

DRAWING MADE IN THIRD ANGLE PROJECTION											
	PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION					
	9-1855001-2	Α	_	BENCH	AIR PRE FEED 40mm	CUTS CARRIER					
	9-1855001-3	Α		BENCH	AIR PRE FEED 30mm	CUTS CARRIER					
	9-1855001-5	Α		LEADMAKER	AIR PRE FEED 40mm	CUTS CARRIER					
	9-1855001-6	Α		LEADMAKER	AIR PRE FEED 40mm	CONTINUOUS CARRIE					
	7-1855001-2	A	_	_	_	SPARE PARTS K					
	7-1855001-5	A	_	_	_	SPARE PARTS & SHEAR HOLDER					
	7-1855001-6	A	_	_	_	SPARE PARTS & SHEAR HOLDER (N					

1	RECOMMENDED SPARE PARTS.
2	GREASE LIGHTLY.
\underline{A}	GUARD MUST BE IN PLACE WHEN OPERATING
~	APPLICATOR IN A BENCH MACHINE.

4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.

5 LOCTITE (THREAD LOCKER)

* WARNING: ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

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	TER	MINA	L NAM	1E: G	ROTE	& H	ARTMANN TERMINA	\L														
					ERM F	PN	GROTE &	HARTMANN TER	MINAL & CRIMP	SPECS												
	15	57287	71 2	26203	306.4	421 _F		IMP HEIGHT	WIRE SI	75												
							SETTING // CIV		UIRL JI			_	_	_	1	1	1	1	_	A	21024-8	WASHER,LOCK(3/8)FEED BF
									002](1)4.0&(1)2			_		_		_	1	_	_	C	692655-5	AIR FEED VALVE ASSY
ER							D8 2.90 ±0.	05mm[.114 ±.(002] 6.0mm²			_	_	_	1	1	1	1	_	A	461690-1	SPACER, AIR FEED
							-	NOT	USED			_	_	_	_	_	REF	_	_	A	24042-2	VALVE, SHUT OFF
R (CUT)							_	NOT	USED			_	_	_	_	_	REF	_	_	С	692655-6	AIR FEED VALVE ASSY
(NO-CUT)							CRIMP SIZE					-	-	_	1	1	1	1	-	В	461065-2	AIR FEED ASSY (2 INCH)
										2		_	_	_	2	2	2	2	_	A	4-21000-3	SCR, SHC (10-32×2.00) AIR AS
							WIRE 5.23mm[6.0-4.0&2.5			_	_	_	1	1	-	1	-	A	980285-2	ELBOW, SWIVEL 1/8 NPT-1/4
							INSUL 7.62mm[Ø6.1mm MA			_		_	1	1	-	1	-	A	23238-1	QUICK DISCONNECT
			LENGT		RM AP		PEC FEED AF	PL INSTRUCTI(3-8040 & 408-84	0N SET UP GAGE LA ¹⁹⁰ 458637-1 L	I		_	_		21.00	21.00	-	21.00	IN	A	27319-4	TUBING, POLY-FLO Ø.25
	<u> </u>	0-9	.8mm			NE	29.600		458637-1 L	3092												
										129		_			1	1	1	1	-	C	454220-1	CAP, RAM
	_									128		_	-		1	1	1	1	-	D	454485-1	HOUSING
										127					1	1		1			0.004400.1	
										126		_	-	-	1	1		1	-	B	3-694433-1	PAWL, FEED
	1	1	1	1		Δ.				125		_	-	-			-	1	-	A	22374-7	VALVE, QUICK EXHAUST
	1	1	1		-	A	217238-1		STRUCTION PACKAGE	E 124		_	-	_	1	1	1	1	-	A	22304-1	NIPPLE, HEX
					_	-	4088040	APPL INST ·	408-8040	123		_	-						-	B	461062-1	FEED FINGER ASSY
											A				1	1	1	1		Δ	811242-3	BUMPER, HOLDDOWN
										121	<u>/5'</u>		_	_	1	1	1	1		A	690753-5	SPACER, TONKER
