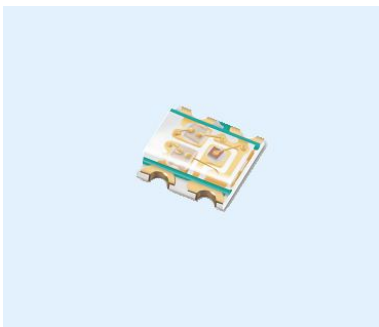


SMD ■ B

19-237A/BHR6GHC-M01/2T



Features

- Package in 8mm tape on 7" diameter reel.
- Compatible with automatic placement equipment.
- Compatible with infrared and vapor phase reflow solder process.
- Multi-color type.
- Pb-free.

Description

- The 19-237A SMD LED is much smaller than lead frame type components, thus enable smaller board size, higher packing density, reduced storage space and finally smaller equipment to be obtained.
- Besides, lightweight makes them ideal for miniature applications. etc.

Applications

- Backlighting in dashboard and switch.
- Telecommunication: indicator and backlighting in telephone and fax.
- Flat backlight for LCD, switch and symbol.
- General use.

Device Selection Guide

Code	Chip Materials	Emitted Color	Resin Color
BH	InGaN	Blue	
R6	AlGaInP	Brilliant Red	Water Clear
GH	InGaN	Brilliant Green	

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Absolute Maximum Ratings (Ta=25°C)

Parameter	Symbol	Code	Rating	Unit
Reverse Voltage	V_R		5	V
Forward Current	I_F		25	mA
Peak Forward Current (Duty 1/10 @1KHz)	I_{FP}	BH	100	mA
		R6	60	
		GH	100	
Power Dissipation	P_d	BH	95	mW
		R6	60	
		GH	95	
Electrostatic Discharge(HBM)	ESD	BH	150	V
		R6	2000	
		GH	150	
Operating Temperature	T_{opr}		-40 ~ +85	°C
Storage Temperature	T_{stg}		-40 ~ +90	°C
Soldering Temperature	T_{sol}		Reflow Soldering : 260 °C for 10 sec. Hand Soldering : 350 °C for 3 sec.	

Electro-Optical Characteristics (Ta=25°C)

Parameter	Symbol	Code	Min.	Typ.	Max.	Unit	Condition
Luminous Intensity	I_v		57.0	-----	140	Mcd	
Viewing Angle	$2\theta_{1/2}$		-----	120	-----	Deg	
Peak Wavelength	λ_p	BH	-----	468	-----	nm	
		R6	-----	632	-----		
		GH	-----	518	-----		
Dominant Wavelength	λ_d	BH	-----	470	-----	nm	BH:IF=2mA R6:IF=4.7mA GH:IF=2.6mA
		R6	-----	624	-----		
		GH	-----	525	-----		
Spectrum Radiation Bandwidth	$\Delta\lambda$	BH	-----	25	-----	nm	
		R6	-----	20	-----		
		GH	-----	35	-----		
Forward Voltage	V_F	BH	2.5	-----	3.0	V	
		R6	1.6	-----	2.2		
		GH	2.5	-----	3.0		
Reverse Current	I_R	BH			50	μA	$V_R=5V$
		R6			10		
		GH	-----	-----	50		

*When three LED dies are operated simultaneously.

Note:

1. Tolerance of Luminous Intensity: $\pm 11\%$
2. Tolerance of Forward Voltage: $\pm 0.05V$

Bin Range of Luminous Intensity

Bin Code	Min.	Max.	Unit	Condition
P2	57.0	72.0	mcd	BH:IF=2mA
Q1	72.0	90.0		R6:IF=4.7mA
Q2	90.0	112		GH:IF=2.6mA
R1	112	140		

Note:

1. Tolerance of Luminous Intensity: $\pm 11\%$

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Chromaticity Coordinates Specifications for Bin Grading

Bin Code	CIE_x	CIE_y	Condition
180	0.257	0.220	BH:IF=2mA R6:IF=4.7mA GH:IF=2.6mA
	0.257	0.245	
	0.282	0.255	
	0.282	0.230	
181	0.282	0.230	
	0.282	0.255	
	0.307	0.265	
	0.307	0.240	
182	0.307	0.240	
	0.307	0.265	
	0.332	0.275	
	0.332	0.250	
183	0.332	0.250	
	0.332	0.275	
	0.357	0.285	
	0.357	0.260	
PW 01	0.257	0.245	
	0.257	0.270	
	0.282	0.280	
	0.282	0.255	
PW 02	0.282	0.255	
	0.282	0.280	
	0.307	0.290	
	0.307	0.265	
PW 03	0.307	0.265	
	0.307	0.290	
	0.332	0.300	
	0.332	0.275	
PW 04	0.332	0.275	
	0.332	0.300	
	0.357	0.310	
	0.357	0.285	

