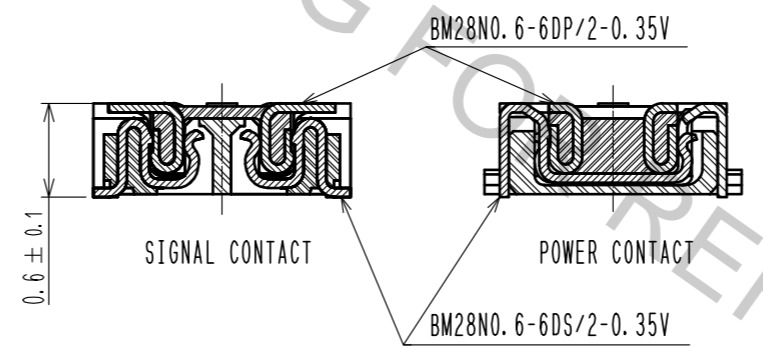


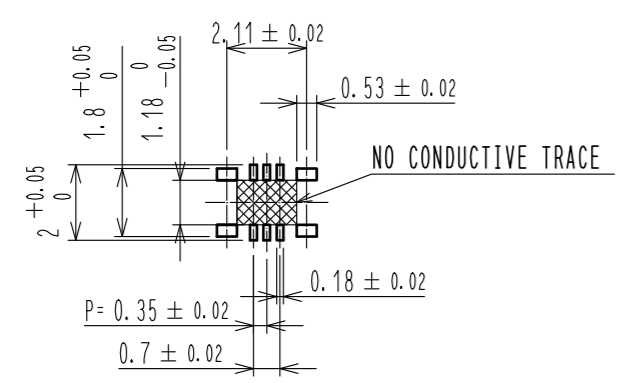
NOTE 1. ALL LEAD CO-PLANARITY SHALL BE 0.08mm MAX.  
 2 CONTACT PLATING SPECIFICATIONS  
 CONTACT AREA : GOLD 0.05 μm MIN  
 SMT LEAD : GOLD 0.05 μm MIN  
 UNDER PLATING : NICKEL 1 μm MIN  
 ( SURFACE : SEALING )  
 3 CAV No. EXISTS IN THE INDICATED POSITION.



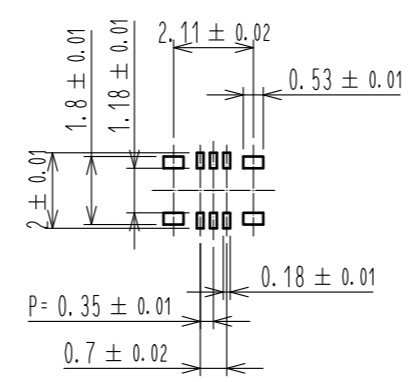
REFLOW METHOD: IR REFLOW  
 NUMBER OF REFLOW CYCLES: 2 CYCLES MAX.  
 1) REFLOW TIME  
 DURATION ABOVE 220°C, 60 SEC MAX.  
 (PEAK TEMPERATURE: 250°C MAX)  
 2) PRE-HEAT TIME  
 PRE-HEAT TEMPERATURE (MIN): 150°C  
 PRE-HEAT TEMPERATURE (MAX): 180°C  
 PRE-HEAT TIME: 90-120 SEC.

4 THIS TEMPERATURE PROFILE IS PER THE CONDITIONS SHOWN ABOVE. ADDITIONAL FACTORS, SUCH AS SOLDER PASTE TYPE, PCB SIZE AND OTHER MOUNTED COMPONENTS COULD AFFECT THE PROFILE. THEREFORE, A THOROUGH EVALUATION OF MOUNTING COONDITION IS REQUIRED PRIOR TO PRODUCTION. TEPERATURE IS MEASURED AT CONTACT LEAD.  
 5. PLEASE CONTACT US IN CASE YOU WILL MAKE DIFFERENT SETTINGS FROM OUR RECOMMENDATION.  
 6. THIS PRODUCT SATISFIES HALOGEN FREE REQUIREMENTS DEFINED AS 900ppm MAXIMUM CHLORINE, 900ppm MAXIMUM BROMINE, AND 1500ppm MAXIMUM TOTAL OF CHLORINE AND BROMINE.  
 7. THIS PRODUCT COMPLY WITH RoHS.  
 8 WELD LINE APPEARS IN THE INDICATED POSITION.  
 9 NO GOLD PLATING IS ACCEPTABLE FOR THIS AREA.

