

CIRCUIT SIZE

12.7

19.1

25.4

31.7

38.1

ITEM NUMBER

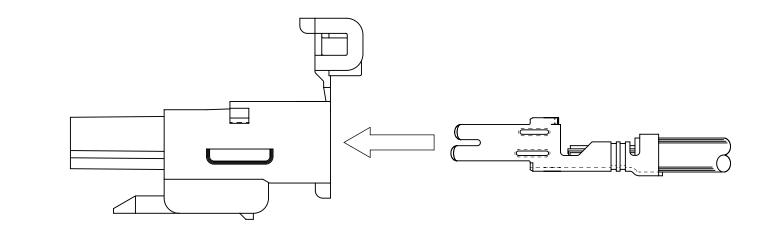
42816-0212

42816-0312

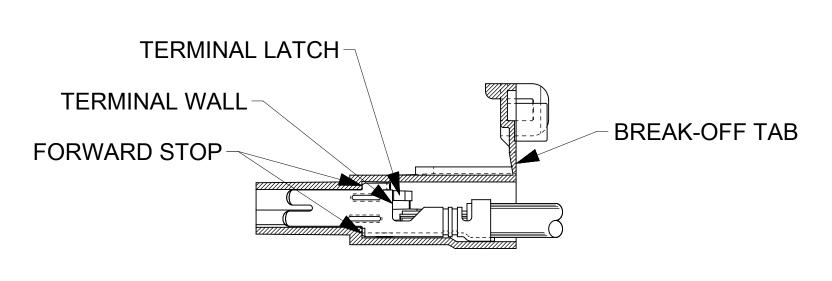
42816-0412

42816-0512

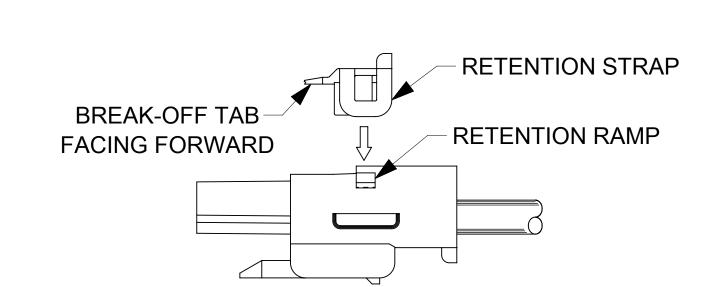
42816-0612



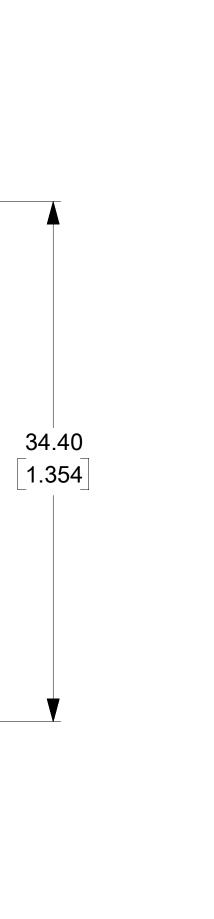
1. TERMINALS ARE TO BE ORIENTATED AND LOADED INTO HOUSING AS SHOWN.

