

1 | 2 | 3 (1) HOUSING MAT'L: HIGH TEMPERATURE THERMOPLASTIC. UL94V-0. COLOR: BLACK MINERAL FILLED LCP FLAME RETARDENT PER UL-94V-O. COLOR: BLACK. ② PIN MATERIAL: PHOSPHOR-BRONZE (3) TO DETERMINE DIMENSIONS: N = NUMBER OF POSITIONS PER ROW. EXAMPLE: 10 POS., N x .100[2.54]=1.00[25.40] Cross Reference (4) 2LBS/0.9KG MIN. PIN RETENTION IN EITHER DIRECTION. RETENTIVE LEG APPLICABLE TO TAIL LENGTH .120/3.05 ONLY. (4 PINS PER PART HAVE RETENTION) 5LB/2.3KG MAX INSERTION FORCE AND .25LB./1KG MIN RETENTION FORCE PER RETENTIVE PIN CORE RANGE EXTENDED RANGE 77311-101-XXLF 54101-G05XXLF USING .062/1.57 THICK CIRCUIT BOARD AND RECOMMENDED HOLE PATTERN. RETENTIVE LOCATION AT THE DISCRETION OF THE MANUFACTURER. IF FEATURE IS NOT APPLICABLE, REMOVE FROM PRODUCT 77311-801-XXLF 54101-S05XXLF NUMBER, 1x2 OR 1x3 PARTS NOT REFERENCED. BERGSTIK PACKAGED IN POLY BAGS. BERGSTRIP PACKAGED PER REEL. 77311-118-XXLF 54101-G08XXLF (7.) POLARIZATION AND RETENTION NOT APPLICABLE TO BERGSTRIP. 77311-818-XXLF 54101-S08XXLF UNDERPLATING: 50µ"/1.27µm Ni. (9) FOR POLARIZATION SPECIFY POSITION NUMBER (i.e., A03=ROW A POS. 3) IF FEATURE IS NOT APPLICABLE, REMOVE FROM PRODUCT NUMBER. (10) POSITIONS PER ROW 37 TO 50 CAN BE PRODUCED, BUT FLATNESS AND CURVATURE MAY NOT BE HELD AS CLOSE AS 36 POSITION. (11) PIN TIPS ON TIN PLATED PRODUCT MAY HAVE BARE METAL ON TWO SIDS, BOTH ENDS. (12) PART NUMBERS WITH "LF" AT THE END ARE LEAD FREE. (13) THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATION AS DESCRIBED IN GS-22-008. 14. THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 20 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN. SEE APPLICATION NOTES/PROCEDURES IF THEY ARE AVAILABLE OR FOR 15 SECONDS IN A WAVE SOLDER APPLICATION WITH A 1.5mm MINIMUM THICK CIRCUIT BOARD. "THIS PRODUCT HAS 100% PURE TIN PLATING IN THE INTERFACE AND HAS NOT BEEN TESTED FOR WHISKER GROWTH IN ALL INTERCONNECT ENVIRONMENTS. (6) PLATING OPTIONS: MAY BE EITHER GOLD OR GXT PLATED AT MANUFACTURER'S OPTION. UNREELING DIRECTION mat'l, code surface product family projection SEE NOTES 1 & 2 ISO 1902 BERGSTIK ltr ecn no dr date .XX±.01/.X±0.3 INCH/MM .100 UNSHROUDED HDR. angles linear .XXX±.005/.XX±0.13 S/R VERT. THRU HOLE .XXX±.0020/.XXX±0.051 scale 1:1 0.±2. D.INGRAM 05/10/99 dr dwa no sheet 2 of 2 size H.SUNDY 07/15/99 engr VERTICAL HEADER REEL PACKAGING DIMENSIONS 54101 chr H.SUNDY 07/15/99 H.SUNDY 07/15/99 Product Customer Drawing appd sheet revision index sheet 1 2 5 |