Chromaticity Coordinates Specifications for Bin Grading

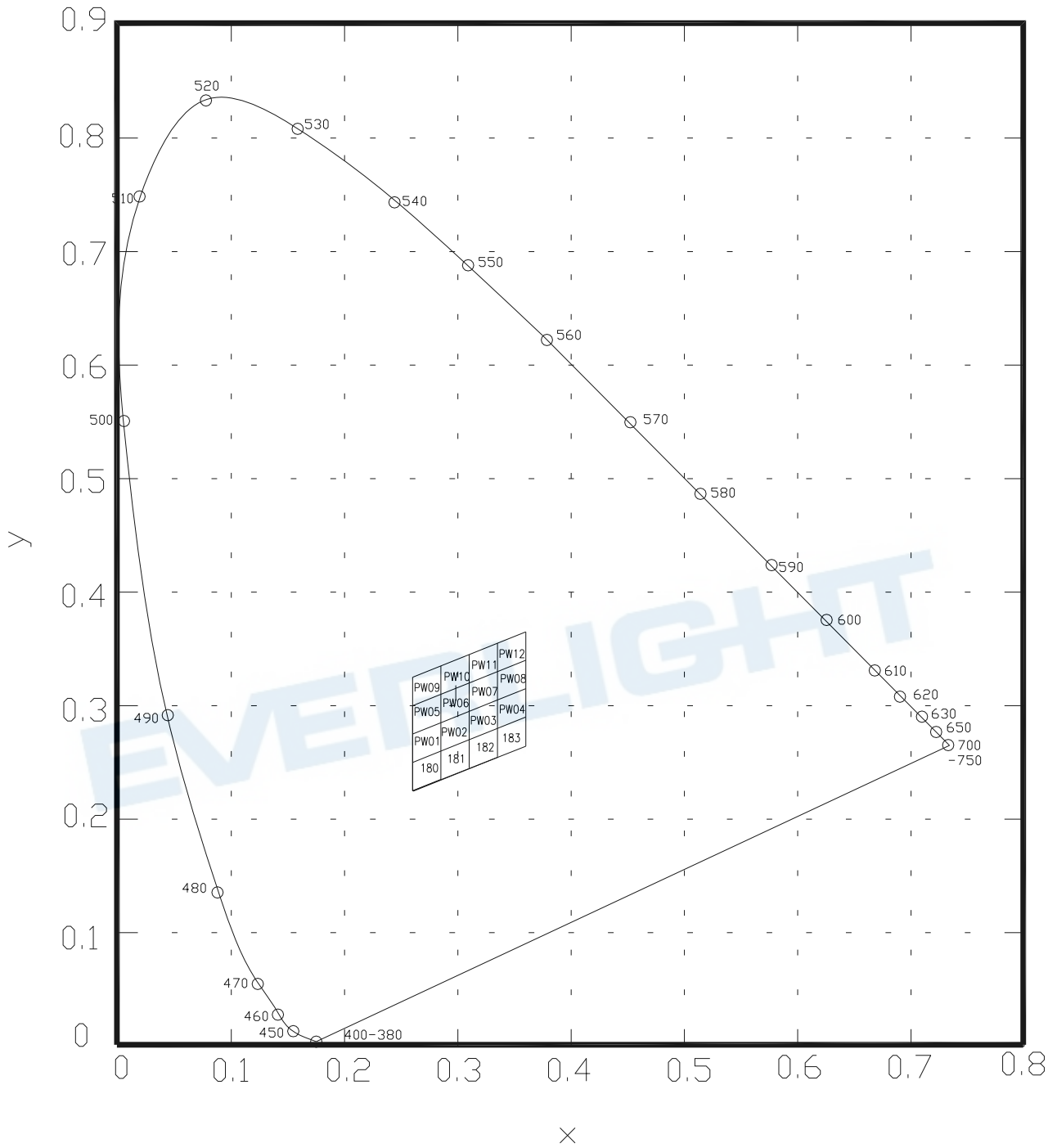
Bin Code	CIE_x	CIE_y	Condition
PW 05	0.257	0.270	BH:IF=2mA R6:IF=4.7mA GH:IF=2.6mA
	0.257	0.295	
	0.282	0.305	
PW 06	0.282	0.280	
	0.282	0.280	
	0.282	0.305	
	0.307	0.315	
PW 07	0.307	0.290	
	0.307	0.290	
	0.307	0.315	
	0.332	0.325	
PW 08	0.332	0.300	
	0.332	0.300	
	0.332	0.325	
	0.357	0.335	
Pw09	0.357	0.310	
	0.257	0.295	
	0.257	0.320	
PW 10	0.282	0.330	
	0.282	0.305	
	0.282	0.305	
	0.282	0.330	
PW 11	0.307	0.340	
	0.307	0.340	
	0.307	0.315	
	0.332	0.350	
PW 12	0.332	0.325	
	0.332	0.325	
	0.332	0.350	
	0.357	0.360	
	0.357	0.335	

*When three LED dies are operated simultaneously.

