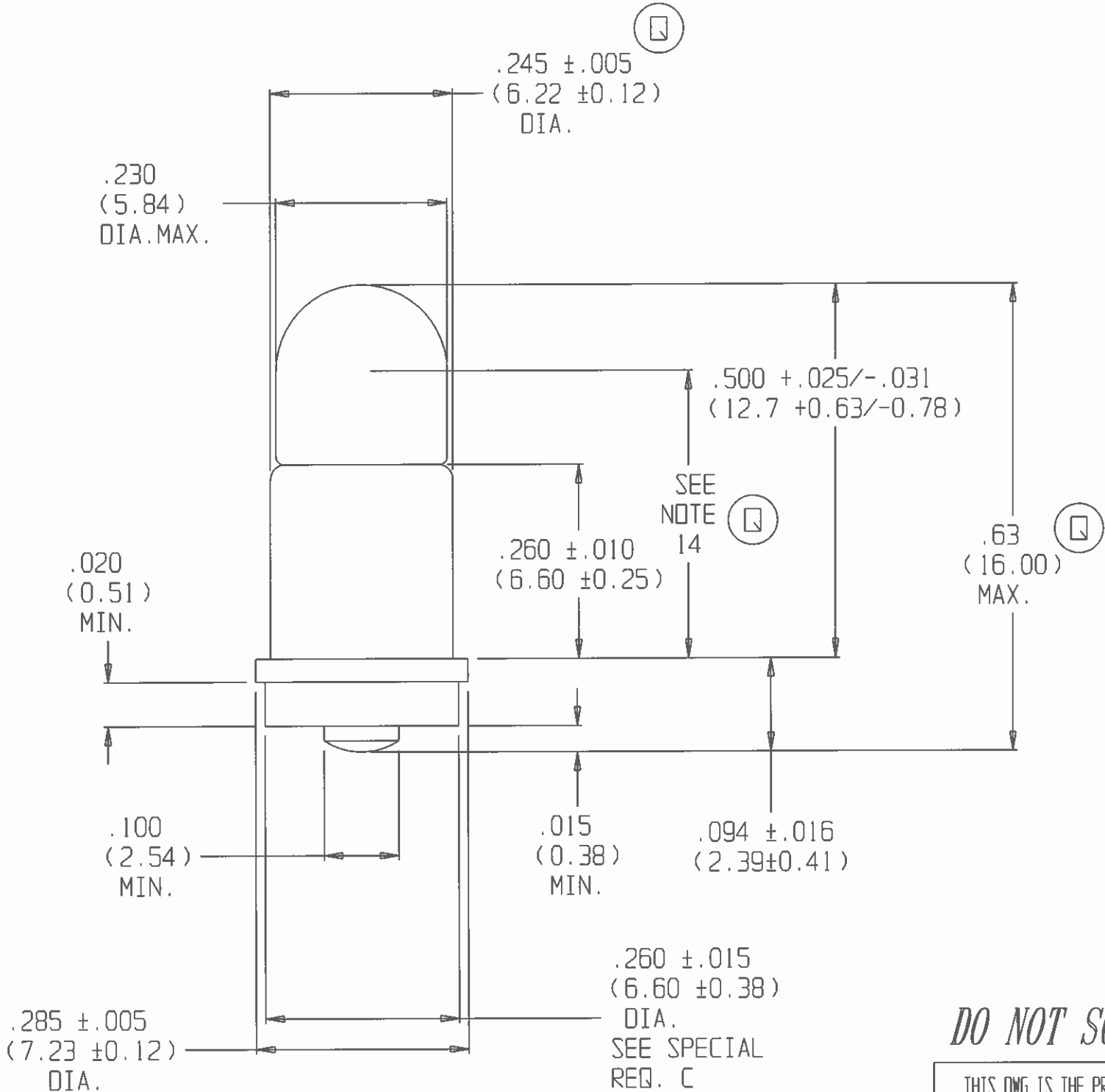


REV	ECR NO./DESCRIPTION	DATE
BG	17786 HM ADDED Q TO LIFE HOURS, ADDED X'S TO AMPS AND MSCP ON LAMP 327,387	5/3/99
BH	24216 RHW ADDED P/N 349AS15.	01/24/05
BJ	24752 RH ADDED P/N 7334AS15	06/23/05



ALL DIMENSIONS ARE IN INCHES(mm).

