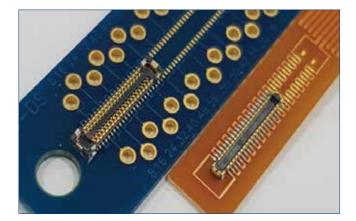
0.35mm Pitch, 0.8mm Height, Board to Board or Board to FPC Connectors with Rated Current Up to 5A

BM23PF Series



Features

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1. Rated current : 5A

Equipped with power contacts capable of handling up to 5A current. (See Fig.1)

Rated current : 5A (Power contact), 0.3A (Signal contact)

2. Space saving design

Compact design ideal for mobile devices. (See Fig.2) • Pitch : 0.35mm, Width : 1.98mm, Stacking height : 0.8mm

3. Robust [Breaking Strength : 90N]

Metal guides prevent housing damage due to incorrect mating. (See Fig.3)

4. Highly reliable contact design

2-point contact design for both power and signal contact ensures high reliability. (See Fig.4)

5. Good mating operation

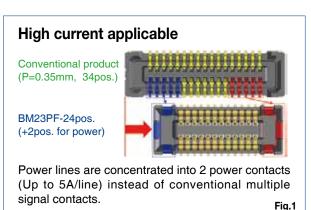
Wide self alignment range with metal guides offers enhanced mating operation. (0.4mm in pitch direction, 0.35mm in width direction) Furthermore, a clear tactile click generated by the unique locking contact design insures complete mating.

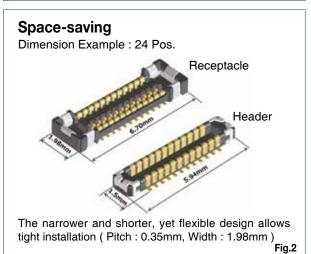
6. Supports USB 3.1 Gen.2 (10Gbps) transmission

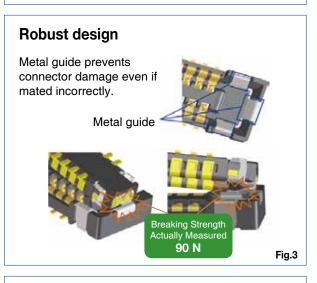
Signal contacts support USB3.1 Gen.2 transmission speed.

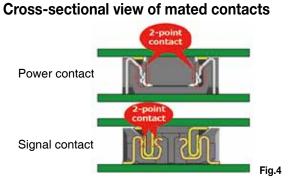
Environmental

• Halogen-free* As defined by IEC 61249-2-21 Br : 900ppm max., Cl : 900ppm max. Br+Cl :1,500ppm max.









In cases where the application will demand a high level of reliavility, such as automotive, please contact a company representative for further information.

2018.06 ②

HS 1

Product Specifications

Detingen	Rated current	Signal contact : 0.3A (Note1) Power contact : 5A	Operating temperature range	-55°C to 85°C (Note2)	Storage temperature range	-10°C to 60°C (Note3)
Ratings	Rated voltage	30V AC/DC	Operating humidity range	20% to 80%	Storage humidity range	40% to 70% (Note3)
lt	ems	Specific	ations		Conditions	
1. Contact			Signal contact : $90m\Omega$ max. Power contact : $30m\Omega$ max.			ImA
2. Insulatio	n resistance	50MΩ min.		Measured at	100V DC	
3. Withstar	nding voltage	No flashover or insulation I	100V AC for	1 minute		
4. Durabilit	y	Contact resistance : Signa Powe	10 mating cy	10 mating cycles		
5. Vibratior	ו	No electrical discontinuity	for more than 1µs.	Frequency: 10 to 55Hz, single amplitude : 0.7 in 3 axis directions for 5 minutes, 10 cycles		
6. Shock re	esistance	No electrical discontinuity of	of 1µs or more.	Acceleration at 3 times for	: 490m/s ² , duration of p 3 directions.	oulse: 11ms
7. Humidity	/	Contact resistance : Signa Powe Insulation resistance : 25M	r contact : $30m\Omega$ max.	\downarrow U6 hours at temperature of $4(1+2^{\circ})$ and		and a humidity
8. Tempera	ature cycle	Contact resistance : Signa Powe Insulation resistance : 50M	r contact: 30mΩ max.			ninutes,
9. Solderin resistan	0	No dissolution or melting o the performance.	f the resin that will affec	ו די	recommended temper ng at soldering iron ten econds max.	

