

APPROVAL SHEET

MODEL NO.: SMD1206 Series

CUSTOMER:

CUSTOMER'S APPROVAL:

AUTHORIZED SIGNATURE/STAMP

DATE

MANUFACTURER:

Submitted by:

Approved by:

Date:

# SMD1206 HF Series Surface Mount PTC Devices

## Performance Specification

Model	Marking	V <sub>max</sub> (V dc)	I <sub>max</sub> (A)	I <sub>hold</sub> @25°C (A)	I <sub>trip</sub> @25°C (A)	P <sub>d</sub> Typ. (W)	Maximum Time To Trip		Resistance		认证	
							Current (A)	Time (Sec)	R <sub>i min</sub> (Ω)	R <sub>1max</sub> (Ω)	UL	
SMD1206R005SF	RA	60.0	10	0.05	0.15	0.4	0.25	1.50	3.600	50.000		
SMD1206R005SF	RA	24.0	10	0.05	0.15	0.4	0.25	1.50	3.600	50.000	✓	
SMD1206R010SF	R1	60.0	10	0.10	0.25	0.4	0.50	1.00	1.600	15.000		
SMD1206R010SF	R1	24.0	10	0.10	0.25	0.4	0.50	1.00	1.600	15.000	✓	
SMD1206R012SF	R1	60.0	10	0.12	0.29	0.4	0.50	1.00	1.600	15.000		
SMD1206R012SF	R1	24.0	10	0.12	0.29	0.4	0.50	1.00	1.600	13.000	✓	
SMD1206R016SF	R2	24.0	10	0.16	0.37	0.4	1.00	0.30	1.000	6.000	✓	
SMD1206R016SF	R2	16.0	10	0.16	0.37	0.4	1.00	0.30	1.000	6.000	✓	
SMD1206R020SF	R2	24.0	10	0.20	0.46	0.6	8.00	0.08	0.350	2.700	✓	
SMD1206R020SF30V	R2	30.0	10	0.20	0.46	0.6	8.00	0.08	0.350	2.700		
SMD1206R020SF48V	R2	48.0	10	0.20	0.46	0.6	8.00	0.08	0.350	2.700		
SMD1206R025SF	R2	16.0	10	0.25	0.50	0.6	8.00	0.08	0.350	2.500	✓	
SMD1206R025SF24V	R2	24.0	10	0.25	0.50	0.6	8.00	0.08	0.350	2.500	✓	
SMD1206R025SF30V	R2	30.0	10	0.25	0.50	0.6	8.00	0.08	0.350	2.500		
SMD1206R025SF48V	R2	48.0	10	0.25	0.50	0.6	8.00	0.08	0.350	2.500		
SMD1206R035SF	R3	6.0	35	0.35	0.75	0.6	8.00	0.10	0.250	1.300	✓	
SMD1206R035SF16V	R3	16	35	0.35	0.75	0.6	8.00	0.10	0.250	1.300		
SMD1206R035SF30V	R3	30.0	35	0.35	0.75	0.6	8.00	0.10	0.250	1.300		
SMD1206R050SF	R5	6.0	35	0.50	1.00	0.6	8.00	0.10	0.150	0.700	✓	
SMD1206R050SF13.2V	R5	13.2	35	0.50	1.00	0.6	8.00	0.10	0.150	0.700		
SMD1206R050SF16V	R5	16.0	35	0.50	1.00	0.6	8.00	0.10	0.150	0.700		
SMD1206R050SF30V	R5	30.0	35	0.50	1.00	0.6	8.00	0.10	0.150	0.700		
SMD1206R075SF	R7	6.0	35	0.75	1.50	0.6	8.00	0.20	0.090	0.500	✓	
SMD1206R075SF16V	R7	16.0	35	0.75	1.50	0.6	8.00	0.20	0.090	0.500		
SMD1206R075SF30V	R7	30.0	35	0.75	1.50	0.6	8.00	0.20	0.090	0.500		
SMD1206R100SF	R0	6.0	35	1.00	1.80	0.6	8.00	0.30	0.050	0.270	✓	
SMD1206R100SF16V	R0	16.0	35	1.00	1.80	0.6	8.00	0.30	0.050	0.270		
SMD1206R100SF24V	R0	24.0	35	1.00	1.80	0.6	8.00	0.30	0.050	0.270		
SMD1206R110SF	R0	6.0	35	1.10	2.20	0.6	8.00	0.30	0.040	0.250	✓	
SMD1206R110SF16V	R0	16.0	35	1.10	2.20	0.6	8.00	0.30	0.040	0.250		
SMD1206R110SF24V	R0	24.0	35	1.10	2.20	0.6	8.00	0.30	0.040	0.250		
SMD1206R150SF	RX	6.0	35	1.50	3.00	0.8	8.00	0.30	0.025	0.130	✓	
SMD1206R150SF13.2V	RX	13.2	35	1.50	3.00	0.8	8.00	0.30	0.025	0.130		
SMD1206R200SF	RY	6.0	35	2.00	3.50	0.8	8.00	1.50	0.015	0.080	✓	
SMD1206R200SF12V	RY	12.0	35	2.00	3.50	0.8	8.00	1.50	0.015	0.080		
SMD1206R260SF	RZ	6.0	35	2.60	5.20	0.8	8.00	2.00	0.010	0.060		
SMD1206R300SF	RU	6.0	35	3.00	6.00	1.0	8.00	4.00	0.010	0.050		
SMD1206R350SF	R-	6.0	35	3.50	7.00	1.2	10.0	5.00	0.005	0.040		

