [7:0] | Position observer loop P gain. | | | |
| PID_I | 13 [7:0] | Position observer loop I gain. | | | |
| Motor_Inductance | 12 [12:8] | Refer to the configuration guide. | | | |
| Sense_Resistor | 20 [15:8] | Sense resistor value (m Ω) = sense_resistor_value / 3.7 | | | |
| Open_drive | 11 [3] | Refer to the configuration guild. | | | |
| Power_Ctrl_En | 11 [7] | 1: enable the current limit. | | | |
| Open_window | 12 [15] | 1: open window for inductance tuning. 0: normal | | | |
| delay_start | 13[14] | 1: delayed start. 0: start right after windmill checking. | | | |
| Soft_off | 15 [6] | Refer to the functional description. | | | |
| Soft_on | 15 [7] | Refer to the functional description. | | | |
| First_Cycle_Speed | 16 [7:6] | 00: 0.55 Hz. 01: 1.1 Hz. 10: 2.2 Hz. 11: 4.4 Hz | | | |
| Accelerate_buffer | 16 [9:8] | Refer to the configuration guide. | | | |
| Decelerate_buffer | 16 [11:10] | Refer to the configuration guide. | | | |
| Deadtime_setting | 15[11:8] | (n + 1) × 40 ns. | | | |
| Standby_mode | 21 [15] | 0: enable. 1: disable. | | | |
| Brake_mode | 22 [8] | 0: brake when safe. 1: 100% uncontrolled | | | |
| Safe_brake_thrd | 15 [15:14] | 00: 1× rated current. 01: 2×. 10: 4×. 11: 8×. | | | |
| OCP_reset_mode | 16 [3] | 0: upon motor restart. 1: after 5 seconds. | | | |

Continued on next page ...



Table 2: Register and EEPROM Map Notes (continued)

| Parameter | Address | | Notes | | | |
|------------------|-------------|--|-----------------------------------|---------------------------|--------------------------|--|
| OCP_Enable | 16 [2:0] | 100: 480 ns filter. | 111: OCP disabled | l. | | |
| Angle Fren Leek | 45 [2:0] | Lock detect during s | Lock detect during startup. | | | |
| Angle_Error_Lock | 15 [3:2] | 00: disabled. | 01: 5 degrees. | 10: 9 degrees. | 11: 13 degrees | |
| BEMF_lock_filter | 16 [13:12] | Refer to the configu | Refer to the configuration guide. | | | |
| Open_ph_protect | 11 [4] | Refer to the configu | ration guide. | | | |
| Vibration_lock | 22 [10] | Refer to the configu | Refer to the configuration guide. | | | |
| Over_speed_lock | 12 [13] | Refer to the configu | ration guide. | | | |
| Restart_attempt | 22 [7:6] | 00: Always. | 01: 3 times. | 10: 5 times. | 11: 10 times. | |
| Lock_restart_set | 22 [11] | 0: 5 seconds. | 1: 10 seconds. | | | |
| i2c_spd_mode | 17 [9] | 0: controlled by SPE |) pin. | 1: controlled by reg | ister value in 17 [8:0]. | |
| i2c_spd_demand | 17 [8:0] | 0~511 represents 0- | ~100% | | | |
| READBACK | | | | | | |
| Motor speed | 120 | Motor Speed (Hz) = | register_value × 0.530 |) Hz | | |
| Bus current | 121 | Bus current (mA) = | register_value / (Sense | e_resistor_register_value | / 125) | |
| Q-axis current | 122 | Q-axis current (mA |) = register_value / (Se | nse_resistor_register_va | lue / 125) | |
| V _{BB} | 123 | V _{BB} (V) = register_v | alue / 5 | | | |
| Temperature | 124 | Temperature (°C) = register_value – 53 | | | | |
| Control demand | 125 | 0~511 represents 0 ⁻ | ~100% | | | |
| Control command | 126 | 0~511 represents 0- | ~100% | | | |
| Operation state | 127 [15:12] | | | | | |

Note: Refer to application note and user interface for additional detail.



Programming EEPROM

The AMT49406 contains 24 words of EEPROM, each of 16 bit length. The EEPROM is controlled with the following $I^{2}C$ registers.