◆ RECOMMENDED PCB LAYOUT



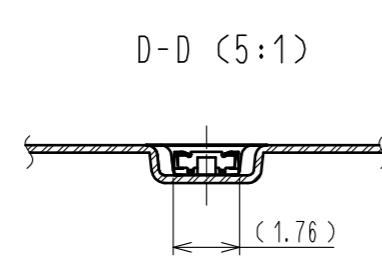
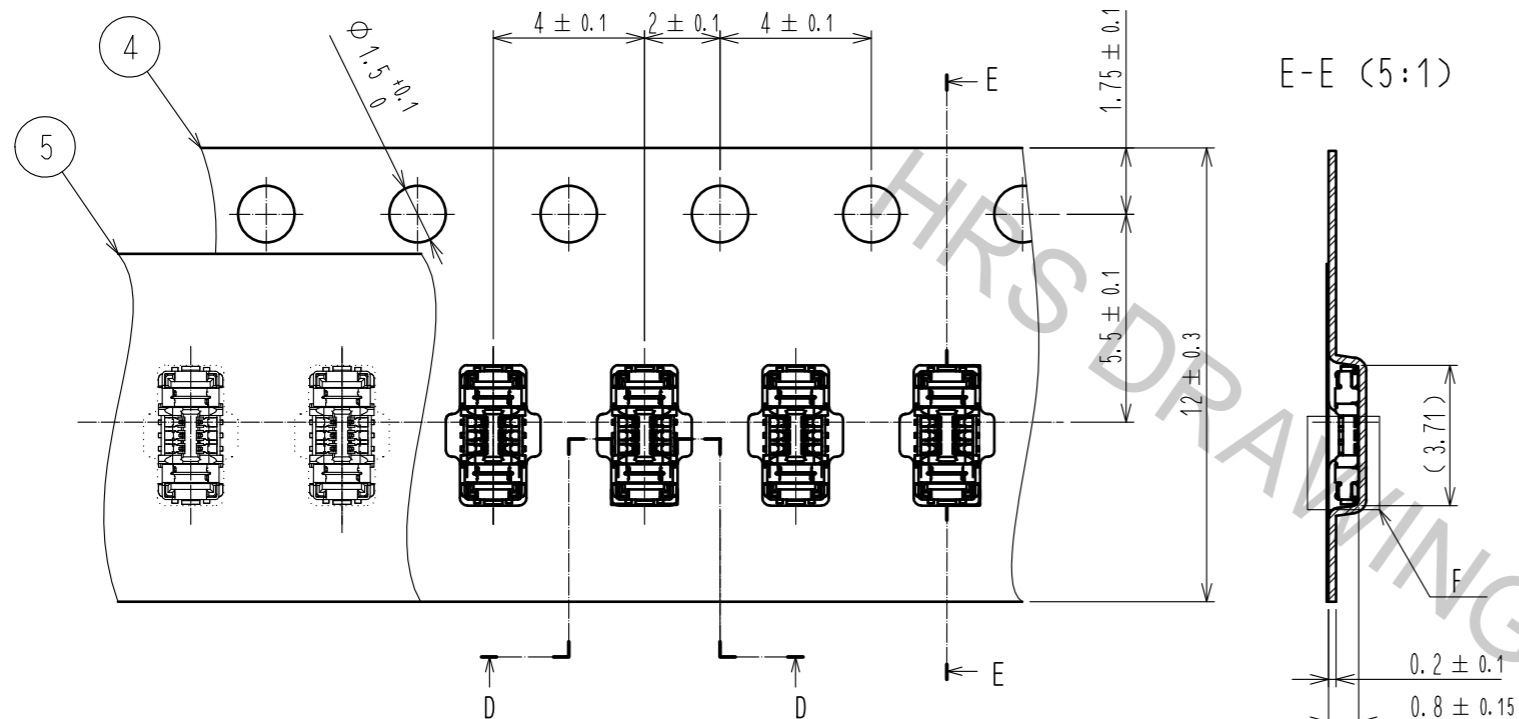
◆ RECOMMENDED METAL MASK DIMENSIONS  
 METAL MASK THICKNESS : 80 μm