V<sub>max</sub> = Maximum operating voltage device can withstand without damage at rated current (I<sub>max</sub>).

I<sub>max</sub> = Maximum fault current device can withstand without damage at rated voltage (V<sub>max</sub>).

I<sub>hold</sub> = Hold Current. Maximum current device will not trip in 25°C still air.

## SMD1206 HF Series Surface Mount PTC Devices

I trip = Trip Current. Minimum current at which the device will always trip in 25°C still air.

Pd = Power dissipation when device is in the tripped state in 25°C still air environment at rated voltage.

Ri min/max = Minimum/Maximum device resistance prior to tripping at 25°C.



R1max = Maximum device resistance is measured one hour post reflow.

CAUTION : Operation beyond the specified ratings may result in damage and possible arcing and flame.

### Environmental Specifications

Test	Conditions	Resistance change
Passive aging	+85°C, 1000 hrs.	±5% typical
Humidity aging	+85°C, 85% R.H. , 168 hours	±5% typical
Thermal shock	+85°C to -40°C, 20 times	±33% typical
Resistance to solvent	MIL-STD-202,Method 215	No change
Vibration	MIL-STD-202,Method 201	No change
Ambient operating conditions : - 40 °C to +85 °C		
Maximum surface temperature of the device in the tripped state is 125 °C		

### Agency Approval and Environmental Compliance

Agency	File Number	Regulation	Standard
UL	E486890		2002/95/EC
CUL	E486890		EN14582

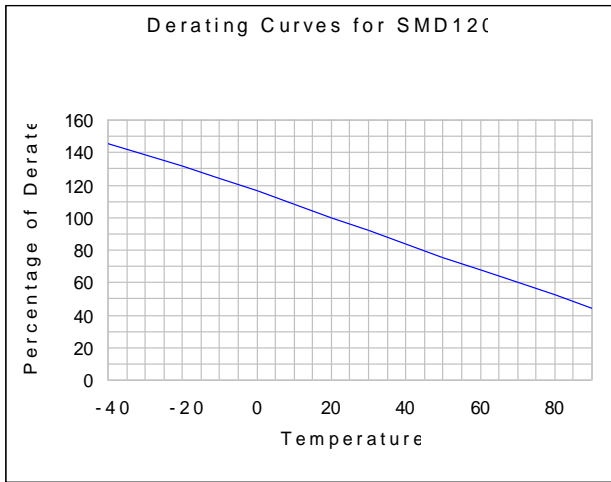
### Thermal Derating Chart

Recommended Hold Current(A) at Ambient Temperature(°C)