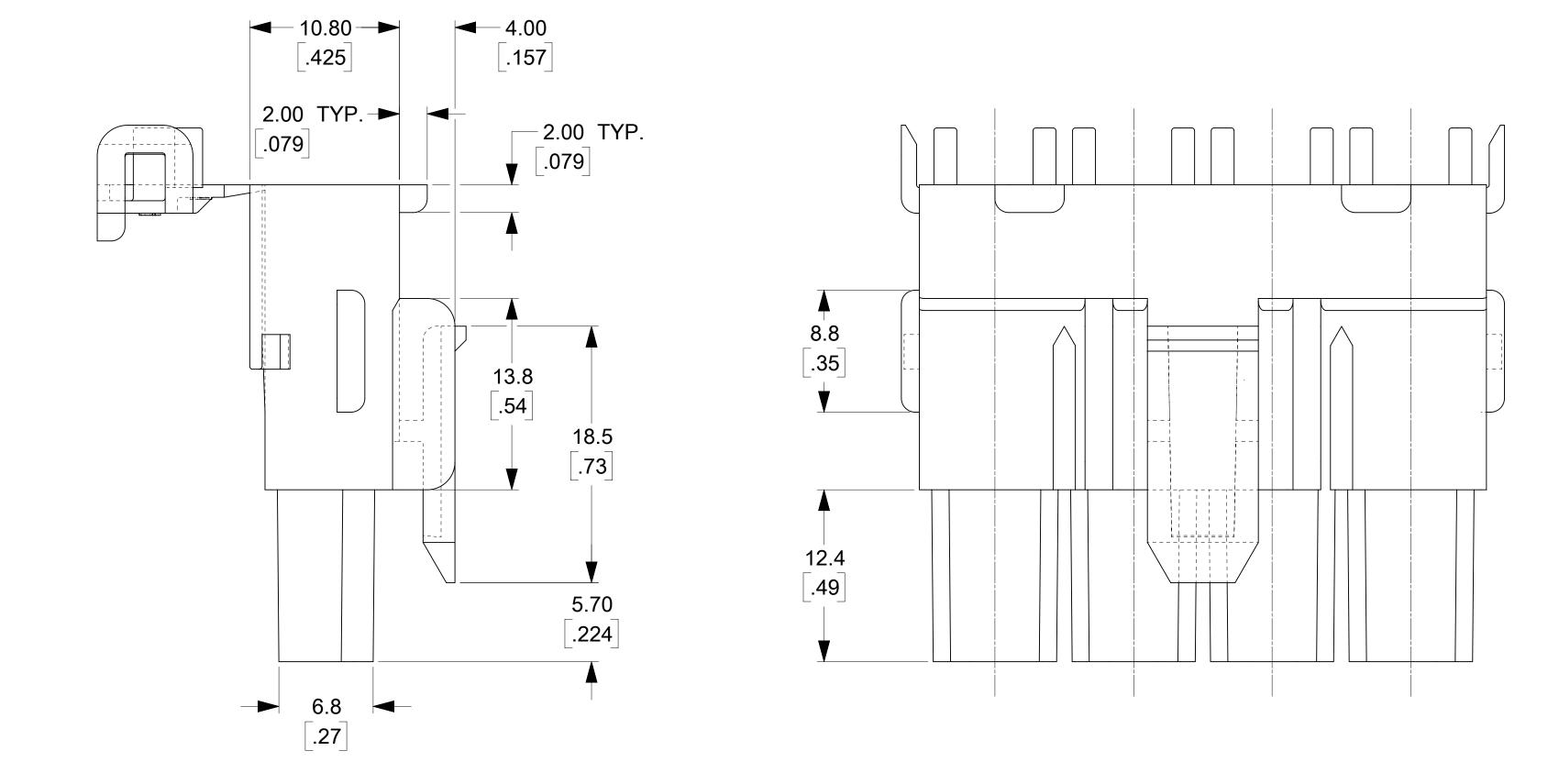


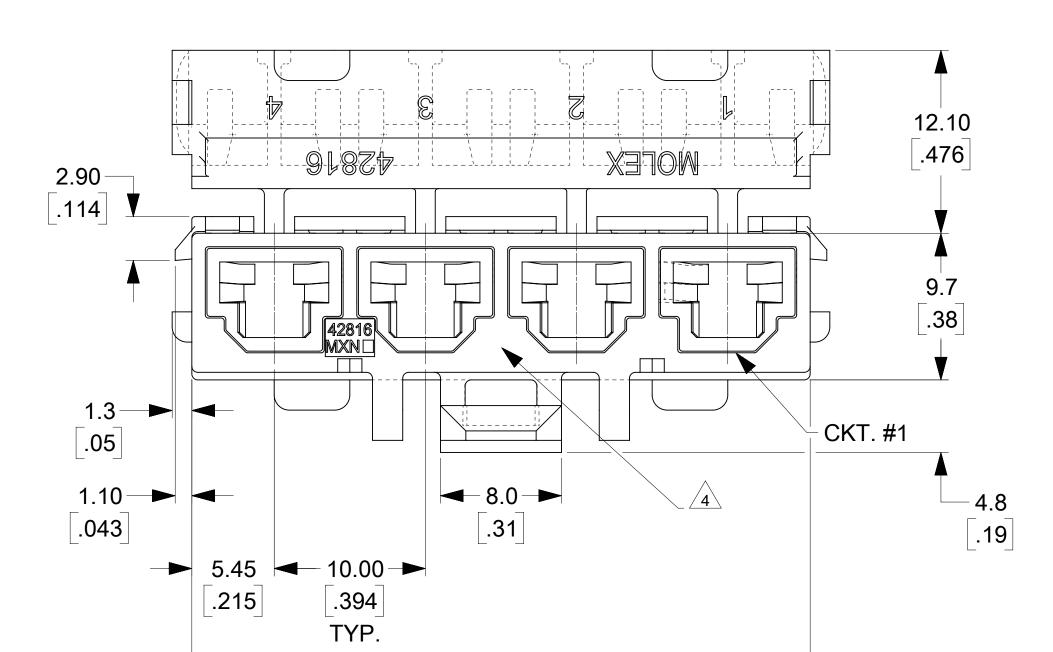
2. TERMINALS ARE LOADED WHEN SEATED AGAINST FORWARD STOP AND TERMINAL LATCHED ARE SNAPPED BEHIND TERMINAL WALLS. RETENTION FORCE AT THIS STAGE = 0.5 Kg.



