

## **DATASHEET**

# SMD- Full Color Top View LEDs 67-23/R6GHBHC-B01/2T



#### **Features**

- . P-LCC-4 package.
- . White package.
- . Optical indicator.
- . Colorless clear window.
- . Ideal for backlight and light pipe application.
- . Inter reflector.
- . Wide viewing angle.
- . Suitable for vapor-phase reflow.
- . Computable with automatic placement equipment.
- . Available on tape and reel (8mm Tape).
- . Pb-free.
- . The product itself will remain within RoHS compliant version.
- . Compliance with EU REACH.
- . Compliance Halogen Free .(Br <900 ppm ,Cl <900 ppm , Br+Cl < 1500 ppm).
- Precondition: Bases on JEDEC J-STD 020D Level 3

#### **Descriptions**

. The 67-23 series is available in soft orange, green, blue and yellow. Due to the package design, the LED has wide viewing angle and optimized light coupling by inter reflector. This feature makes the ideal for light pipe application. The low current requirement makes this device ideal for portable equipment or any other application where power is at a premium.

#### **Applications**

- Automotive: backlighting in dashboard and switch.
- Telecommunication: indicator and backlighting in telephone and fax.
- Flat backlight for LCD's, switches and symbols.
- Light pipe application.
- · General use.



#### **Device Selection Guide**

Туре	Chip Materials	Emitted Color	Resin Color
R6	AlGaInP	Brilliant Red	Water Clear
GH	InGaN	Brilliant Green	Water Clear
ВН	InGaN	Blue	Water Clear

## Absolute Maximum Ratings (Ta=25°C)

Parameter	Symbol	Туре	Rating	Unit	
Reverse Voltage	$V_R$		5	V	
	_	R6	25		
Forward Current	l <sub>F</sub>	GH	25	mA	
		ВН	25		
		R6	100		
Peak Forward Current (Duty 1/10 @1KHz)	I <sub>FP</sub>	GH	100	mA	
1/10 @ 11(12)		ВН	100		
		R6	120	mW	
Power Dissipation	Pd	GH	110		
	_	ВН	110		
Junction Temperature	Tj		115	$^{\circ}\! \mathbb{C}$	
Operating Temperature	$T_{opr}$		-40 ~ +85	$^{\circ}\! \mathbb{C}$	
Storage Temperature	Tstg		-40 ~ +90	$^{\circ}\!\mathbb{C}$	
		R6	2000	V	
ESD	ESD	GH	1000	V	
	_	ВН	1000	V	
Soldering Temperature	$T_{sol}$	Reflow Soldering : 260 $^{\circ}$ C for 10 sec. Hand Soldering : 350 $^{\circ}$ C for 3 sec.			



## **Electro-Optical Characteristics (Ta=25℃)**

Parameter	Symbol	Type	Min.	Тур.	Max.	Unit	Condition
		R6	57		112	_	
Luminous Intensity	lv	GH	225		565	mcd	I <sub>F</sub> =10mA
		ВН	72		180		
Viewing Angle	$2\theta_{1/2}$			120		deg	I <sub>F</sub> =10mA
		R6		632		_	
Peak Wavelength	λр	GH		518		nm	I <sub>F</sub> =10mA
		ВН		468			
	_	R6	617		628	_	
Dominant Wavelength	λd	GH	525		540	nm	I <sub>F</sub> =10mA
		ВН	466		474		
		R6		20			
Spectrum Radiation Bandwidth	Δλ	GH		35		nm	I <sub>F</sub> =10mA
		ВН	-	35			
		R6		2.0	2.4	_	
Forward Voltage	V <sub>F</sub>	GH		3.5	3.9	V	I <sub>F</sub> =10mA
		ВН		3.5	3.9		
		R6			10	μΑ	
Reverse Current	I <sub>R</sub>	GH			50	μA	V <sub>R</sub> =5V
		ВН			50	μΑ	-

#### Notes:

- 1. Tolerance of Luminous Intensity: ±10%
- 2. Tolerance of Dominant Wavelength: ±1nm
- 3. Tolerance of Forward Voltage: ±0.1V



**Bin Range of Luminous Intensity** 

Туре	Bin Code	Min.	Max.	Unit	Condition
	P2	57	72		
R6	Q1	72	90	•	
	Q2	90	112	•	
GH -	S2	225	285	•	
	T1	285	360	•	
	T2	360	450	mcd	$I_F=10mA$
	U1	450	565		
- BH -	Q1	72	90		
	Q2	90	112		
	R1	112	140	-	
	R2	140	180	-	