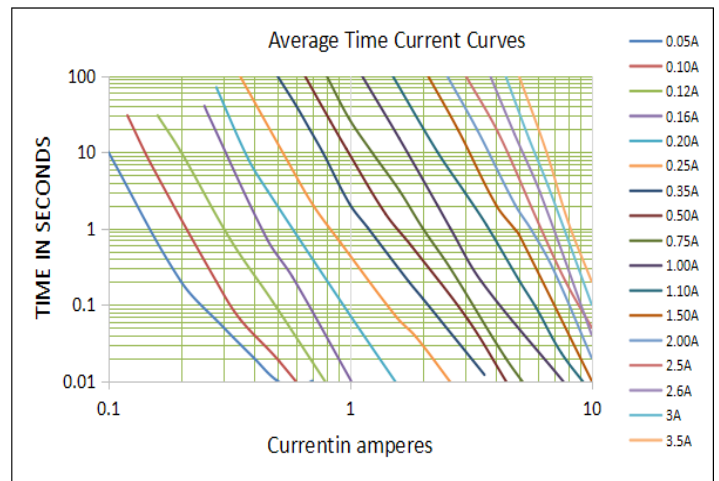
Model	Ambient Operation Temperature								
	-40°C	-20°C	0°C	25°C	40°C	50°C	60°C	70°C	85°C
SMD1206R005SF	0.074	0.066	0.058	0.05	0.0425	0.0375	0.035	0.03	0.0275
SMD1206R010SF	0.148	0.132	0.116	0.10	0.085	0.075	0.07	0.06	0.055
SMD1206R012SF	0.18	0.16	0.14	0.12	0.10	0.09	0.08	0.07	0.07
SMD1206R016SF	0.24	0.21	0.18	0.16	0.14	0.13	0.12	0.11	0.10
SMD1206R020SF	0.30	0.26	0.23	0.20	0.17	0.15	0.14	0.12	0.11
SMD1206R025SF	0.37	0.33	0.29	0.25	0.22	0.20	0.17	0.15	0.12
SMD1206R035SF	0.50	0.45	0.40	0.35	0.30	0.27	0.24	0.21	0.15
SMD1206R050SF	0.71	0.64	0.57	0.50	0.42	0.39	0.35	0.31	0.25
SMD1206R075SF	1.14	1.01	0.88	0.75	0.65	0.59	0.54	0.49	0.41
SMD1206R100SF	1.45	1.31	1.15	1.00	0.84	0.77	0.69	0.61	0.48
SMD1206R110SF	1.60	1.45	1.30	1.10	0.95	0.80	0.72	0.66	0.55
SMD1206R150SF	2.18	1.94	1.72	1.50	1.28	1.17	1.06	0.96	0.77
SMD1206R200SF	2.88	2.63	2.34	2.00	1.74	1.58	1.42	1.17	0.93
SMD1206R260SF	3.43	3.22	2.93	2.60	2.23	2.03	1.87	1.57	1.35
SMD1206R300SF	4.05	3.66	3.36	3.00	2.50	2.28	2.00	1.62	1.35
SMD1206R350SF	4.73	4.72	3.92	3.50	2.92	2.66	2.33	1.89	1.35