EEPROM Control – Register 161: Used to control programming of EEPROM

| | | | • | | | | • | | | | | | | | | |
|------|----|----|----|----|----|----|---|---|---|---|---|---|----|----|----|----|
| Bit | 15 | 14 | 13 | 12 | 11 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 0 |
| Name | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | RD | WR | ER | EN |

| Bit | Name | Description | | | | |
|------|------|--|--|--|--|--|
| 0 | EN | Set EEPROM voltage required for Writing or Erasing. | | | | |
| 1 | ER | Sets Mode to Erase. | | | | |
| 2 | WR | Sets Mode to Write. | | | | |
| 3 | RD | Sets Mode to Read. | | | | |
| 15:4 | n/a | Do not use; always set to zero (0) during programming process. | | | | |

EEPROM Address – Register 162: Used to set the EEPROM address to be altered

| | | | - | | | | | | | | | | | | | |
|------|----|----|----|----|----|----|---|---|---|---|---|-----------|---|---|---|---|
| Bit | 15 | 14 | 13 | 12 | 11 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 0 |
| Name | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | eeADDRESS | | | | |

| Bit | Name | Description |
|------|-----------|--|
| 0:4 | eeADDRESS | Used to specify EEPROM address to be changed. There are 20 addresses. Do not change address 0 or 19 as these are factory-controlled. |
| 15:5 | n/a | Do not use; always set to zero (0) during programming process. |

EEPROM Data_In - Register 163: Used to set the EEPROM new data to be programmed

| Bit | 15 | 14 | 13 | 12 | 11 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 0 |
|------|----------|----|----|----|----|----|---|---|---|---|---|---|---|---|---|---|
| Name | eeDATAin | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | |

| Bit | Name | Description | | | |
|------|----------|--|--|--|--|
| 15:0 | eeDATAin | Jsed to specify the new EEPROM data to be changed. | | | |



EEPROM Commands

There are three basic commands, Read, Erase, and Write. To change the contents of a memory location, the word must be first erased. The EEPROM programming process (writing or erasing) takes 10 ms per word. Each word must be written individually. The following examples are shown in the following format:

I2C_register_address [data] ; comment

Example #1: Write EEPROM address 7 to 261 (hex = 0x0105)

- 1. Erase the existing data.
- 2. Write the new data.

| A. 162 [7] | ; set EEPROM address to write. |
|---------------|---|
| B. 163 [261] | ; set Data_In = 261. |
| C. 161 [5] | ; set control to Write and Set Voltage High. |
| D. Wait 15 ms | ; requires 15 ms High Voltage Pulse to Write. |
| E. 161 [0] | ; clear Voltage. |

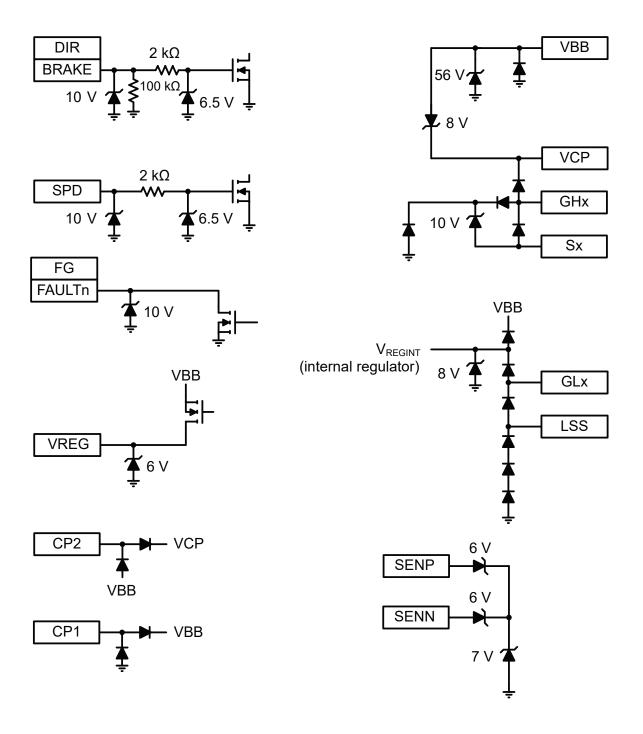
Example #2: Read address 7 to confirm correct data properly programmed.