Note 1 : The total current capacity for the connector with 40 or more signal contacts is 12A for all contacts.(Signal contact only)

Note 2 : Includes temperature rise caused by current flow.

Note 3 : Storage refers to long-term-storage of unused items before they are mounted on the PCB.

Operating temperature/humidity range applies to the state of temporary storage such as non-powered after mounting on the PCB, and during transportation, etc.

Materials / Finish

Product	Part	Material	Finish	UL Regulation
	Insulator	LCP	Black	UL94V-0
Receptacle Header	Signal Contact	Copper alloy	Gold plating	
	Power Contact	Copper alloy	Gold plating	

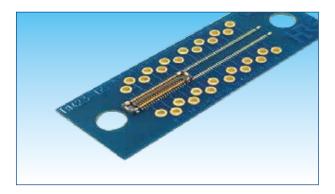
Product Number Structure

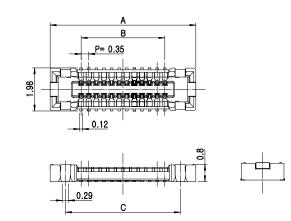
Refer to the chart below when determining the product specifications from the product number. Please select from the product numbers listed in this catalog when placing orders.

Receptacle / Header

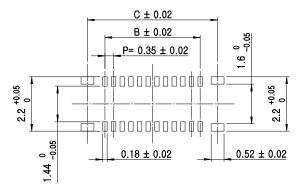
<u>BM 23 PF 0.8</u> -	<u>*</u> <u>DS</u> - <u>0.35</u> <u>V</u> (<u>***</u>)
1 2 3 4	5 6 7 8 9
Series Name: BM	6 Connector Type DS: Receptacle DP: Header
2 Series No. : 23	Contact Pitch : 0.35mm
 Shape Symbols PF: Power contact type 	 Terminal type V : Straight SMT
4 Stacking Height : 0.8mm	Gold plated specification and packaging status
Solution of Contacts	 (51) : Gold plate thickness 0.05μm Embossed tape packaging(10,000pcs/reel) (895) : Gold plate thickness 0.05μm Embossed tape packaging (1,000pcs/reel)

Receptacle

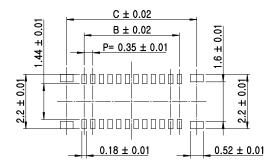




Recommended PCB layout



Recommended metal mask dimensions (mask thickness : 100µm)



Unit : mm

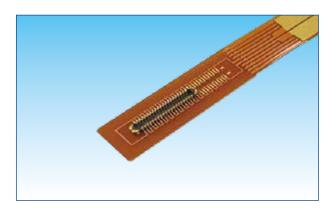
HRS No.	No. of contacts	А	В	С
480-0312-0 **	10	4.25	1.40	2.84
480-0367-0 **	14	4.95	2.10	3.54
480-0434-0 **	20	6.00	3.15	4.59
480-0368-0 **	24	6.70	3.85	5.29
480-0472-0 **	30	7.75	4.90	6.34
480-0369-0 **	40	9.50	6.65	8.09
480-0436-0 **	42	9.85	7.00	8.44
480-0402-0 **	46	10.55	7.70	9.14
480-0370-0 **	54	11.95	9.10	10.54
	480-0312-0 ** 480-0367-0 ** 480-0434-0 ** 480-0368-0 ** 480-0368-0 ** 480-0369-0 ** 480-0436-0 ** 480-0436-0 **	480-0312-0 ** 10 480-0367-0 ** 14 480-0434-0 ** 20 480-0368-0 ** 24 480-0369-0 ** 30 480-0369-0 ** 40 480-0436-0 ** 42 480-0402-0 ** 46	480-0312-0 ** 10 4.25 480-0367-0 ** 14 4.95 480-0434-0 ** 20 6.00 480-0368-0 ** 24 6.70 480-0368-0 ** 30 7.75 480-0369-0 ** 40 9.50 480-0436-0 ** 42 9.85 480-0402-0 ** 46 10.55	480-0312-0 ** 10 4.25 1.40 480-0367-0 ** 14 4.95 2.10 480-0434-0 ** 20 6.00 3.15 480-0368-0 ** 24 6.70 3.85 480-0369-0 ** 30 7.75 4.90 480-0369-0 ** 40 9.50 6.65 480-0436-0 ** 42 9.85 7.00 480-0402-0 ** 46 10.55 7.70