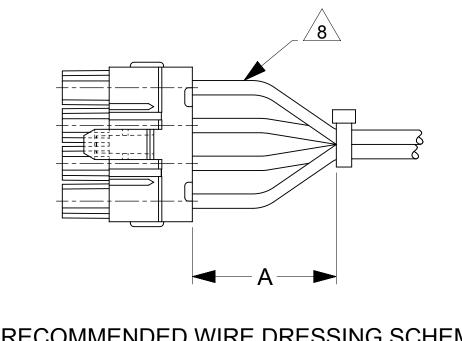
3. AFTER TERMINALS ARE LOADED INTO HOUSING, T.P.A. IS TO BE "BROKEN OFF", ORIENTATED AND INSTALLED IN THE DIRECTION SHOWN UNTIL THE RETENTION STRAPS SNAP OVER THE RETENTION RAMPS. THIS PRODUCT MUST NEVER BE USED WITHOUT THE INSTALLATION OF THE T.P.A.



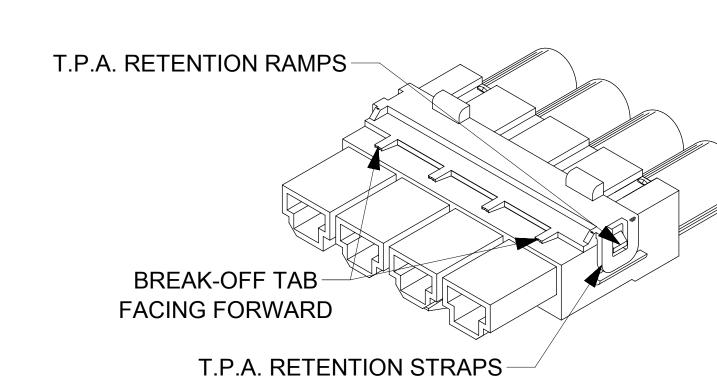




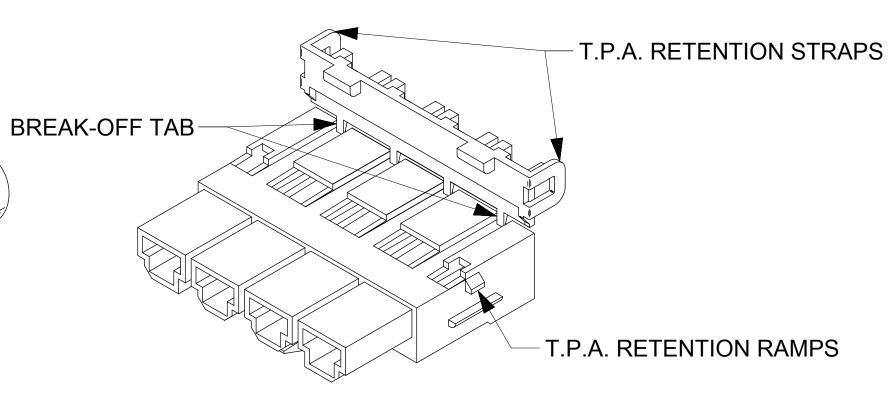
1.61



RECOMMENDED WIRE DRESSING SCHEME



SHOWN AFTER TERMINAL AND T.P.A. INSTALLATION



SHEET NUMBER

1 OF 1

SHOWN PRIOR TO TERMINAL INSTALLATION

## \* THIS PRODUCT MUST NEVER BE USED WITHOUT THE T.P.A \*

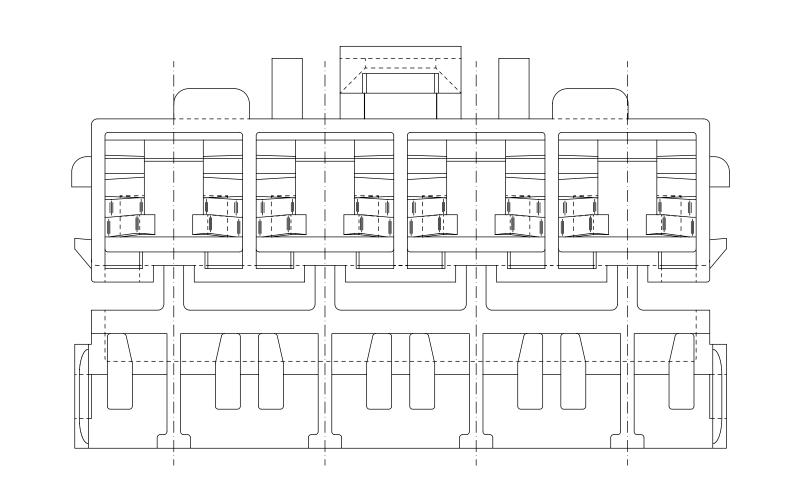
MATERIAL: 1 = POLYESTER, PBT, U.L. 94V-0, COLOR: MOLDED BLACK.

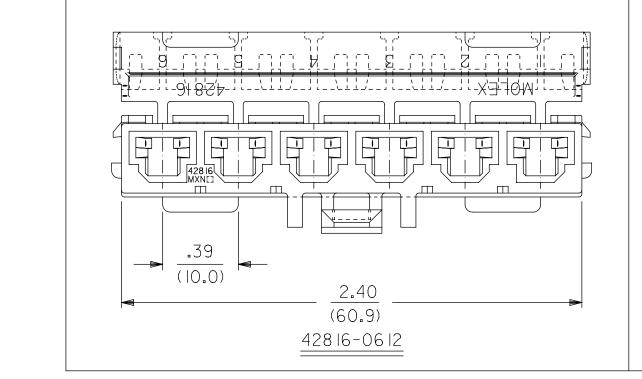
- 2. PART IS FOR USE WITH FEMALE CRIMP TERMINAL #42815.
- 3. PART IS DESIGNED IN METRIC. A NO CORE-OUTS UNDER LATCH ON 2, 4 & 6 CIRCUIT PARTS.
- 5. PART MATES WITH MINI-FIT SR. PLUG 42818-\*\*\*2.
- 6. ITEM NUMBERS THAT ARE PRECEEDED BY AN "X" ARE NOT AVAILABLE.