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- Q

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- X

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ORIGINAL
WHEN RED

DIST.
V/S

PART NO. SEE TABLE		TITLE	
MODEL NO.		T-1 3/4 FLANGE BASE LAMP	
MOLD NO.			
MATERIAL:		 CML INNOVATIVE TECHNOLOGIES, INC WHERE INNOVATION COMES TO LIGHT 147 CENTRAL AVE. HACKENSACK, NJ 07601	
FINISH:			
TOLERANCE UNLESS OTHERWISE SPECIFIED:		DRAWN K. BARRETT	SCALE: 5 : 1
FRACTION ± 1/64		CHECKED RHW 7/01/05	B14142
INCHES .xx ±.030 (0.76) .xxx ±.015 (0.38)		ENG. APPRV	
ANGLE ± 1 deg.			REV BJ

REV	ECR NO./DESCRIPTION	DATE
	SEE SHEET ONE	

NOTES:

- FILAMENT MUST BE UNIFORM WITH COILS EVENLY SPACED, AND FREE FROM TWIST OR SHORTING.
- BULB SHALL BE CLEAN WITH NO FORIEGN MATERIALS OR GLASS CHIPS INSIDE.
- WHEN APPLICABLE, THE ANCHOR HOOK OPENING SHALL NOT BE GREATER THAN THE ANCHOR DIAMETER.
- FILAMENT LEGS OR TAILS SHALL NOT BE MORE THAN .030" LONG.
- CENTER IF THE FILAMENT SHALL BE WITHIN THE CENTER 1/3 OF THE BULB.
- MATERIALS AND FINISHES:
 - BULB-GLASS,CORNING TYPE 0120 OR EQUIVALENT
 - BASE SHELL- BRASS, NICKEL PLATED
 - INSULATOR- PHENOLIC
- LAMP SHALL WITHSTAND A TORQUE OF 4 IN.OZ. WITHOUT SEPERATING FROM THE BASE.
- BASE SHALL BE LEGIBLY MARKED WITH PART NUMBER.
- SIDE SOLDER IS NOT TO CAUSE THE SHELL DIAMETER TO EXCEED .2505" .
- NO PORTION OF THE BULB SHALL BE MORE THAN .125" FROM THE EXTENDED LAMP BASE AXIS.
- BULBS SHALL BE FREE AND CLEAR OF BUBBLES, SCRATCHES OR DISCOLORATION.
- LAMPS SHALL BE CABAPLE OF OPERATION AND STORAGE FROM -65°C TO 100°C WITHOUT DEGRADATION.
- LAMPS SHALL BE BULK PACKED IN CONTAINERS SUITABLE TO PREVENT BREAKAGE DURING SHIPMENT.
- UNLESS OTHERWISE SPECIFIED LCL TO BE .38±.04(9.65 ±1.02).

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☒ SPC DOCUMENTATION REQ. (X R CHARTS)		WHEN RED					
PART NO. SEE TABLE		TITLE					
MODEL NO.		T-1 3/4 FLANGE BASE LAMP					
MOLO NO.							
MATERIAL:		 CML INNOVATIVE TECHNOLOGIES, INC WHERE INNOVATION COMES TO LIGHT 147 CENTRAL AVE. HACKENSACK, NJ 07601					
FINISH:							
TOLERANCE UNLESS OTHERWISE SPECIFIED:		DRAWN K. BARRETT		SCALE: NONE			
FRACTION ± 1/64		CHECKED <i>RHW 7/21/05</i>		B14142		REV BJ	
INCHES .xx ±.030 (0.76) .xxx ±.015 (0.38)							
ANGLE ± 1 deg.		ENG. APPRV					

REV	ECR NO./DESCRIPTION	DATE
	SEE SHEET ONE	

SPECIAL REQUIREMENTS: THE FOLLOWING NOTES PERTAIN TO SPECIFIC LAMPS ONLY.
SEE SPECAIL REQUIREMENTS COLUMN FOR APPLICABLE ITEMS.