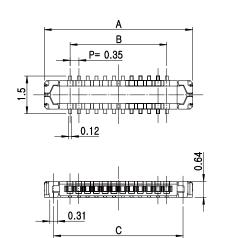
Note 1 : Please place orders in full reel quantities.

Note 2 : This connector has no polarity.

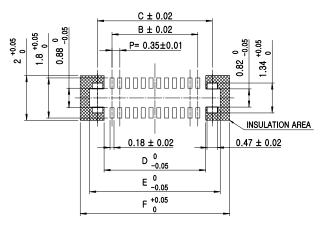
Note 3 : The specification number(895) in the Part No. changes to(95) in the HRS No.

Header

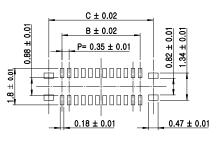




Recommended PCB layout



Recommended metal mask dimensions (mask thickness : 100μm)



Unit : mm

Part No.	HRS No.	No. of contacts	A	В	С	D	E	F
BM23PF0.8-10DP-0.35V(***)	480-0306-0 **	10	3.49	1.40	2.70	2.11	3.41	4.25
BM23PF0.8-14DP-0.35V(***)	480-0366-0 **	14	4.19	2.10	3.40	2.81	4.11	4.95
BM23PF0.8-20DP-0.35V(***)	480-0433-0 **	20	5.24	3.15	4.45	3.86	5.16	6.00
BM23PF0.8-24DP-0.35V(***)	480-0291-0 **	24	5.94	3.85	5.15	4.56	5.86	6.70
BM23PF0.8-30DS-0.35V(***)	480-0426-0 **	30	6.99	4.90	6.20	5.61	6.91	7.75
BM23PF0.8-40DP-0.35V(***)	480-0317-0 **	40	8.74	6.65	7.95	7.36	8.66	9.50
BM23PF0.8-42DP-0.35V(***)	480-0435-0 **	42	9.09	7.00	8.30	7.71	9.01	9.85
BM23PF0.8-46DP-0.35V(***)	480-0402-0 **	46	9.79	7.70	9.00	8.41	9.71	10.55
BM23PF0.8-54DP-0.35V(***)	480-0303-0 **	54	11.19	9.10	10.40	9.81	11.11	11.95

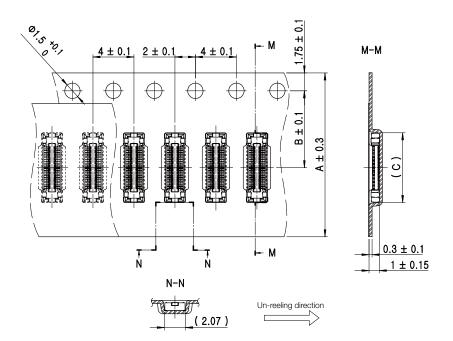
Note 1 : Please place orders in full reel quantities.

Note 2 : This connector has no polarity.

Note 3 : The specification number(895) in the Part No. changes to(95) in the HRS No.