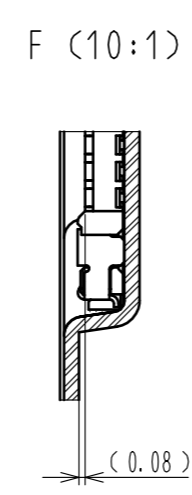
4	PS	CLEAR(EMBOSSED CARRIER TAPE)			
3	COPPER ALLOY	2	7	PS	CLEAR (REINFORCEMENT COLLAR)
2	COPPER ALLOY	2	6	PS	BLACK (PLASTIC REEL)
1	LCP	UL94 V-0, BLACK	5	POLYESTER	CLEAR (COVER TAPE)
NO.	MATERIAL	FINISH . REMARKS	NO.	MATERIAL	FINISH . REMARKS
UNITS	mm	SCALE	10 : 1	COUNT	6
		DESCRIPTION OF REVISIONS		DESIGNED	RT. SHIMIZU
		DIS-H-00002468		CHECKED	TS. MIYAZAKI
				DATE	16.12.26
APPROVED : MO. ISHIDA		16.05.17		DRAWING NO. EDC-368277-51-00	
CHECED : MO. ISHIDA		16.05.17		PART NO. BM28NO. 6-6DS/2-0.35V(51)	
DESIGNED : YT. TAKAGI		16.05.17		CODE NO. CL673-5058-0-51	
DRAWN : YT. TAKAGI		16.05.17		1/2	

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 In case of consideration for using Automotive equipment /  
 device which demand high reliability, kindly contact our sales window correspondents.