- 7. DUE TO THE BREAKAWAY DESIGN OF THE T.P.A. COVER, A FEW MAY HAVE PREMATURELY SEPARATED FROM THEIR HOUSINGS DURING SHIPMENT. IF A HOUSING IS MISSING A T.P.A. COVER, IT CAN BE FOUND IN THE SHIPPING CONTAINER.
- **8** EACH WIRE MUST BE DRESSED SUCH THAT THE TERMINAL MAINTAINS ITS FREE FLOAT WITHIN THE HOUSING. SEE CHART FOR RECOMMENDED CABLE TIE PALCEMENT.
- 9. FOR PACKAGING INFORMATION SEE PK-42816-002.
- 10. THIS DRAWING REPLACES SD-42816-\*\*\*2, REV-E3.

DIMENSION UNITS CURRENT REV DESC: molex MM/IN **GENERAL TOLERANCES** (UNLESS SPECIFIED) EC NO: 635046 MINIFIT SR RECEPTACLE HOUSING DRWN: PKH 2020/03/31 W/TPA 10MM CENTERS 4 PLACES : 2020/03/31 ± 0.01 CHK'D: ISHWARG 3 PLACES 0.25 ± 0.016 APPR: ISHWARG 2020/03/31 2 PLACES ± PRODUCT CUSTOMER DRAWING **INITIAL REVISION:** 1 PLACE 0.4 ± DOC TYPE DOC PART REVISION DOCUMENT NUMBER DRWN: AELHAG 2010/06/16 0 PLACES 428160002-SD PSD 000 B1 APPR: FSMITH 2010/06/29 ANGULAR TOL THIRD ANGLE PROJECTION SERIES MATERIAL NUMBER DRAFT WHERE APPLICABLE DRAWING MUST REMAIN E-SIZE 42816 SEE CHART **GENERAL MARKET** WITHIN DIMENSIONS

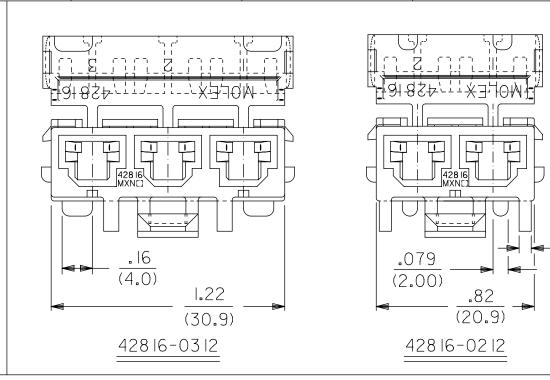
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION

11:23:58 DOCUMENT STATUS RELEASE DATE 2020/03/31





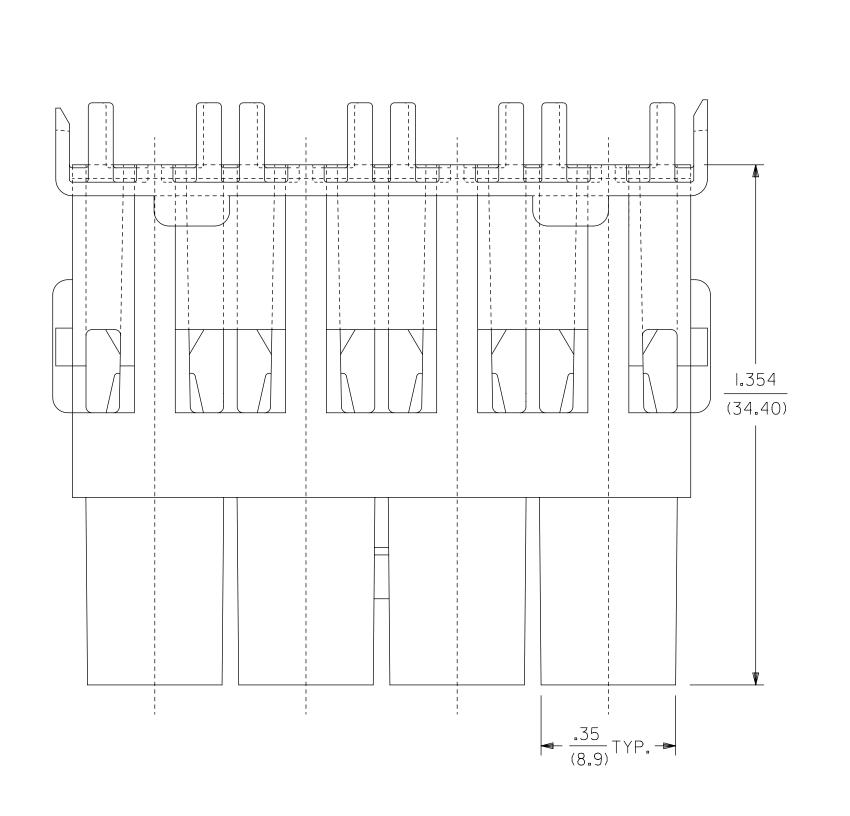
F-111-9+8-5-11111111
428 16 MXNCI .39
2.00
(50.9)
428 16-05 12