# SMD1206 HF Series Surface Mount PTC Devices

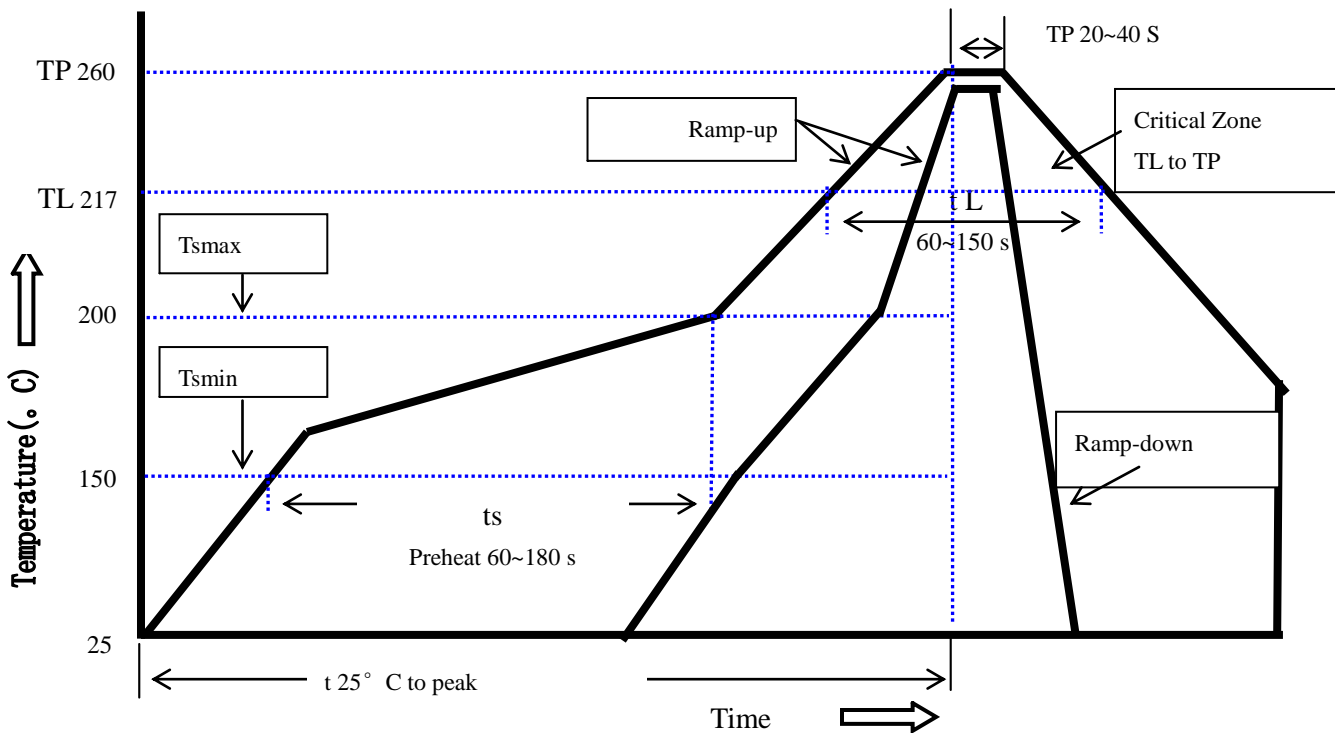
## Thermal Derating Curve



## Average Time-Current Curve



## Soldering Parameters



Profile Feature	Pb-Free Assembly
Average Ramp-Up Rate(Ts max to T p)	3°C/second max.
Preheat	
-Temperature Min(Ts min)	150°C
-Temperature Max(Ts max)	200°C
-Time(Ts min to Ts max)	60~180 seconds
Time maintained above:	
-Temperature(TL)	217°C
-Time(tL)	60~150 seconds
Peak Temperature(Tp)	260°C
Ramp-Down Rate	6°C/second max.
Time 25°C to Peak Temperature	8 minutes max
Storage Condition	0°C~35°C,30%~60%RH

## SMD1206 HF Series Surface Mount PTC Devices

Recommended reflow methods: IR, vapor phase oven, hot air oven, N2 environment for lead-free

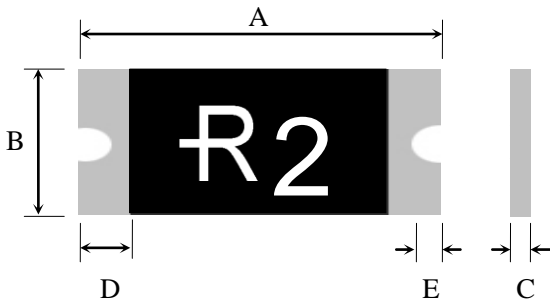
Recommended maximum paste thickness is 0.25mm

Devices can be cleaned using standard industry methods and solvents.