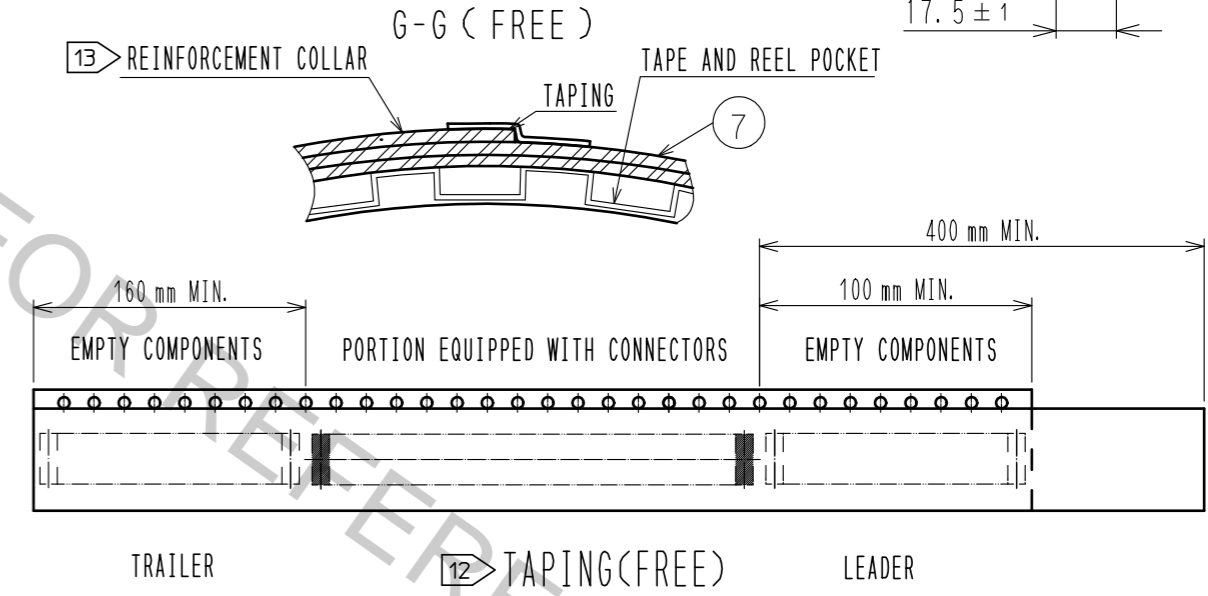
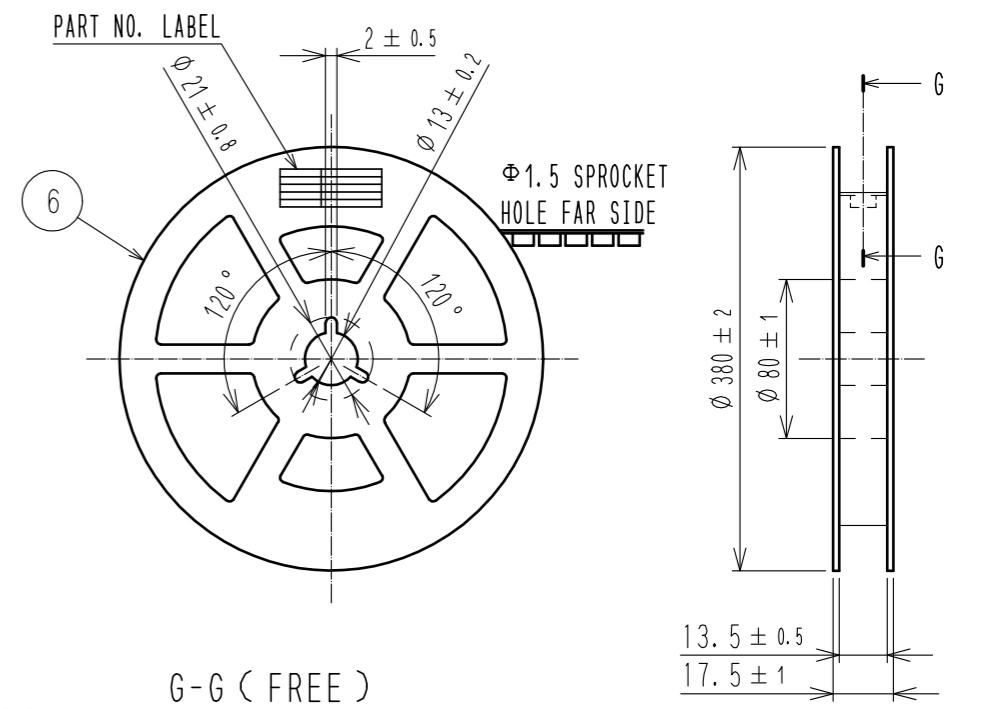
### EMBOSED CARRIER TAPE PACKAGING (5:1)



DIRECTION OF UNREELING



### STYLE AND DIMENSION OF REEL (FREE)



DETAIL OF PART NO. LABEL

製造年月日	** ** *	DATA OF MANUFACTURED
製品コード	CL0673-****-**	CODE NO.
製品名	BM28NO. 6-**	PART NO.
数量	20,000	QUANTITY
納入者	ヒロセ電機(株)	SUPPLIER

- 10. PER REEL 20,000 CONNECTORS.
- 11. THE DIMENSIONS IN PARENTHESES ARE FOR REFERENCE.
- 12. REFER TO JIS C 0806 (PACKAGING OF COMPONENTS FOR AUTOMATIC HANDLING)
- 13. AFTER PACKAGING, ROLL 2 METERS OF THE REINFORCEMENT COLLAR TO OUTER CIRCUMFERENCE OF TAPE AND REEL POCKET. AND TAPE DOWN AT THE END THE COLLAR.

<b>HRS</b>	DRAWING NO.	EDC-368277-51-00
	PART NO.	BM28NO. 6-6DS/2-0.35V(51)
	CODE NO.	CL673-5058-0-51
		$\frac{2}{2}$