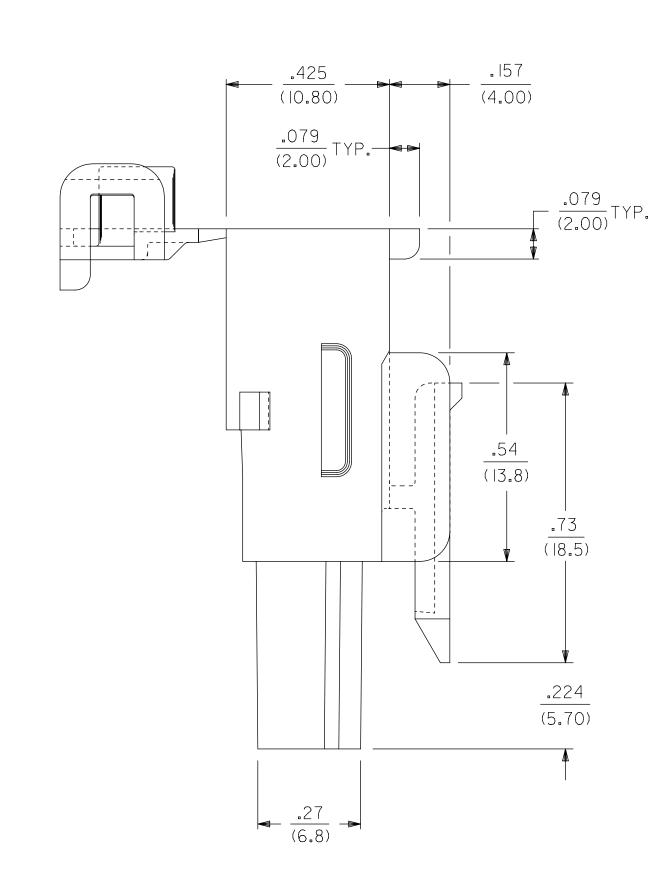


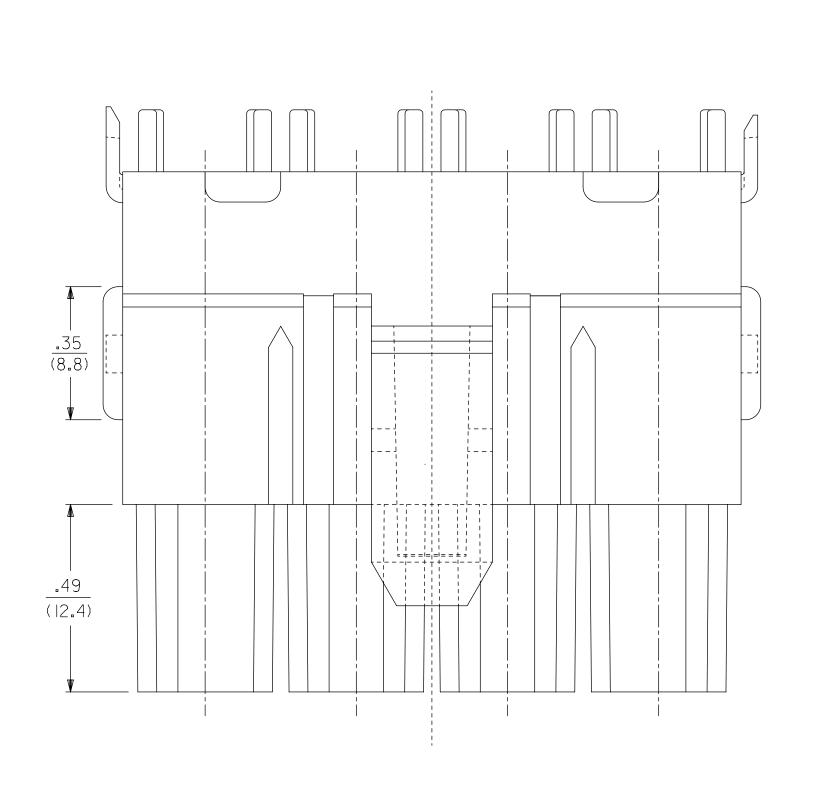
ITEM NUMBER	CIRCUIT SIZE	"A"	
42816-0212	2	12.7	
428   6-03   2	3	19.1	
42816-0412	4	25.4	
428   6-05   2	5	31.7	
42816-0612	6	38.1	

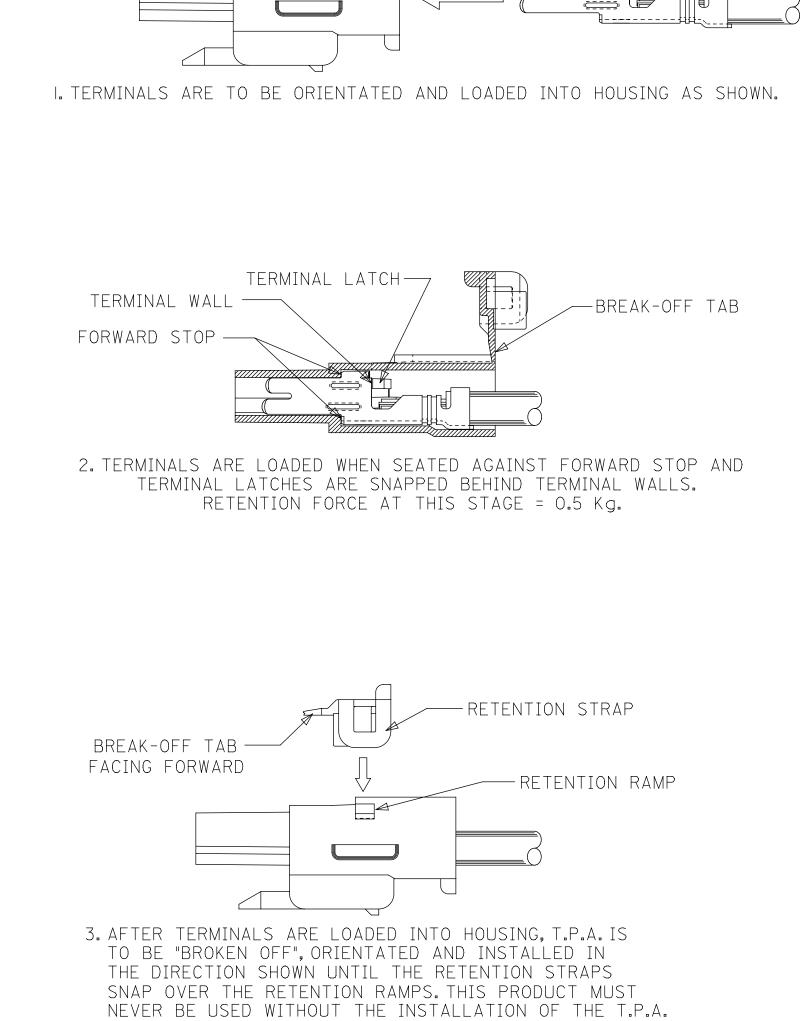
LEGEND: T.P.A. OPTION —— 2 = WITH T.P.A.