Notes:

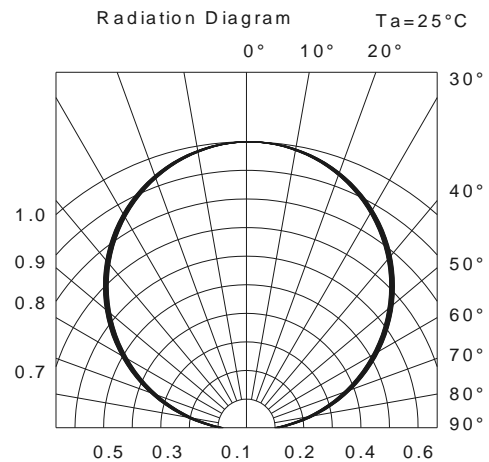
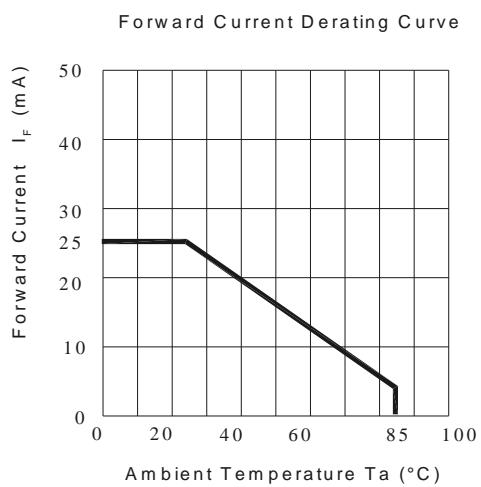
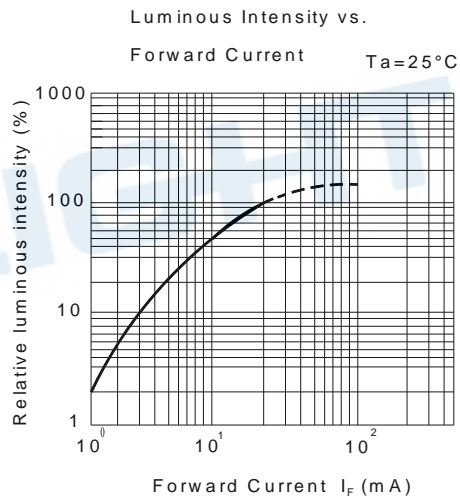
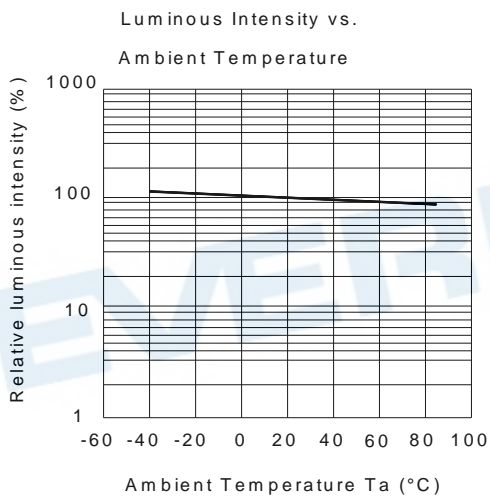
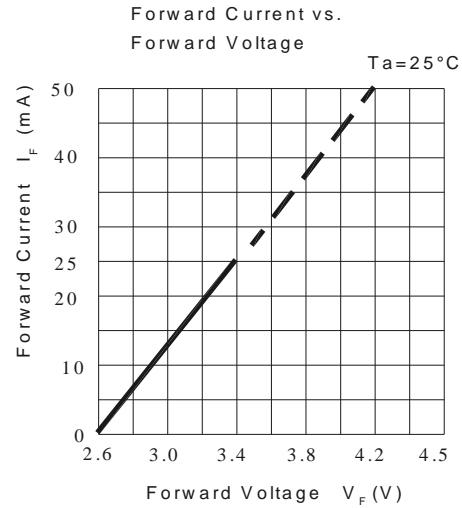
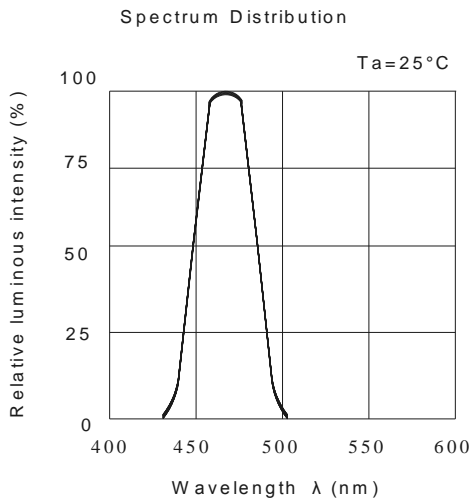
- 1.The C.I.E. 1931 chromaticity diagram (Tolerance ± 0.01).
- 2.The products are sensitive to static electricity and care must be fully taken when handling products.