Embossed Tape Dimensions (IEC 602286-3, with JIC C 0806)

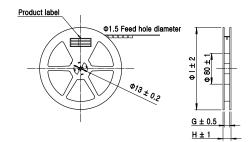
Receptacle

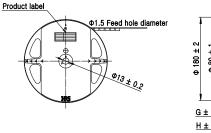


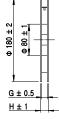
Reel Dimensions

▶10,000pcs/reel

▶1,000pcs/reel







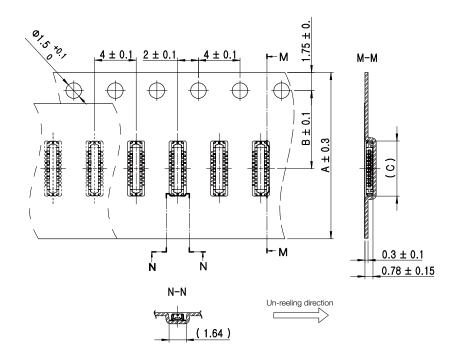
Unit : mm

Part No.	HRS No.	No. of contacts	А	В	С	G	н	I
BM23PF0.8-10DS-0.35V(***)	480-0312-0 **	10	16	7.5	4.36	17.5	21.5	330
BM23PF0.8-14DS-0.35V(***)	480-0367-0 **	14	16	7.5	5.06	17.5	21.5	330
BM23PF0.8-20DS-0.35V(***)	480-0434-0 **	20	16	7.5	6.11	17.5	21.5	330
BM23PF0.8-24DS-0.35V(***)	480-0368-0 **	24	16	7.5	6.81	17.5	21.5	330
BM23PF0.8-30DS-0.35V(***)	480-0472-0 **	30	16	7.5	7.86	17.5	21.5	330
BM23PF0.8-40DS-0.35V(***)	480-0369-0 **	40	24	11.5	9.61	25.5	29.5	330
BM23PF0.8-42DS-0.35V(***)	480-0436-0 **	42	24	11.5	9.96	25.5	29.5	330
BM23PF0.8-46DS-0.35V(***)	480-0402-0 **	46	24	11.5	10.66	25.5	29.5	330
BM23PF0.8-54DS-0.35V(***)	480-0370-0 **	54	24	11.5	12.06	25.5	29.5	330

Note 1 : The specification number(895) in the Part No. changes to(95) in the HRS No.

Embossed Tape Dimensions (IEC 602286-3, with JIC C 0806)

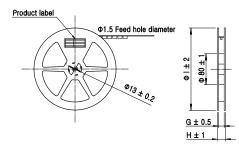
Header

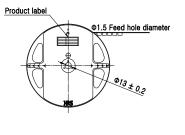


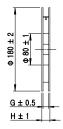
Reel Dimensions

▶10,000pcs/reel

▶1,000pcs/reel







Unit : mm

D N			•	_	•	•		
Part No.	HRS No.	No. of contacts	A	В	С	G	Н	I
BM23PF0.8-10DP-0.35V(***)	480-0306-0 **	10	12	5.5	3.65	13.5	17.5	330
BM23PF0.8-14DP-0.35V(***)	480-0366-0 **	14	16	7.5	4.35	17.5	21.5	330
BM23PF0.8-20DP-0.35V(***)	480-0433-0 **	20	16	7.5	5.4	17.5	21.5	330
BM23PF0.8-24DP-0.35V(***)	480-0291-0 **	24	16	7.5	6.10	17.5	21.5	330
BM23PF0.8-30DS-0.35V(***)	480-0426-0 **	30	16	7.5	7.15	17.5	21.5	330
BM23PF0.8-40DP-0.35V(***)	480-0317-0 **	40	24	11.5	8.90	25.5	29.5	330
BM23PF0.8-42DP-0.35V(***)	480-0435-0 **	42	24	11.5	9.25	25.5	29.5	330
BM23PF0.8-46DP-0.35V(***)	480-0402-0 **	46	24	11.5	9.95	25.5	29.5	330
BM23PF0.8-54DP-0.35V(***)	480-0303-0 **	54	24	11.5	11.35	25.5	29.5	330