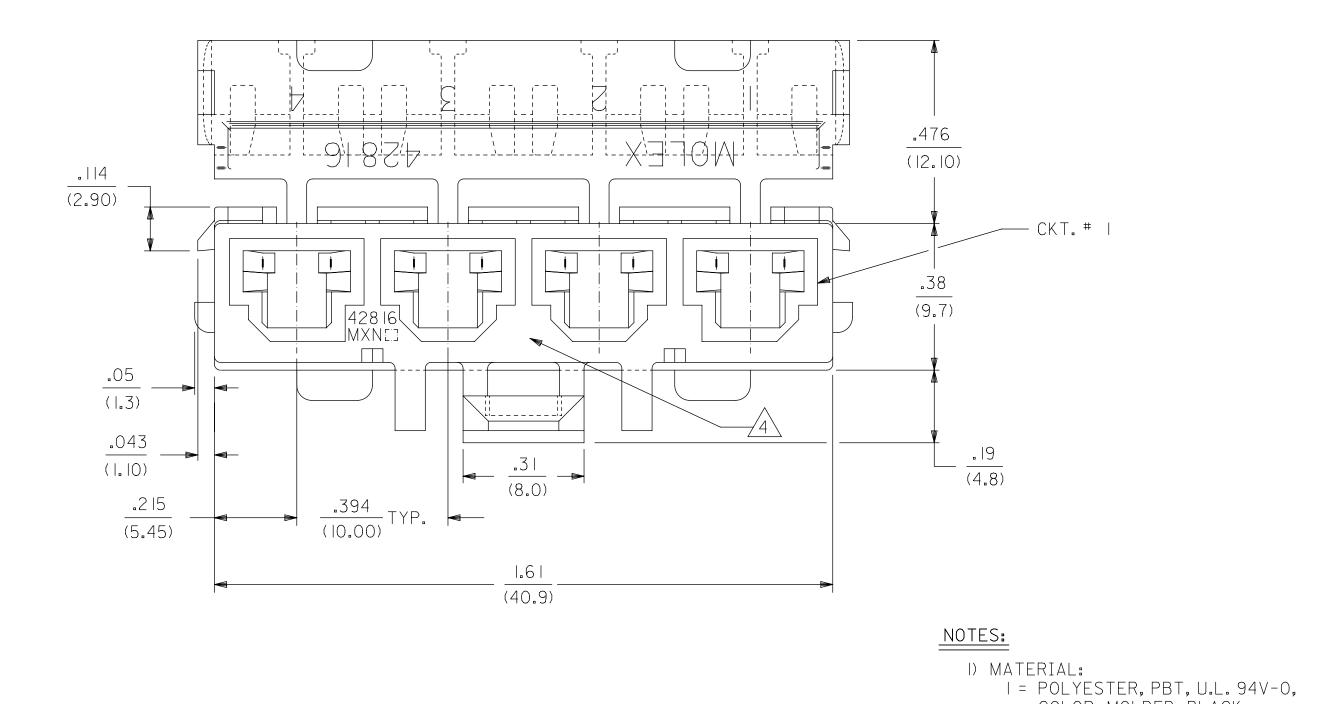
## SEE 428160002SD INECTR

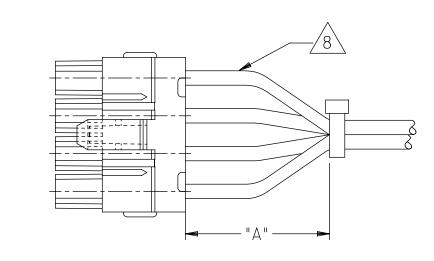






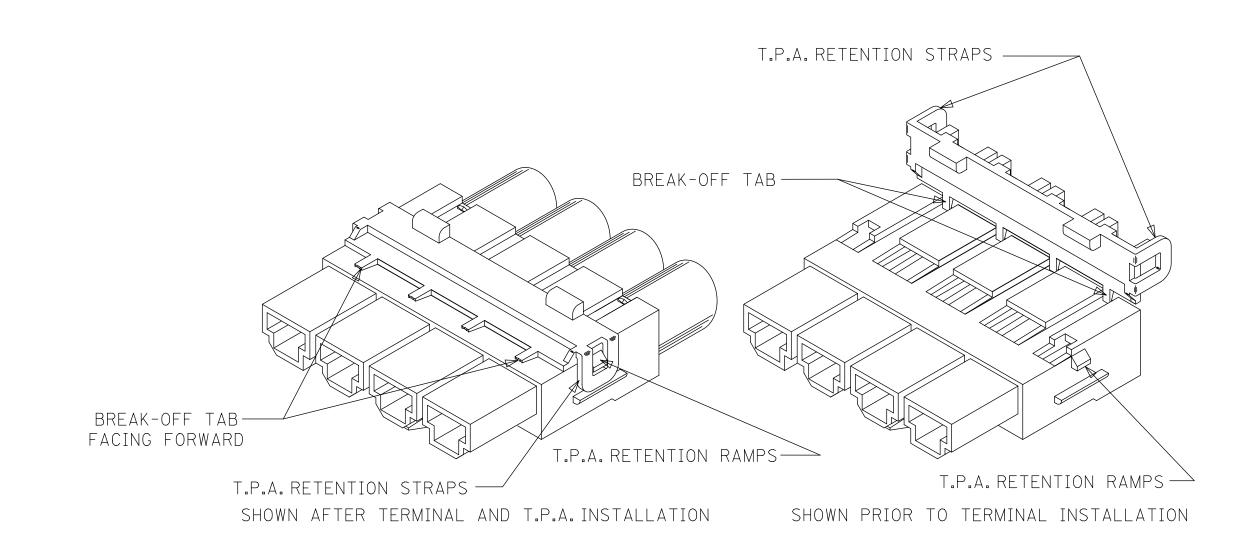






RECOMMENDED WIRE DRESSING SCHEME

PRE-RELEASE PREFERENCE REFERENCY



				MOLEX ELECTRONIC TEC	CHNOLOGIES, LLC AND SHOULD NOT BE USE	D WITHOUT WE	KILLEN PE	RMISSION
DIMENSION UNIT	S	SCALE	CURRENT REV DESC:					
mm		1:1			mol	ex		
GENERAL TO (UNLESS S	_							
ANGULAR TOL ± 0.5 °		0.5 °			RECEPT. HO	USING		
4 PLACES	+		EC NO: 633838		SINGLE ROW MINIFIT SR.			
41 LAGES			DRWN: PKH	2020/02/11				
3 PLACES	±		CHK'D: ISHWARG	2020/03/12	PRODUCT CUSTOMER DRAWING			
2 PLACES	±	0.25	APPR: ISHWARG	2020/03/12				
4 DI AOE	1.	0.4	INITIAL REVISION:		DOCUMENT NUMBER	DOC TYPE	DOC PART	REVISION
1 PLACE	±	0.4	DRWN: RFC PLMIMP	2018/11/28	SD-42816-XXX2	Den	001	
0 PLACES	±		APPR: JCOMERCI	2001/01/09	SD-42816-XXX2   PSD   001		001	