Note:

Tolerance of Luminous Intensity: ±10%

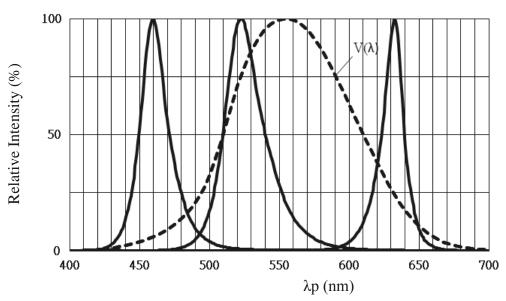
**Bin Range of Dominant Wavelength** 

Chip	Bin Code	Min.	Max.	Unit	Condition
R6		617	628		
	0	525	530		
GH	1	530	535	nm	I <sub>F</sub> =10mA
	2	535	540		
BH		466	474		

Note:

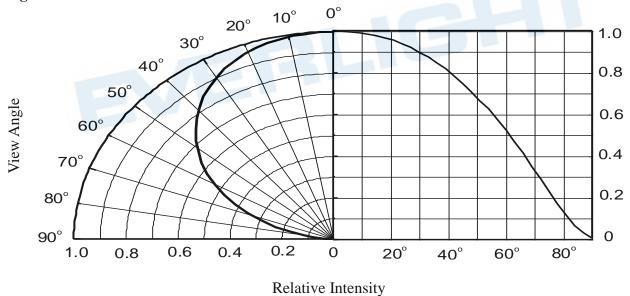
Tolerance of Dominant Wavelength: ±1nm

## Typical Electro-Optical Characteristics Curves Typical Curve of Spectral Distribution



Note:  $V(\lambda)$ =Standard eye response curve

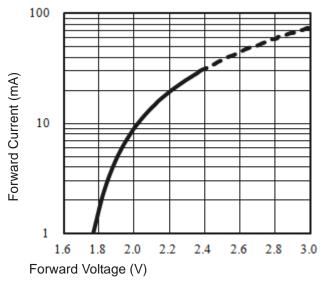
#### **Diagram Characteristics of Radiation**



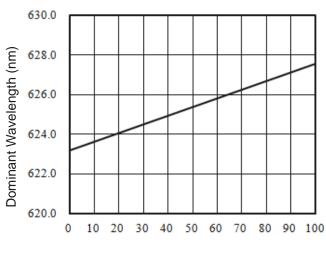


## **Typical Electro-Optical Characteristics Curves (R6)**

#### Forward Current vs. Forward Voltage (Ta=25℃)

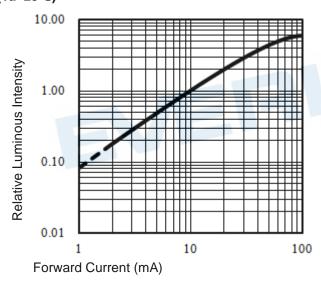


#### Dominant Wavelength vs. Forward Current (Ta=25°C)

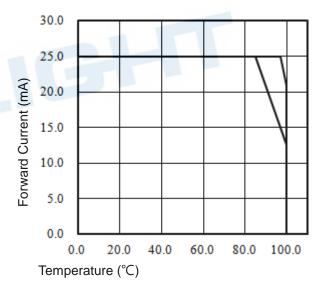


Forward Current (mA)

## Relative Luminous Intensity vs. Forward Current $(Ta=25^{\circ}C)$



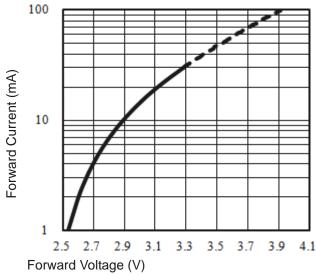
## Max. Permissible Forwarded Current(Ta=25°C)