CIE Chromaticity Diagram



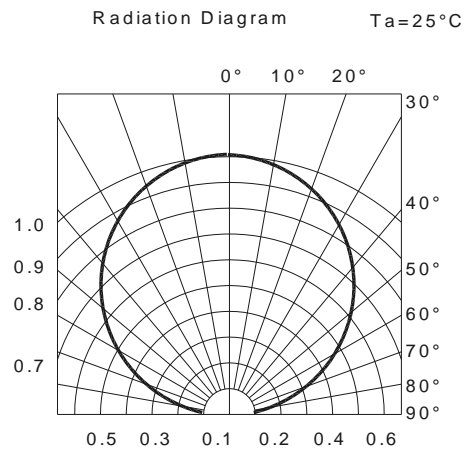
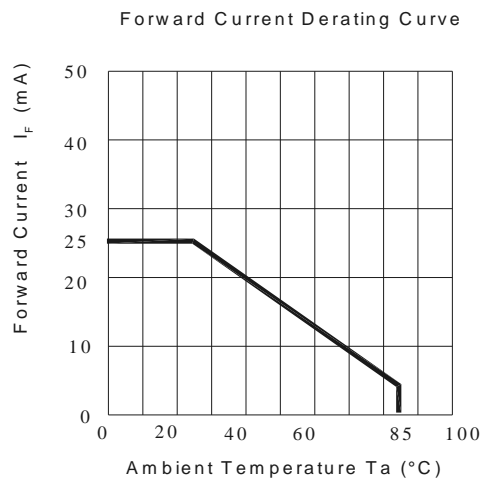
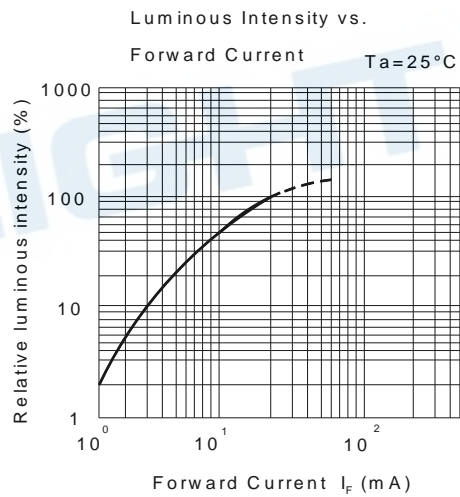
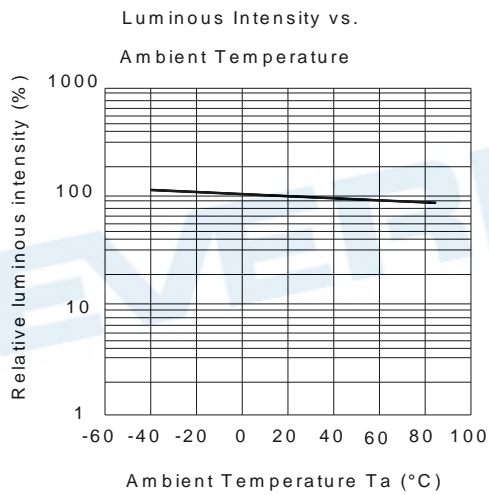
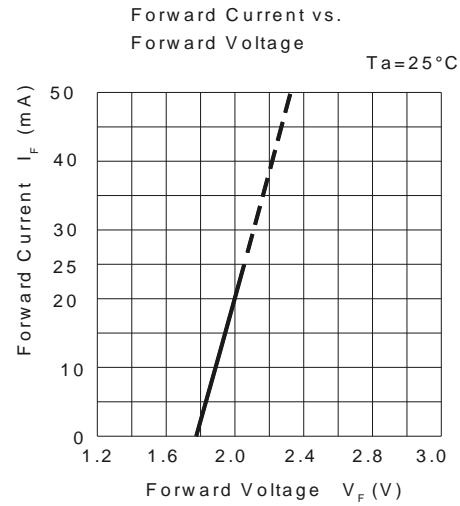
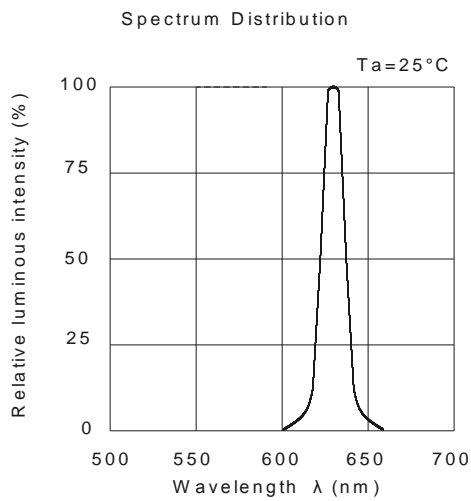
Typical Electro-Optical Characteristics Curves

