# Tall height (4.3mm and 5.0mm) and surface mount type



# ■ Typical Specifications

Items	Specifications
Rating (max.)	50mA 12V DC
Rating (min.)	10μA 1V DC
Initial contact resistance	500mΩ max.
Travel (mm)	0.25

# ■ Product Line

Product No.	Operating force	Operating direction	Operating life Stem color	Height	Minimum order unit (pcs.)		
T TOUGOT TVO.	Operating force	operating an cotion	(5mA 5V DC)	(5mA 5V DC)	TIOIBITE	Japan	Export
SKQMBAE010	0.98N	Top push	50,000 cycles	Black	h=4.3mm h=5mm	2.000	2,000
SKQMASE010	1.57N						
SKQMAQE010	2.55N		30,000 cycles	Red			
SKQMATE010	0.98N		50,000 cycles	Black			
SKQMBBE010	1.57N						
SKQMARE010	2.55N		30,000 cycles	Red			

# ■ Packing Specifications

# Taping

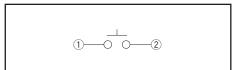
Num	ber of packages (	Tape width	Export package	
1 reel	1 case / Japan	1 case / export packing	(mm)	measurements (mm)
2,000	20,000	20,000	12	395×395×205

# Unit:mm Reel size

For reels of 330mm diameter, please inquire.

■ Dimensions  Style	PC board land dimensions
Style  h  4.3  5	(Viewed from switch mounting face)

# Circuit Diagram





					Sharp Fe	eling Type				
	Type				Surface	e Mount				
	Series	SKRK	SKTH	SKRP	SKQM	SKQY	SKTQ	SKTR	SKSU	
	Photo	-	1				NEW			
	Features	Compact size Low-profile	Compact size	High operation force Compact size	Compa	act size		Middle travel		
	Water-proof	_	_	_	_	_	_	_	•	
	Dustproof	_	•	_	_	_	_	_	•	
	IP standard	_	_	_	_	_	_	_	67 equivalent	
Operatir	Top push	•	•	•	•	•	•	•	•	
directio		_	_	_	_	_	_	_	_	
	W	3.9	3.5	4.2	6	6.1	5.3		5.3	
Dimensio (mm)		2.9	3	.2	3.5	3.7	5.4	□6.1	5.4	
(11111)	Н	1.5/2	1.8/2.5	2.5	4.3/5	2.5	4.25	4.1	3.85/4.34	
Operation force coverage	2N to 3N	ţ			1		1	<b>‡</b>	<b>‡</b>	
	Travel (mm)	0.13	0.12	0.2	0.	25	0.71	0.72	0.7/0.9	
G	round terminal	_		_		0	_	_	_	
Operating temperature range		-40℃ to +85℃			-	-40℃ to +90	)°C	ı		
А	utomotive use	_	•	•	•	•	•	•	•	
	Life Cycle	<b>*</b> 2	<b>*</b> 2	*3	<b>*</b> 2	<b>*</b> 2	3	**3	*3	
	Rating (max.) (Resistive load)	50mA 12V DC	25mA 16V DC	50mA 16V DC	50mA	12V DC	Ę	50mA 16V D	С	
Electrical	Rating (min.) (Resistive load)		10μA 1V DC							
performance	Insulation resistance		100MΩ min. 100V DC 1min.							
	Voltage proof	250V AC 1min.	100V AC 1min.	n. 250V AC 1min.						
Durability	Vibration	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2 hours respectively								
Durability	Lifetime	Shall be in accordance with individual specifications.								
Cold -40°C 96h -40°C 1,000h -40°C 96h -40°C 1,0		-40°C 1,000h	1							
Environmental performance	Dry heat	90°C	96h	90°C 1,000h	90°C	96h		90°C 1,000h	1,000h	
	Damp heat	60°C, 90 to	95%RH 96h 60°C, 90 to 95%RH 96h			95%RH 96h	60°C,	90 to 95%RH	1,000h	
	Page	204	206	208	210	211	213	214	215	

W: Width. The most outer dimension excluding terminal portion. D: Depth. The most outer dimension excluding terminal portion. H: Height. The minimum dimension if there are variances.

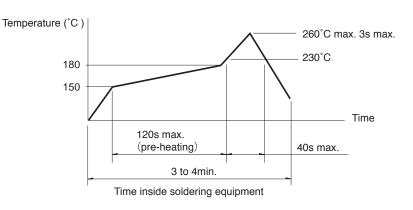
	11. Height. The minimum dimension in there are variances.
TACT Switch™ Soldering Conditions · · · · · · · · · · · · · · · · · · ·	
TACT Switch <sup>TM</sup> Cautions	

 $<sup>\</sup>hbox{1. The automotive operating temperature range to be individually discussed upon request.}\\$ 

<sup>2. •</sup> Indicates applicability to all products in the series, while  $\bigcirc$  indicates applicability to some products in the series.

# TACT Switch™ / Soldering Conditions

# ■ Condition for Reflow Available for Surface Mount Type. Temperature profile



# Notes

- 1. Please confirm the specifications of our product for the detailed condition.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

# ■ Conditions for Auto-dip

Available for Snap-in Type and Radial Type.

Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.
Preheating time	60s max.
Soldering temperature	260℃ max.
Duration of immersion	5s max.
Number of soldering	2times max.

# **SKHH Series**

Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. 110°C max.
Preheating time	60s max.
Soldering temperature	260°C max.
Duration of immersion	5s max.
Number of soldering	2times max.

# SKHL Top Push Type, SKQJ Series

Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.
Preheating time	45s max.
Soldering temperature	255℃ max.
Duration of immersion	5s max.
Number of soldering	2times max.

# ■ Manual Soldering

Items	Condition
Soldering temperature	350°C max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

# SKHH, SKHW Series

Items	Condition
Soldering temperature	360°C max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

# SKTD, SKTG, SKQJ, SKSN Series

Items	Condition
Soldering temperature	350°C max.
Duration of soldering	3s max.
Capacity of soldering iron	20W max.

## Notes

- 1. Prevent flux penetration from the top side of the TACT Switch™.
- 2. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 3. The second soldering should be done after the switch is stable with normal temperature.
- 4. Use the flux with a specific gravity of min 0.81. (EC-19S-8 by TAMURA CORPORATION, or equivalents.)