- A. EACH UNIT CARTON SHALL BE MARKED WITH PART NUMBER, MODIFIED AS FOLLOWS:
OMIT-164 SUFFIX.(EX. 367-164 SHOULD BE MARKED 367).
- B. A.Q.L. REQUIREMENTS 0.5%.
- C. DIMENSION TO BE .255 ±.010 DIA.
- D. LAMPS TO BE AGED 10 HOURS AT RATED VOLTAGE BEFORE MSCP SELECTION.
- E. CENTER CONTACT TO BE BURNISHED TO REMOVE CARBON, FLUX, ETC.
- F. COAT RED PER SPP. 135. CR= ±.00 MIN. (COMMERCIAL RED).
- G. DIE STAMP BASE 7335-203 TO MEET PERMANENCY OF MARKING REQUIREMENTS.
- H. CENTER CONTACT LEAD MUST BE INSULATED WITH PVC-105/24 TUBING APPROX. .200" LONG.
- I. LAMP MUST MEET MILITIARY SPECIFICATION MS25237.
- J. LAMP TO MEET MILITARY SPECIFICATION MIL-L-6363.
- K. LAMP TO MEET FEDERAL SPECIFICATION W-L-00111.
- L. LCL (LIGHT CENTER LENGTH) IS .375 ±.04 (9.53 ±0.76)
- M. AQL TO BE .65 CRITICAL, 1.5 MAJOR.
- N. LAMP TO BE COATED COMMERCIAL GREEN.
- O. MSCP BEFORE COATING.
- P. LAMPS ARE TO BE BULK PACKED AND STAMPED WITH P/N, QUANTITY, AND DATE CODE.
- Q. EACH UNIT CARTON STAMPED AS FOLLOWS: MS25237-387.
- R. LAMPS TO BE AGED FOR 2 HOURS AT 3.0V.
- S. LAMPS TO BE PACKED PER SPP 376.
- T. BASE SOLDER MUST COMPLETELY COVER BRASS EYELET, AND SOLDER BALL IS TO BE OF SUFFICIENT SIZE TO COMPLETELY COVER THE BASE LEAD WIRE.
- U. BASE INSULATOR MUST NOT HAVE ANY CHIPS OR PIECES MISSING.
- V. LAMPS TO HAVE NO SOLDER FLUX RESIDUE ON LAMP OR BASE.
- W. INSPECTION AQL LEVELS AS FOLLOWS: .065 CRITICAL, 1.0 MAJOR, 2.5 MINOR
- X. PART NUMBER TO BE ENGRAVED IN LAMP BASE.

- Y. LAMPS TO BE PACKED 1000 PCS. PER PLASTIC BAG, AND 4000 PCS. PER BOX(SHIPPING CONTAINER).
PLASTIC BAG AND BOX TO BE LABLED WITH THE FOLLOWING:
PART NO., QUANITIY, AND DATE CODE.
- Z. LCL (LIGHT CENTER LENGHT) TO BE .375 ±.062(9.53 ±1.57).
- AA. AQL LEVEL TO BE .40 MIN. FOR CRITICAL DEFECTS.
- AB. MSCP AFTER COATING.
- AC. HELIUM RETARDANT LAMP.
- AD. LCL (LAMP CENTER LENGTH) IS .44 ±.04 (11.18±1.02).

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☒ SPC DOCUMENTATION REQ. (X R CHARTS)				
PART NO. SEE TABLE		TITLE		
MODEL NO.		T-1 3/4 FLANGE BASE LAMP		
MOLD NO.				
MATERIAL:		 CML INNOVATIVE TECHNOLOGIES, INC WHERE INNOVATION COMES TO LIGHT 147 CENTRAL AVE. HACKENSACK, NJ 07601		
FINISH:				
TOLERANCE UNLESS OTHERWISE SPECIFIED:		DRAWN K. BARRETT		SCALE: NONE
FRACTION ± 1/64		CHECKED <i>RHW 7/01/05</i>		B14142
INCHES .xx ±.030 (0.76)		ENG. APPRV		
ANGLE ± 1 deg.				REV BJ