BH



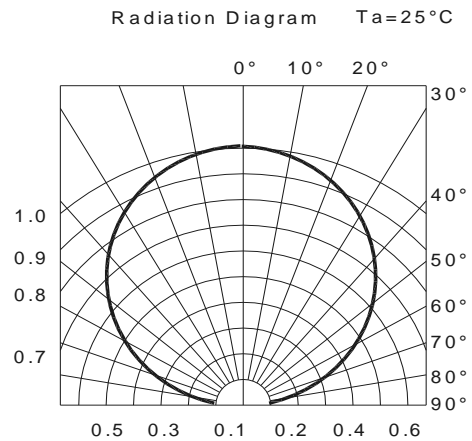
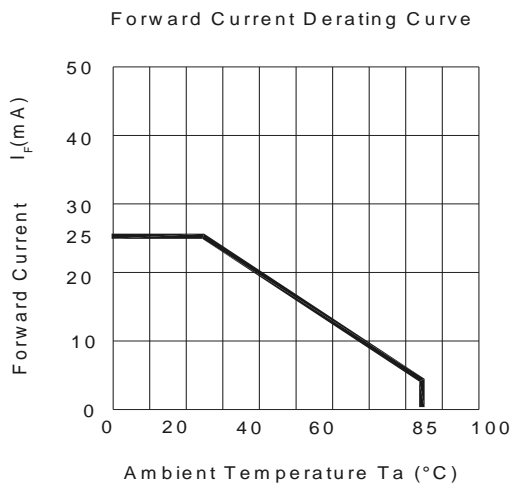
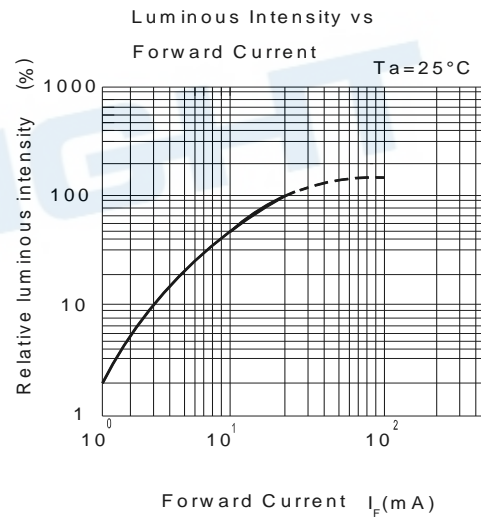
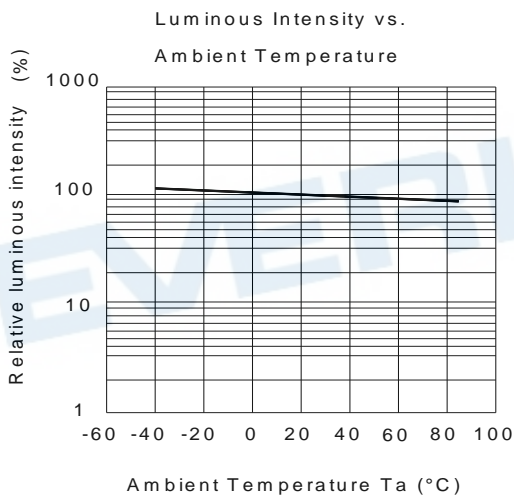
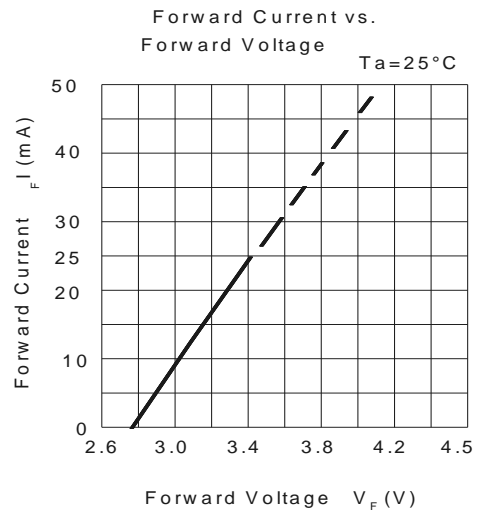
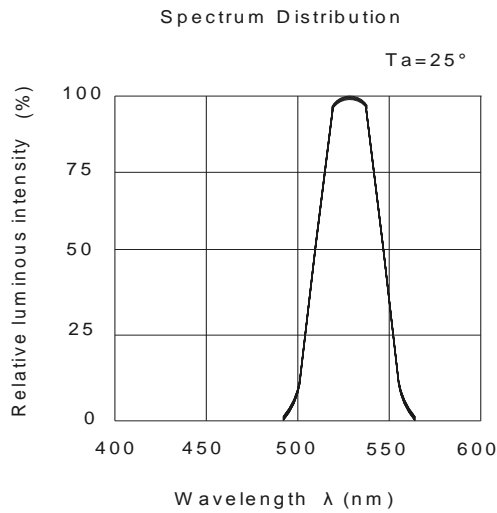
Typical Electro-Optical Characteristics Curves