1. Read the word.

A. 7 [N/A for read] ; read register 7; this will be contents of EEPROM.



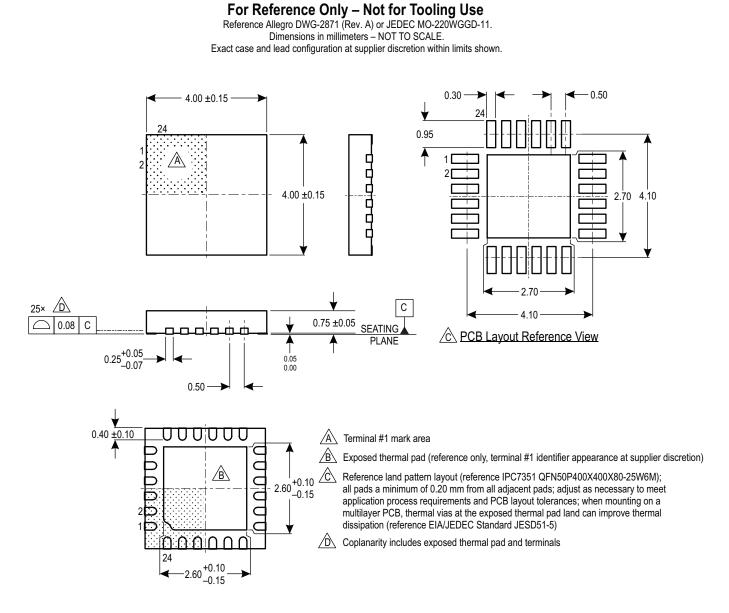
PIN DIAGRAMS





50 V Code-Free FOC BLDC Motor Controller

PACKAGE OUTLINE DRAWING







50 V Code-Free FOC BLDC Motor Controller

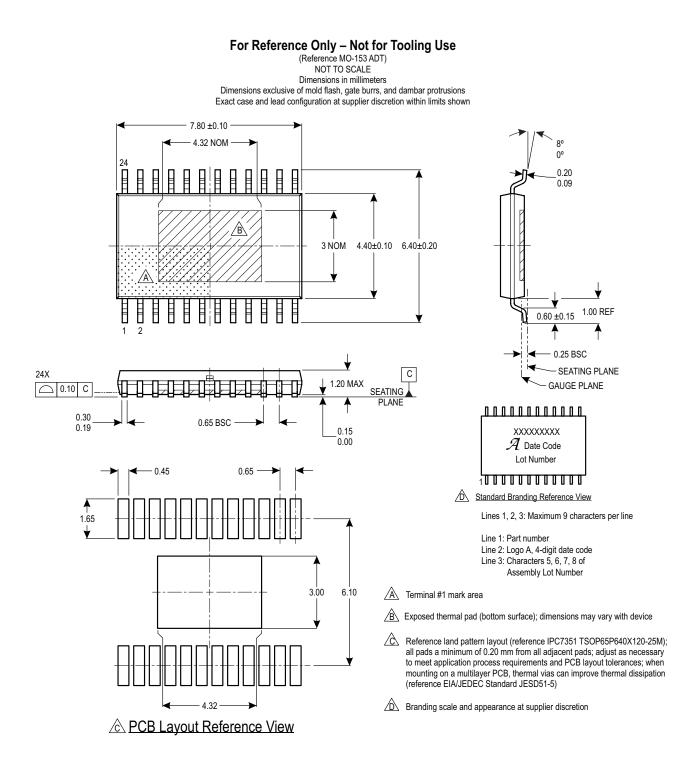


Figure 8: Package LP, 24-Lead TSSOP with Exposed Pad



50 V Code-Free FOC BLDC Motor Controller

Revision History

| Number | Date | Description |
|--------|-------------------|---|
| - | December 13, 2018 | Initial release |
| 1 | January 24, 2019 | Updated Motor PWM Frequency (page 4) |
| 2 | June 2, 2020 | Corrected delay_start address (page 12) and minor editorial updates |

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