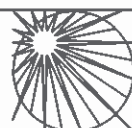
PART NO.	ELECTRICAL CHARACTERISTICS					SPECIAL REQUIREMENTS 
	VOLT	AMPS(A) 	MSCP (NOM.)	LIFE(HRS) AVG.	FILAMENT SHAPE	
327	28.0	.040 ±.004 	.340  	4000 	C2F	I, J, K
328	6.0	.200 ±.020	.34 e 5V	1000 e6V	C2R	-
367	10.0	.040 ±.004	.080	5000	C2F	-
376	28.0	.060 ±.006	.340	25000	C2F	-
381	6.3	.200 ±.020	.400	20000	C2F	-
382	14.0	.080 ±.008	.300	15000	C2F	-
385	28.0	.040 ±.004	.150	10000	C2F	-
387	28.0	.040 ±.004 	.300  	7000 	C2F	I, J, K
370	18.0	.040 ±.004	.150	10000	C2F	-
3150	5.0	.060 ±.006	.150	5000	C2R	-
330	14.0	.080 ±.008	.500	1500	C2F	-
387-164	28.0	.040 ±.004	.305	10000	C2F	I, Q
381-164	6.3	.200 ±.020	.400	20000	C2F	A
367-164	10.0	.040 ±.004	.080	5000	C2F	A
394	12.0	.040 ±.004	.120	10000	C2F	A
349	6.3	.200 ±.020	.550	5000	C2R	-
349AS15	6.3	.200 ±.020	.550±15%	5000	C2R	-
330-164	14.0	.080 ±.008	.500	1500	C2F	A
7341	28.0	.065 ±.006	.650	5000	C2F	-
7335	5.0	.115 ±.012	.150	40000	C2R	-
382-164	14.0	.080 ±.008	.305	15000	C2F	A
328-164	6.0	.200 ±.020	.340	1000 e 25V	C2R	A
328-203	5.0	.200 ±.020	.357 ±.034	5000	C2R	-
380	6.3	.040 ±.004	.020	20000	C2V	-



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REV	ECR NO./DESCRIPTION	DATE
	SEE SHEET ONE	

 FOR INSPECTION USE ONLY		ORIGINAL		
 SPC DOCUMENTATION REQ. (X R CHARTS)		WHEN RED		V/S
PART NO.	SEE TABLE	TITLE		
MODEL NO.		T-1 3/4 FLANGE BASE LAMP		
MOLD NO.				
MATERIAL:		 CML INNOVATIVE TECHNOLOGIES, INC WHERE INNOVATION COMES TO LIGHT		
FINISH:		147 CENTRAL AVE. HACKENSACK, NJ 07601		
TOLERANCE UNLESS OTHERWISE SPECIFIED:		DRAWN K. BARRETT	SCALE: NONE	
FRACTION ± 1/64		CHECKED <i>RAW 7/6/05</i>	REV	
INCHES .xx ±.030 (0.76)		ENG. APPRV	B14142 BJ	
ANGLE .xxx ±.015 (0.38)				
	± 1 deg.			

PART NO.	ELECTRICAL CHARACTERISTICS					SPECIAL REQUIREMENTS 
	VOLT	AMPS(A) 	MSCP(NOM.)	LIFE(HRS) AVG.	FILAMENT SHAPE	
345	6.0	.040 ±.004	.030	10000	C2V	—
381-200	6.3	.200 ±.020	.400 ±.200	20000	C2F	B
7335-202	5.0	.115 ±.012	.147 ±.015	40000	C2R	C, D, E
327R	28.0	.040 ±.004	.05 NOM.	4000	—	F
327-320	28.0	.040 ±.004	.400 ±.020	4000	C2F	--
327-321	28.0	.040 ±.004	.440 ±.020	4000	C2F	--
7332	5.0	.060 ±.006	.03	60000	C2R	--
328-322	5.0	.180 ±.018	.350 ±.050	1000	C2R	--
8-603	5.0	.180 ±.018	.340 ±.051	1000	—	--
7335-203	5.0	.115 ±.015	.15	40000	C2R	G, H
3150AS15	5.0	.060 ±.006	.150 ±.023	5000	C2R	--
3150AS25	5.0	.060 ±.006	.150 ±.038	5000	C2R	--
327AS15	28.0	.040 ±.004	.340 ±.051	4000	C2F	I, J, K
327AS25	28.0	.040 ±.004	.340 ±.085	4000	C2F	I, J, K
328AS15	6.0	.200 ±.020	.340 ±15%	1000 @25V	C2R	I, J, K, *
330AS15	14.0	.080 ±.008	.500 ±.075	1500	C2F	I, J, K
345AS15	6.0	.040 ±.004	.030 ±.005	10000	C2V	--
349AS25	6.3	.200 ±.020	.55 ±.138	5000	C2R	--
376AS15	28.0	.060 ±.006	.340 ±.051	25000	C2F	--
376AS25	28.0	.060 ±.006	.340 ±.085	25000	C2F	--