Note 1: All temperature refer to topside of the package, measured on the package body surface.

Note 2: If reflow temperatures exceed the recommended profile, devices may not meet the performance requirements.

### Physical Dimensions(mm.)



Model	A		B		C		D	E
	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Min.
SMD1206R005SF	3.00	3.60	1.50	1.90	0.60	1.20	0.15	0.10
SMD1206R010SF	3.00	3.60	1.50	1.90	0.60	1.20	0.15	0.10
SMD1206R012SF	3.00	3.60	1.50	1.90	0.60	1.20	0.15	0.10
SMD1206R016SF	3.00	3.60	1.50	1.90	0.40	1.00	0.15	0.10
SMD1206R020SF	3.00	3.60	1.50	1.90	0.40	1.00	0.15	0.10
SMD1206R020SF30V	3.00	3.60	1.50	1.90	0.40	1.00	0.15	0.10
SMD1206R020SF48V	3.00	3.60	1.50	1.90	0.40	1.00	0.15	0.10
SMD1206R025SF	3.00	3.60	1.50	1.90	0.40	1.00	0.15	0.10
SMD1206R025SF30V	3.00	3.60	1.50	1.90	0.40	1.00	0.15	0.10
SMD1206R025SF48V	3.00	3.60	1.50	1.90	0.40	1.00	0.15	0.10
SMD1206R035SF	3.00	3.60	1.50	1.90	0.35	0.8	0.15	0.10
SMD1206R035SF16V	3.00	3.60	1.50	1.90	0.35	0.8	0.15	0.10
SMD1206R035SF30V	3.00	3.60	1.50	1.90	0.40	0.9	0.15	0.10
SMD1206R050SF	3.00	3.60	1.50	1.90	0.35	0.8	0.15	0.10
SMD1206R050SF13.2V	3.00	3.60	1.50	1.90	0.35	0.80	0.15	0.10
SMD1206R050SF16V	3.00	3.60	1.50	1.90	0.35	0.8	0.15	0.10
SMD1206R050SF30V	3.00	3.60	1.50	1.90	0.50	1.00	0.15	0.10
SMD1206R075SF	3.00	3.60	1.50	1.90	0.35	0.80	0.15	0.10
SMD1206R075SF16V	3.00	3.60	1.50	1.90	0.50	1.00	0.15	0.10
SMD1206R075SF30V	3.00	3.60	1.50	1.90	0.5	1.00	0.15	0.10
SMD1206R100SF	3.00	3.60	1.50	1.90	0.35	0.80	0.15	0.10
SMD1206R100SF16V	3.00	3.60	1.50	1.90	0.50	1.00	0.15	0.10
SMD1206R100SF24V	3.00	3.60	1.50	1.90	0.50	1.00	0.15	0.10
SMD1206R110SF	3.00	3.60	1.50	1.90	0.35	0.80	0.15	0.10
SMD1206R150SF	3.00	3.60	1.50	1.90	0.50	1.00	0.15	0.10

## SMD1206 HF Series Surface Mount PTC Devices

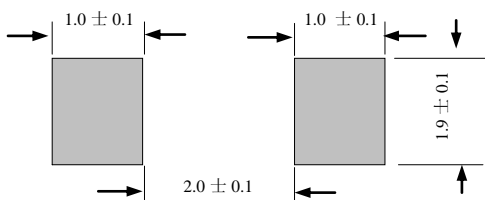
SMD1206R150SF13.2V	3.00	3.60	1.50	1.90	1.00	1.60	0.15	0.10
SMD1206R200SF	3.00	3.60	1.50	1.90	0.7	1.30	0.15	0.10
SMD1206R200SF12V	3.00	3.60	1.50	1.90	1.00	1.60	0.15	0.10
SMD1206R260SF	3.00	3.60	1.50	1.90	1.00	1.60	0.15	0.10
SMD1206R300SF	3.00	3.60	1.50	1.90	1.00	1.60	0.15	0.10
SMD1206R350SF	3.00	3.60	1.50	1.90	1.00	1.60	0.15	0.10