DRAFT WHERE APPLICABLE

MUST REMAIN

42816

SEE CHART

A0-SIZE

SD-42816-XXX2 PSD 001 **F1** SHEET NUMBER

1 OF 1

**GENERAL MARKET** 

	COLOR: MOLDED BLACK.
	PART IS FOR USE WITH FEMALE CRIMP TERMINAL #42815.
	PART IS DESIGNED IN METRIC.
7	NO CORE-OUTS UNDER LATCH ON 2,4 & 6 CIRCUIT PARTS.
	PART MATES WITH MINI-FIT SR. PLUG 42818-***2.
	ITEM NUMBERS THAT ARE PRECEEDED BY AN "X" ARE NOT AVAILABLE.
	DUE TO THE BREAKAWAY DESIGN OF THE T.P.A. COVER, A FEW MAY HAVE PREMATURELY SEPARATED FROM THEIR HOUSINGS DURING SHIPMENT. IF A HOUSING IS MISSING A T.P.A. COVER, IT CAN BE FOUND IN THE SHIPPING CONTAINER.
_	EACH WIRE MUST BE DRESSED SUCH THAT THE TERMINAL MAINTAINS ITS FREE FLOAT WITHIN THE HOUSING. SEE CHART FOR RECOMMENDED CABLE TIE PLA
	FOR PACKAGING INFORMATION SEE PK-42816-002

PLACEMENT.

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