* @5V I = .180 ±.018,
MSCP = .340 ±.051

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REV	ECR NO./DESCRIPTION	DATE
	SEE SHEET ONE	

 FOR INSPECTION USE ONLY		ORIGINAL WHEN RED		DIST. V/S
 SPC DOCUMENTATION REQ. (X R CHARTS)				
PART NO.	SEE TABLE	TITLE		
MODEL NO.		T-1 3/4 FLANGE BASE LAMP		
MOLD NO.				
MATERIAL:		 CML INNOVATIVE TECHNOLOGIES, INC WHERE INNOVATION COMES TO LIGHT 147 CENTRAL AVE. HACKENSACK, NJ 07601		
FINISH:				
TOLERANCE UNLESS OTHERWISE SPECIFIED:		DRAWN K. BARRETT	SCALE: NONE	
FRACTION	± 1/64	CHECKED <i>RHW 7/01/05</i>	B14142	
INCHES	.xx ±.030 (0.76) .xxx ±.015 (0.38)	ENG. APPRV		
ANGLE	± 1 deg.		REV BJ	

PART NO.	ELECTRICAL CHARACTERISTICS					SPECIAL REQUIREMENTS 
	VOLT	AMPS(A) 	MSCP(NOM.)	LIFE(HRS) AVG.	FILAMENT SHAPE	
377AS25	6.3	.075 ±.008	.23 ±25%	1000	C2R	--
382AS15	14.0	.080 ±.008	.300 ±.045	15000	C2F	--
385AS15	28.0	.040 ±.004	.150 ±15%	10000	C2F	--
387AS15	28.0	.040 ±.004	.300 ±.045	7000	C2F	I, J, K
387AS25	28.0	.040 ±.004	.300 ±.075	7000	C2F	I, J, K
7333AS15	5.0	.060 ±.006	.050 ±.008	25000	C2R	--
7334AS25	5.0	.190 ±.019	.450 ±.019	1000	C2R	--
7335AS15	5.0	.115 ±.012	.150 ±.023	40000	C2R	D
7335AS25	5.0	.115 ±.012	.150 ±.038	40000	C2R	--
7341AS15	28.0	.065 ±.007	.650 ±.098	5000	C2F	--
736	28.0	.040 ±.004	.320 ±.080	10000	--	-
781	2.3	.250 ±.025	.040 MIN.	---	--	--
327-204	28.0	.040 ±.004	.340 ±.085	4000	C2F	I, J, K, L, M

REV	ECR NO./DESCRIPTION	DATE
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PART NO.	SEE TABLE	TITLE	
MODEL NO.		T-1 3/4 FLANGE BASE LAMP	
MOLD NO.			
MATERIAL:		 CML INNOVATIVE TECHNOLOGIES, INC WHERE INNOVATION COMES TO LIGHT	
FINISH:		147 CENTRAL AVE. HACKENSACK, NJ 07601	
TOLERANCE UNLESS OTHERWISE SPECIFIED:		DRAWN K. BARRETT	SCALE: NONE
FRACTION	± 1/64	CHECKED RAW 7/01/05	B14142
INCHES	.xx ±.030 (0.76)		
ANGLE	± 1 deg.	ENG. APPRV	
			REV BJ

PART NO.	ELECTRICAL CHARACTERISTICS					SPECIAL REQUIREMENTS 
	VOLT	AMPS(A) 	MSCP(NOM.)	LIFE(HRS) AVG.	FILAMENT SHAPE	
331	1.35	.060 ±.006	.010	500	C6	-
338	2.7	.060 ±.006	.040	6000	C2R	-
8918	14.0	.10 ±.010	.500	10000	C2F	-
344	10.0	.014 ±.001	.002	50000	C2F	-
459	22.0	.040 ±.004	.300	2000	C2F	-
368	2.5	.20 ±.020	.220	500	C2R	-
268	2.5	.35 ±.035	.200	10000	C2R	AD
375	3.0	.015 ±.001	.004	10000	C6	-
350	6.3	.15 ±.015	.450	3000	C2R	-
377	6.3	.075 ±.007	.230	1000	C2R	-
6034	28.0	.024 ±.002	.150	4000	CC-2F	-
6848	48.0	.025 ±.002	.200	5000	C2F	-
7331	4.5	.120 ±.012	.050	25000	C2R	-
7332	5.0	.060 ±.006	.030	60000	C2R	-
7334	5.0	.19 ±.019	.450	1000	C2R	-
7334AS15	5.0	.190 ±.019	.450 ±.068	1000	C2R	D
7336	6.0	.20 ±.020	.100	50000	C2F	-
7338	11.0	.022 ±.002	.030	10000	C2F	-
8176	24.0	.05 ±.005	.500	10000	C2F	-
8848	3.0	.35 ±.035	.300	10000	C2R	-