R6

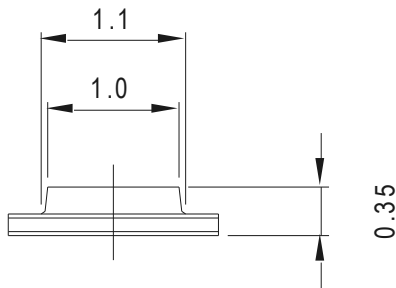
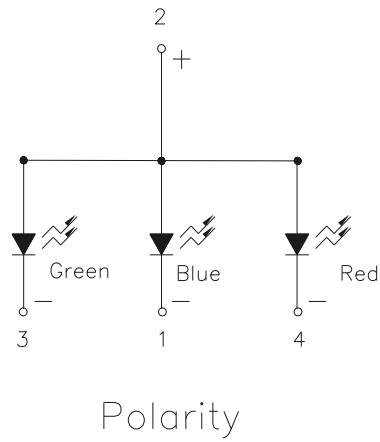
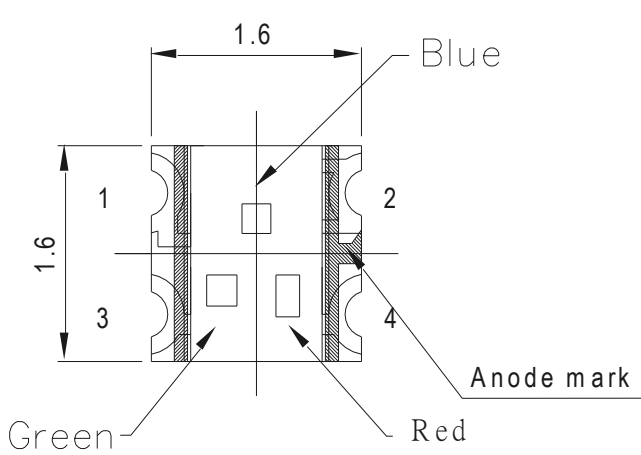


Typical Electro-Optical Characteristics Curves

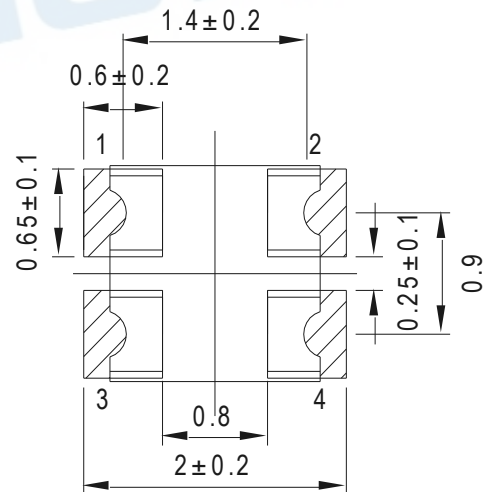
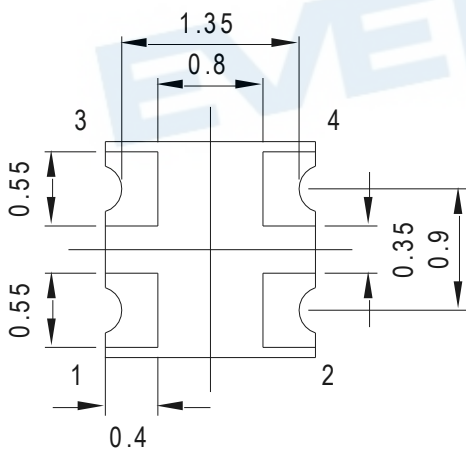
GH



Package Dimension



Recommend soldering pad



Suggested pad dimension is just for reference only.
Please modify the pad dimension based on individual need.