										119										A	030733-3	JFACER, TOINER
										118												
	3	3	3	3	_	A	21024-5	WASHER, LOI	CK (#10) ADJ BLOCK													
						/ \				116												
										115		_	_	_	1	1	1	1	_	A	690191-1	PLUG, NYLON
	2	2	2	2	_	A	21024-2	WASHER,LOCK	(#4)FRONT STP GUID			_	_		1	1	1	1	_	C	1-819307-0	RAM
										113												
										112												
	4	4	4	4	_	A	21024-4	WASHER, LO	CK (#8) STRIPPER	111		_	_	_	1	1	1	1	_	A	7-21002-9	BOLT, CRIMPER(5/16×1.0
										110												
										109		_	-	_	1	1	1	1	-	-	690125-1	SHIM SUBASSY
										108		_	-	_	1	1	1	1	_	—	1-469367-2	SPACER, FINE ADJUST
										107		_	-	_	1	1	1	1	-	-	879103-3	FINE ADJUST HEAD SUBASSY
										106												
	1	1	1	1	-	A	22353-8	SCR,SHLD(Ø.	187×.25)DRAG LEVER	105												
	1	1	1	1	_	A	8-21000-7	SCR,SHC(10-		104		_	-	_	1	1	1	1	-	В	4-690786-8	SUPPORT, TERMINAL
	1	1	1	1	_	A	21009-2		(1/4-20×.25 LW)RAM			_	-	-	1	1	1	1	-	D	455675-1	PLATE, BASE
	2	2	2	2	_	A	21017-2	SCR, DRIVE	(#2×.19)ID PLAT			_	-	_	1	1	1	1	-	B	189807-5	FENCE
	1	1	1	1						101		_	-	-			1	1	-	A	1-22281-8	SPRING, COMPRESSION
					-	B	461264-5		ENTIFICATION	100		-	-	-		1	1	1	-	B	455689-1	BLOCK, STRIP GUIDE ADJ
	2	2		2	-	A	3-21002-0		0-32×.88) DRAG	99		_	-	-	1		1	1	-		1633087-7	PLATE, STRIP GUIDE
					_	A	22733-8		-32×.38 LW) ANVI			_	-	-					-		455888-8	SPACER, FRONT SHEAR DE
	4	4	4	4	-	A	2-21002-9		0-32x.75)CAP	97 96		_	-					2	-	A B	1-22284-0	SPRING, DRAG
					_	A	2-22733-8 2-21002-7		4-20×.62)HOUSING 32×.50)5G ADJ BLOC			_		_	1	1	1	1	_	B	240793-1 240792-1	LEVER, DRAG RELEASE DRAG, TERMINAL
	4	4	4	4	_	A	2-21002-7		2x.50) TERM H DWN	94											240792-1	DRAG, TERMINAL
		4	4	4		A			2X. JOJ TENT TI DWN	93		_			1	1	1	1	_	A	1490899-4	GUIDE, STRIP (FRONT)
										92					1	1	1	1	_	B	456468-5	STRIPPER
										91												
	2	2	2	2	_	A	1-21002-4	5CR,BHC(4-4)	0×.38) FENCE	90												
						- 1				89												
										88												
	2	2	2	2	_	A	2-21000-8	SCR, SHC (8-	-32×.62)DEP-HOL		\bigwedge	1	_	_	1	-	-	-	_	D	1-679625-0	HOLDER, SHEAR, FRONT (NO-CU
	1	1	1	1	_	A	2-22603-1		-32×.38)FEED FINGER		<u> </u>	_	-	_	2	2	2	2	-	В	21055-5	WASHER, FLAT(#6)
	2	2	2	2	_	A	1-21000-6	SCR,SHC(4-4	10x.62)FR ST GUIDE													
	1	1	1	1	_	A	2-21000-7	SCR, SHC (8-	32×.50) STRIPPER	84												
										83												
										82		_	_	_	1	1	1	1	-	A	5-22280-0	SPRING, SHEAR

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SCR,SHC(10-32x.31)SG ADJ BL

GUARD ASSY

INSERT, GUARD

BASE MOUNT WASHER

SCR, SHC (3/8-16×1.00)

