# TACT Switch™ 5.2mm Square Low-profile (Surface Mount Type)

**SKOG** Series

Product Line



### Available in two types - 0.8mm height without stem or 1.5mm height with stem.

Detector

Push

Slide

Rotary

Encoders

Power

Dual-in-line

Package Type TACT Switch™

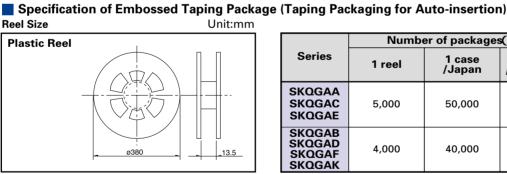
Custom-**Products** 

Product No.	Operating force	Operating direction			Rating ( min. )	Operating life (5mA 5V DC)	Initial contact resistance	Variety	Minimum order unit ( pcs. )	Drawing No.
SKQGAEE010	0.98N					500,000cycles				
SKQGAAE010	1.57N					500,000Cycles		Without stem	5,000	1
SKQGACE010	2.55N				50,000cycles					
SKQGAFE010	0.98N	Vertical	0.25		10μΑ 1V DC 50	500,000cycles	100m max.	With stem	4,000	2
SKQGABE010	1.57N									
SKQGADE010	2.55N					100,000cycles				
SKQGAKE010	3.43N									

Sharp Feeling Soft Feeling

#### Snap-in Туре Surface

Mount Type Radial Туре



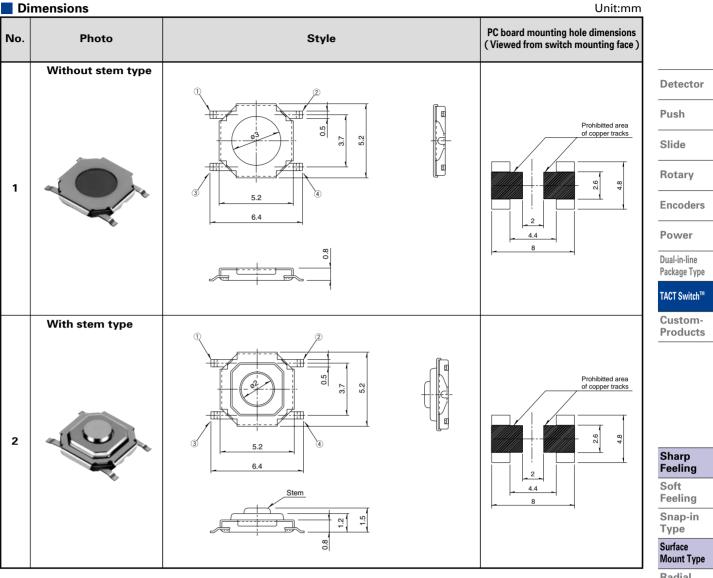
	Numb	Tape			
Series	1 reel	1 case /Japan	1 case /export packing	width (mm)	
SKQGAA SKQGAC SKQGAE	5,000	50,000	50,000	12	
SKQGAB SKQGAD SKQGAF SKQGAK	4,000	40,000	40,000	12	

#### Note

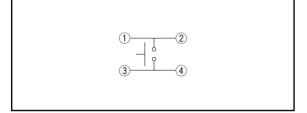
1. Please place purchase orders for taping products per minimum order unit (1 reel or a case).

2. For 330mm diameter reel requirements, please contact us.





#### Circuit Diagram



Radial Туре

# List of Varieties

#### Sharp Feeling Type

	Series		<b>SKQU</b>	SKQB	SKQE	SKHC	<b>SKHK</b>	SKRW	SKRM	SKQR	SKRB	SKRR	SKQG
Photo							٩	۲	۲	۲	٢	Ó	
Туре				Snap–in		,			Surface	e mount			
l	Feature	s	4-direction Water-proof Long Long switch + push Horizontal Life Stem		Long Stem	Low-profile				Low-profile and long life	Low-prof		
direction direct		tical	SWIGH	type									
		w	- 10 -	11.5				3.7	4.5	4.8		7.5	
	nsions 1m )	D		11.9		12						7	- 5.2
		н	7.1	11.3	4.	.3	12	0.35	0.4	0.5	0.55	0.6	0.8
1N Operation force coverage 5N		See the relevant pages for respective product descriptions	•	\$	Ţ	•	¢	\$	¢	Ţ	\$	Ţ	
Ground terminal											•		
Operating temperature range		-30 to +85											
Elec perfoi	Insul resist	ation tance	100M min. 100V DC										
Electrical performance	Volt		250V AC for 1min. SKRW/RM/RB/RR : 100V AC for 1min.										
		ation	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2hours respectively										
Durability	Lifet	ime	Shall be in accordance with individual specifications.										
Envi per	Cold		-30 ± 2 for 96h										
Environmenta performance	Dry	heat		80 ± 2 for 96h									
nce Damp		heat	60 ± 2 , 90 to 95%RH for 96h										
Page		482	265	267	268	270	271	272	273	274	275	276	
TAC	-	ch™ So					W : \ D :   H :	 Width. The Depth. The Height. The	most oute most oute minimun	er dimensi er dimensi n dimensio	on exclud on exclud on if there	ing termina ing termina are variano	

Note

The automotive operating temperature range to be individually discussed upon request.

## ALPS

# Soldering Conditions

#### Condition for Reflow

#### Available for Surface Mount Type.

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple 0.1 to 0.2 CA(K) or CC(T) at solder joints (copper foil surface). A heat resistive tape should be used to fix thermocouple.

#### Push 3. Temperature profile

Slide

Detector

Rotary

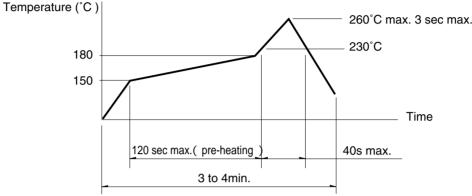
Encoders

Power

Dual-in-line Package Type

TACT Switch<sup>™</sup>

Custom-Products



Time inside soldering equipment

#### Note

- 1. The above temperature shall be measured on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the material, size, thickness of PC boards and others. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Sharp Feeling
Soft Feeling
Snap-in Type
Surface Mount Type
Radial Type

### nıgr

#### Conditions for Auto-dip Available for Snap-in Type and Radial Type

(Except SKHJ, SKHL, SKQJ, SKQK, SKEG series)

ltems	Condition				
Flux built-up	Mounting surface should not be exposed to fluk				
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100 max.				
Preheating time	60s max.				
Soldering temperature	260 max.				
Duration of immersion	5s max.				
Number of soldering	2times max.				

#### Manual Soldering (Except SKRT Series)

Items	Condition
Soldering temperature	350 max.
Duration of soldering	3s max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

#### Notes

- 1. Consult with us for availability of TACT Switch<sup>™</sup> washing.
- 2. Prevent flux penetration from the top side of the TACT Switch<sup>™</sup>.
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch is stable with normal temperature.
- 5. Use the flux with a specific gravity of min 0.81.
- (EC-19S-8 by TAMURA Corporation, or equivalents.)

## **Mouser Electronics**

Authorized Distributor

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ALPS:

SKQGAFE010 SKQGAAE010 SKQGAEE010 SKQGADE010 SKQGABE010 SKQGACE010 SKQGAKE010