Note: Tolerances unless mentioned ± 0.1 mm. Unit = mm

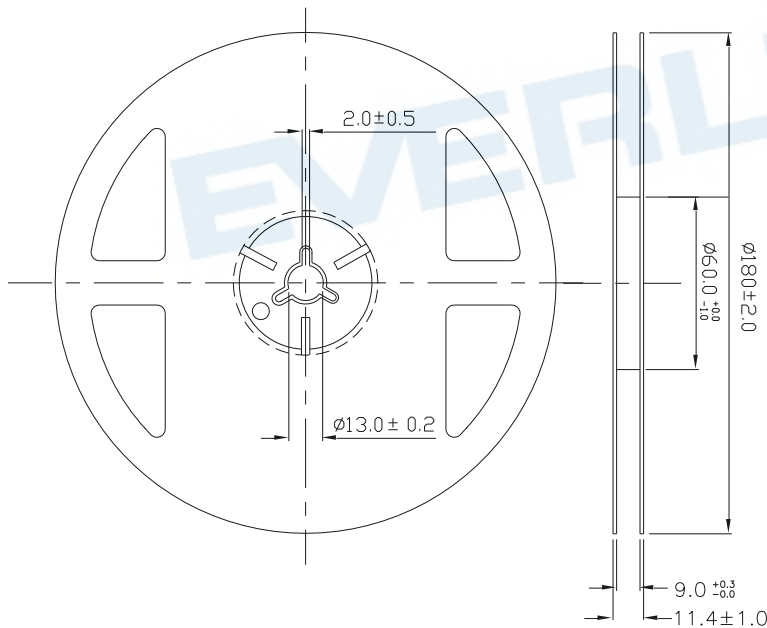
Moisture Resistant Packing Materials

Label Explanation



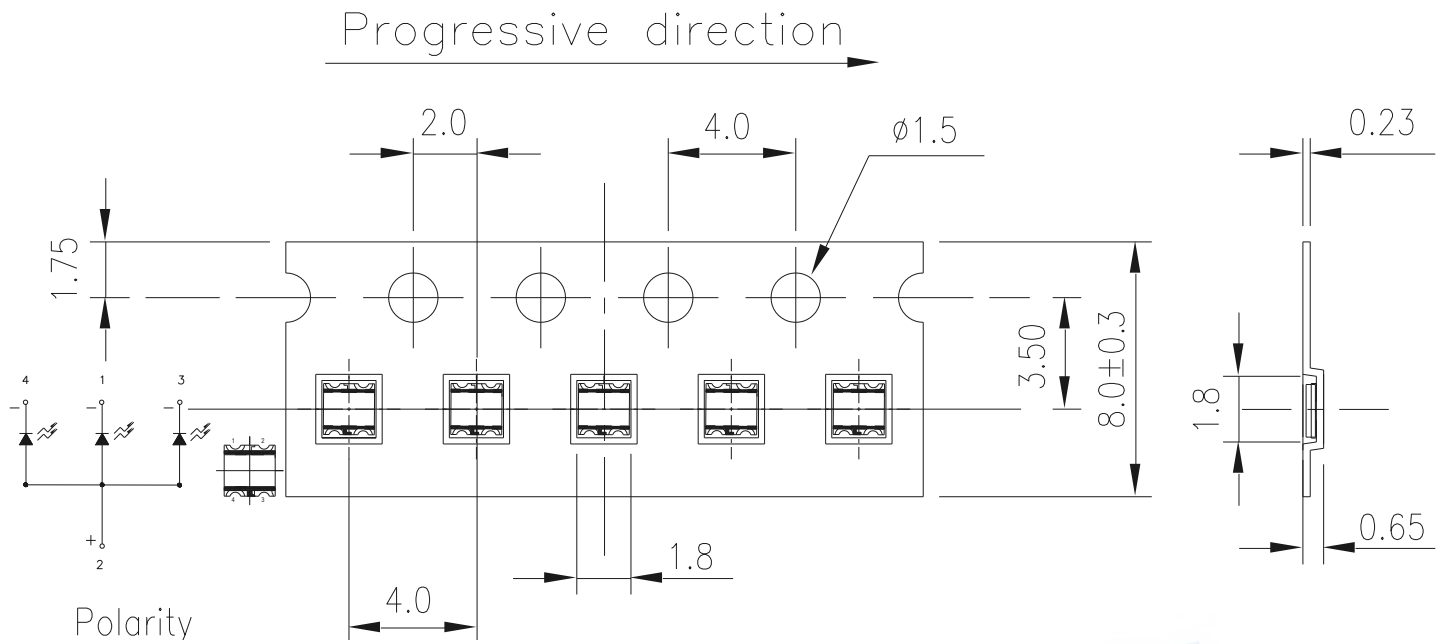
- CPN: Customer's Product Number
- P/N: Product Number
- QTY: Packing Quantity
- CAT: Luminous Intensity Rank
- HUE: Chromaticity Coordinates & Dom. Wavelength Rank
- REF: Forward Voltage Rank
- LOT No: Lot Number