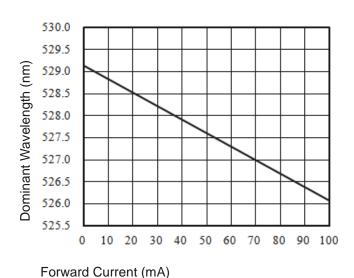


## **Typical Electro-Optical Characteristics Curves (GH)**

#### Forward Current vs. Forward Voltage (Ta=25℃)

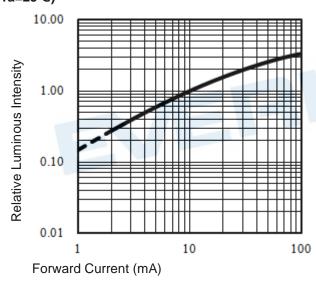


#### Dominant Wavelength vs. Forward Current (Ta=25°C)

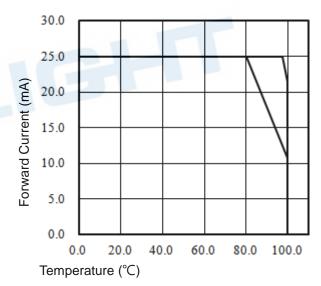


1 orward current

Relative Luminous Intensity vs. Forward Current ( $Ta=25^{\circ}C$ )



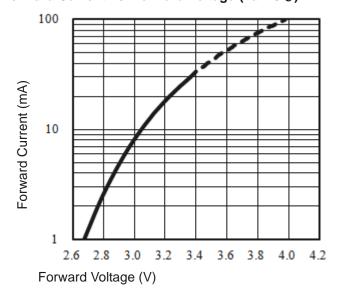
Max. Permissible Forwarded Current(Ta=25°C)



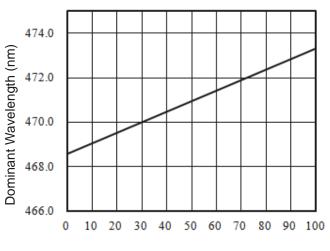


## **Typical Electro-Optical Characteristics Curves (BH)**

#### Forward Current vs. Forward Voltage (Ta=25℃)

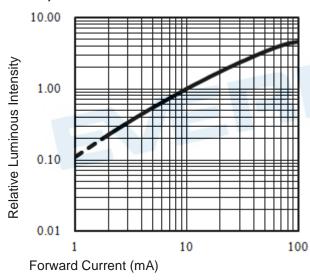


#### Dominant Wavelength vs. Forward Current (Ta=25°C)

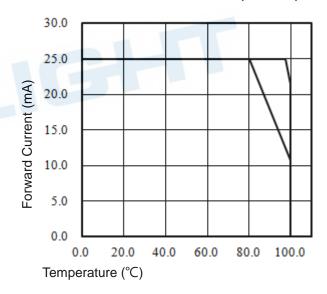


Forward Current (mA)

Relative Luminous Intensity vs. Forward Current ( $Ta=25^{\circ}C$ )

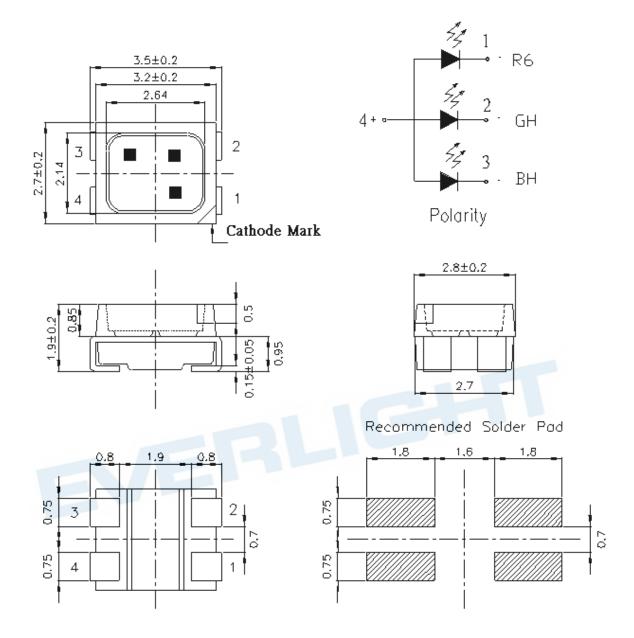


Max. Permissible Forwarded Current(Ta=25°C)