BJ

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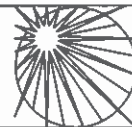
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REV	ECR NO./DESCRIPTION	DATE
	SEE SHEET ONE	

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ORIGINAL
WHEN RED

DIST.
V/S

PART NO.	SEE TABLE	TITLE	
MODEL NO.		T-1 3/4 FLANGE BASE LAMP	
MOLD NO.			
MATERIAL:		 CML INNOVATIVE TECHNOLOGIES, INC WHERE INNOVATION COMES TO LIGHT 147 CENTRAL AVE. HACKENSACK, NJ 07601	
FINISH:			
TOLERANCE UNLESS OTHERWISE SPECIFIED:		DRAWN K. BARRETT	SCALE: NONE
FRACTION	± 1/64	CHECKED RHW 7/01/05	B14142
INCHES	.xx ±.030 (0.76)		
ANGLE	± 1 deg.	ENG. APPRV	
			REV BJ

PART NO.	ELECTRICAL CHARACTERISTICS					SPECIAL REQUIREMENTS
	VOLT	AMPS(A) Ⓚ	MSCP(NOM.)	LIFE(HRS) AVG.	FILAMENT SHAPE	
3150-200	5.0	.060 ⁺⁰ _{-.012}	.150 ±.038	5000	C2R	L, R
3150-203	5.0	.060 ±.006	.150	5000	C2R	H, I, U, V, W
387-203	28.0	.040 ±.004	.300 ±.075	7000	C2F	H, J, L
8-3843	28.0	.040 ±.006	.30 ±.15	25000	C2F	L, S
328AS10	6.0	.200 ±.020	.60 ±.06	1000 @25V	C2R	P
382AS10	14.0	.080 ±.008	.300 ±.030	15000	C2F	P
S 327	28.0	.040 ±.004	.340 ±.085	4000	C2F	I, X, Y, Z, AA
S 387	28.0	.040 ±.004	.300 ±.075	10000	C2F	I, X, Y, Z, AA
327-203	28.0	.040 ±.004	.340 ±.085	4000	C2F	H, J, L
327-500	28.0	.040 ±.004	.340 ±.085	4000	C2F	I
387-500	28.0	.040 ±.004	.300 ±.075	10000	C2F	I
729	28.0	.080 ±.008	.800 ±.200	2000	C2F	-
7341AS10	28.0	.065 ±.006	.650 ±.065	5000	C2F	P
7341AS25	28.0	.065 ±.006	.650 ±.163	5000	C2F	P
385G	28.0	.040 ±.004	.150	10000	C2F	N, □
339AS15	5.0	.200 ±.020	.340 ±.051	15000	C2R	D, AC

REV	ECR NO./DESCRIPTION	DATE
	SEE SHEET ONE	

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ORIGINAL

WHEN RED

DIST.

V/S

PART NO. SEE TABLE

MODEL NO.

MOLD NO.

MATERIAL:

FINISH:

TOLERANCE UNLESS OTHERWISE SPECIFIED:

FRACTION ± 1/64

INCHES .xx ±.030 (0.76)

ANGLE .xxx ±.015 (0.38)

± 1 deg.

TITLE

T-1 3/4 FLANGE BASE LAMP

CML INNOVATIVE TECHNOLOGIES, INC

WHERE INNOVATION COMES TO LIGHT

147 CENTRAL AVE. HACKENSACK, NJ 07601

DRAWN K. BARRETT

CHECKED RHW 7/01/05

ENG. APPRV

SCALE: NONE

B14142

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