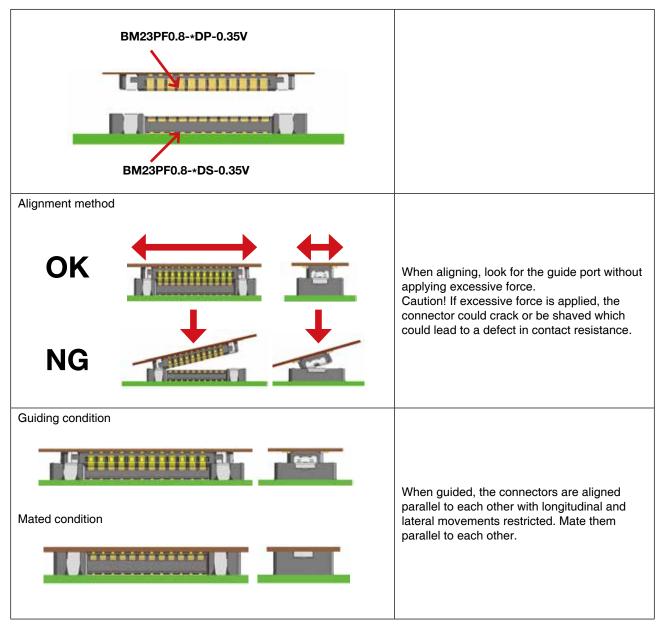
Note 1: The specification number(895) in the Part No. changes to(95) in the HRS No.

Precautions

1. Recommended solder	MAX 250 °C
temperature profile	250
	220 °C
	100 -
	25 - 25 - 40 seconds) 90 to 120 seconds
	0 Preheating time Soldering time
	Time (seconds)
	[Conditions]
	1. Peak temperature : Maximum of 250℃ 2. Heat section : 220℃ min., within 60 seconds
	3. Preheat section : 150 to 180°C, 90 to 120 seconds 4. Number of reflow cycles : Maximum of 2 cycles
	Note 1 : The temperature is the surface temperature of the PCB in the vicinity of the connector lead part.
	Note 2 : When using nitrogen reflow process, please mount the product with the oxygen concentration at a minimum of 1,000[ppm].
	Please contact Hirose if the concentration is below 1,000[ppm]
2. Recommended manual soldering conditions	Soldering iron temperature: 340±10℃ Soldering time : within 3 seconds
3. Recommended screen thickness and open area ratio to PCB pattern area	Thickness : 0.1mm Aperture ratio : 100% on the DS side, 100% on the DP side
4. Warpage of the PCB	A maximum of 0.02mm at the center part of the connector on both ends of the connector.
5. Cleaning	Not recommended. If this product is cleaned, please evaluate the performance before using it. Cleaning may cause a change in the mating/unmating properties as well as environmental resistance.
6. Notes	Care sholud be taken when mating/unmating the connector and when it is not mounted on the
	PCB. Damage or deformation of the contacts may occur.Avoid supporting the PCB only with the connectors. Support it by other means such as bolts,
	screws, posts, etc. Care should be taken to avoid excessive prying mating/unmating that could cause damage.
	During manual soldering, do not apply flux which will cause flux oozing on connector.
	This product may have slight color differences due to production lot variability, but this does not have any effect on the performance.
	 Please refer to the next page for precautions regarding mating/unmating. Because the product can disengage if dropped (or other impact), and by FPC routing, it is
	advised to secure the mated connectors to the board with housings and cushioning materials. Caution! Do not use the connector in non-recommended conditions (i.e., rated current, rated
	voltage, PCB design and operating environment, etc.). Such usage could lead to material outgassing, ignition, or short-circuit, etc.
	Refer to the specifications and the guidelines for board pattern dimensions, board cautions, and connector treatment.
	Please contact Hirose if using the connector under conditions other than those described in the specifications and the guidelines is being considered.

HRS 7

• Handle with care when mating a connector



• Handle with care when un-mating connectors

ок		Un-mate connectors parallel to each other.
ок	Pitch direction	If the connector cannot be un-mated parallel, it can be removed diagonally from the pitch direction, as shown in the left figure. However, the connector can be broken if the FPC is not rigid. Please confirm rigidity of the FPC at the time of trial production.
NG	Corner direction	Do not pull from the corner. If it is pulled from the corner as shown in the left figure, the contact and connector could be damaged.
NG	Televisie	Please provide a reinforcing plate for the FPC. If the rigidity of the FPC is not sufficient, the connector may break as shown in the left figure. Please check the action of the FPC to be used repeatedly. A reinforcing plate of 0.3mm or thicker made of glass epoxy material, or 0.2mm or thicker stainless steel is recommended

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