## **Package Dimension**

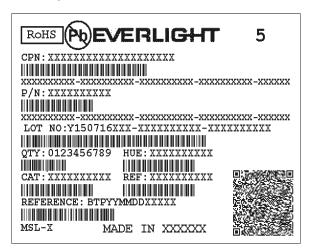


Note: Tolerances unless mentioned ±0.1mm. Unit = mm



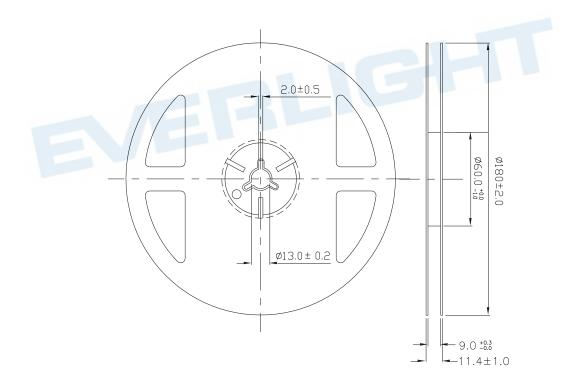
#### **Moisture Resistant Packing Materials**

#### **Label Explanation**



- · CPN: Customer's Product Number
- P/N: Product Number
- QTY: Packing Quantity
- · CAT: Luminous Intensity Rank
- · HUE: Dom. Wavelength Rank
- REF: Forward Voltage Rank
- · LOT No: Lot Number

#### **Reel Dimensions**

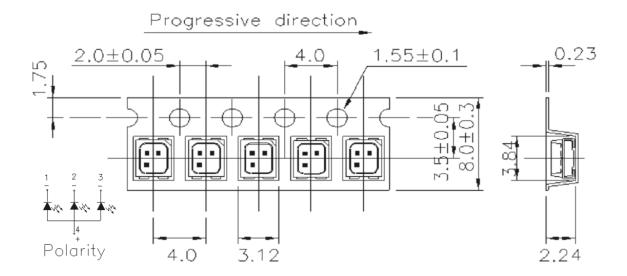


Note:

Tolerances unless mentioned ±0.1mm. Unit = mm



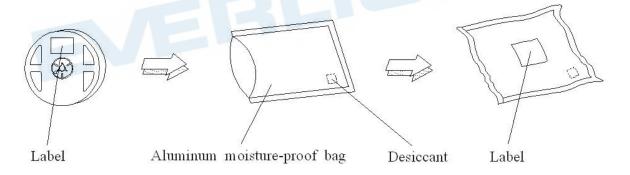
#### Carrier Tape Dimensions: Loaded Quantity 2000 pcs Per Reel



#### Notes:

- 1. Tolerances unless mentioned  $\pm 0.1$ mm. Unit = mm
- 2. Minimum packing amount is 250/500/1000/2000 pcs per reel

## **Moisture Resistant Packing Process**

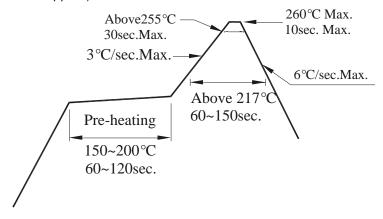




#### **Precautions for Use**

#### 1. Over-current-proof

1.1 Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change ( Burn out will happen ).



#### 2. Storage

- 2.1 Moisture proof bag should only be opened immediately prior to usage.
- 2.2 Environment should be less than 30°C and 60% RH when moisture proof bag is opened.
- 2.3 After opening the package MSL Conditions stated on page 1 of this spec should not be exceeded.
- 2.4 If the moisture sensitivity card indicates higher than acceptable moisture, the component should be baked at min. 60deg +/-5deg for 24 hours.

#### 3. Soldering Condition

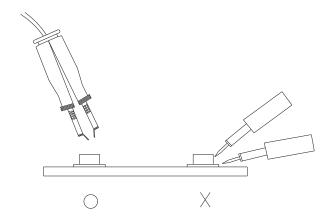
- 3.1 Pb-free solder temperature profile
- 3.2 Reflow soldering should not be done more than two times.
- 3.3 When soldering, do not put stress on the LEDs during heating.
- 3.4 After soldering, do not warp the circuit board.

#### 4. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than  $350^{\circ}$ C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

#### 5. Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.





#### **Application Restrictions**

High reliability applications such as military/aerospace, automotive safety/security systems, and medical equipment may require different product. If you have any concerns, please contact Everlight before using this product in your application. This specification guarantees the quality and performance of the product as an individual component. Do not use this product beyond the specification described in this document.

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- 2. The product meets EVERLIGHT published specification for a period of twelve (12) months from date of shipment.
- 3. The graphs shown in this datasheet are representing typical data only and do not show guaranteed values.
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