Reel Dimensions



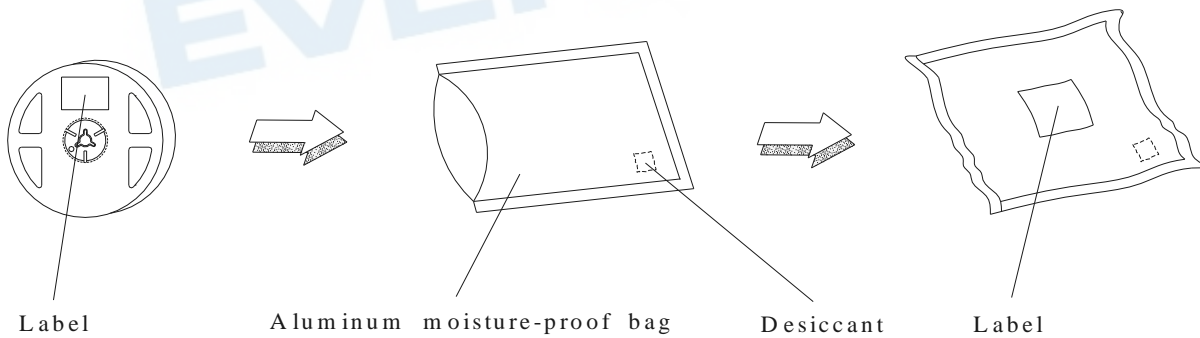
Note: The tolerances unless mentioned is $\pm 0.1\text{mm}$,Unit = mm

Carrier Tape Dimensions: Loaded quantity 2000 PCS per reel



Note: The tolerances unless mentioned is $\pm 0.1\text{mm}$, Unit = mm

Moisture Resistant Packaging



Precautions For Use

1. Over-current-proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

2. Storage

2.1 Do not open moisture proof bag before the products are ready to use.

2.2 Before opening the package: The LEDs should be kept at 30°C or less and 90%RH or less.

2.3 After opening the package: The LED's floor life is 1 year under 30°C or less and 60% RH or less.

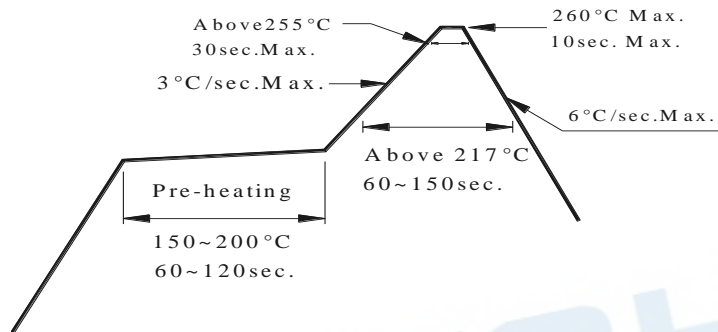
If unused LEDs remain, it should be stored in moisture proof packages.

2.4 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.

Baking treatment : 60±5°C for 24 hours.

3. Soldering Condition

3.1 Pb-free solder temperature profile



3.2 Reflow soldering should not be done more than two times.

3.3 When soldering, do not put stress on the LEDs during heating.

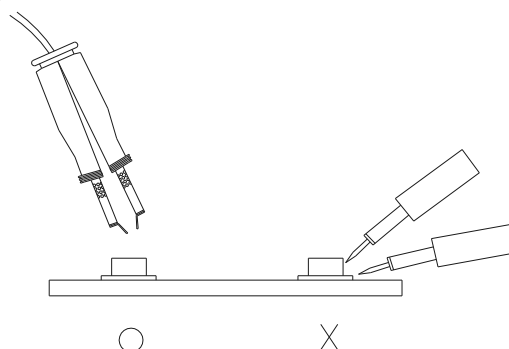
3.4 After soldering, do not warp the circuit board.

4. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 350°C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

5. Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



Application Restrictions

High reliability applications such as military/aerospace, automotive safety/security systems, and medical equipment may require different product. If you have any concerns, please contact Everlight before using this product in your application. This specification guarantees the quality and performance of the product as an individual component. Do not use this product beyond the specification described in this document.

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