### Termination Pad Characteristics

Terminal pad materials: Tin-plated Nickel-Copper

Terminal pad solder ability: Meets EIA specification RS186-9E and ANSI/J-STD-002 Category 3.

## Recommended Pad Layout (mm.)



## Packaging Quantity

Part Number	Quantity
SMD1206R005.010.012.150.200.260.300SF	3500 pcs/reel
SMD1206R020.025.035.050.075.100.110SF	4500 pcs/reel

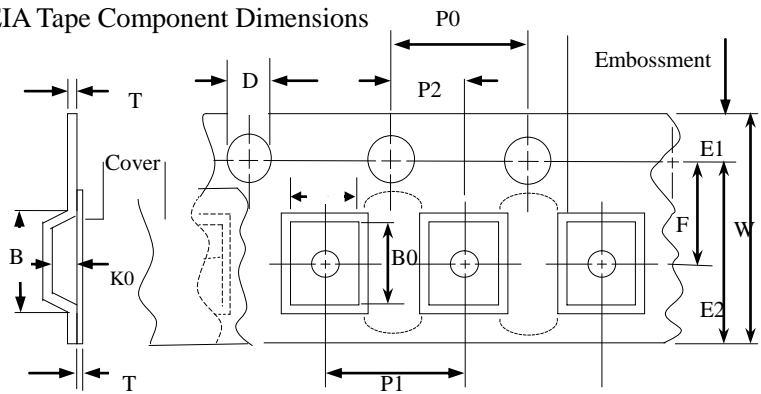
Tape & reel packaging per EIA481-1

# SMD1206 HF Series Surface Mount PTC Devices

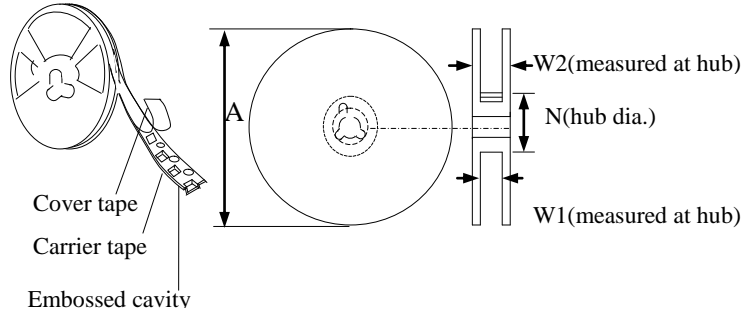
## Tape And Reel Specifications (mm)

Governing Specifications	
Specifications	EIA 481-1
W	8.15 ± 0.3
P0	4.0 ± 0.10
P1	4.0 ± 0.10
P2	2.0 ± 0.05
A0	1.95 ± 0.10
B0	3.40 ± 0.10
B1max.	4.35
D0	1.50 + 0.1, -0
F	3.5 ± 0.05
E1	1.75 ± 0.10
E2min.	6.25
T	0.6
T1max.	0.1
K0	1.04 ± 0.1
Leader min.	390
Trailer min.	160
Reel Dimensions	
A max.	178
N min.	60
W1	9 ± 0.5
W2	12.6 ± 0.5

EIA Tape Component Dimensions



EIA Reel Dimensions



### Storage And Handling

- Storage conditions: 35°C max, 30%~60% R.H.
- Devices may not meet specified performance if storage conditions are exceeded.

## Part Number System

SMD 1206 R □□□ S F □□ V