DESCRIPTION

MOUNT, FEED BRACKET

cage code 00779

5

1

- | 1 | 1 | 1 | 1

- | 1 | 1 | 1 | 1

QTY REQD PER ASSY QTY REQD PER ASSY

-75 -72 -96 -95 -93 -92

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PARTS LIST

7-21000-6

462992-7

354529-1

371178

3-21001-5

459610-3

PART NO

- | A |

- B

- C

- | A |

- A

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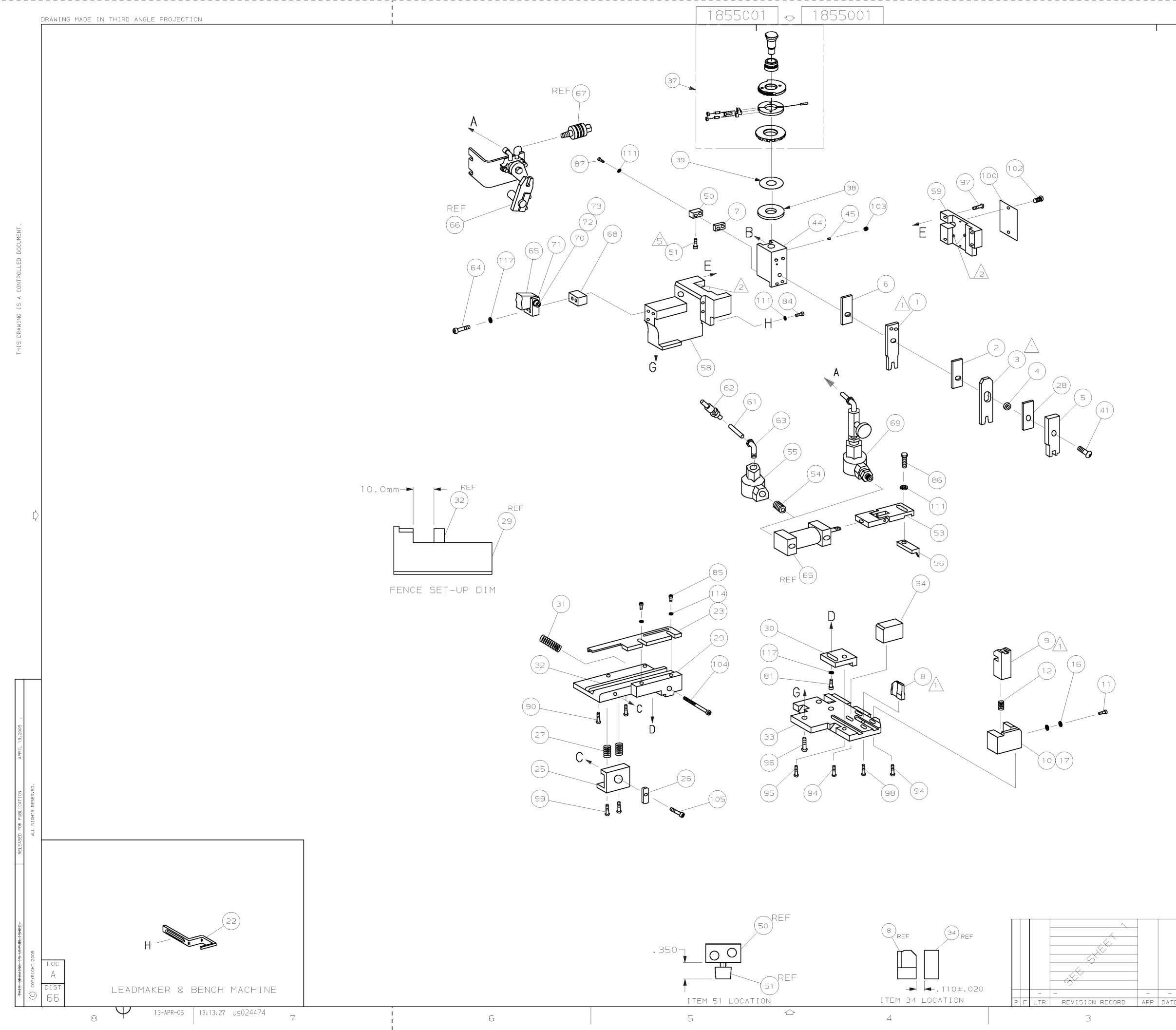
U/M DWG SIZE

														/home/us02447	4/tecm	od
																01
n ²) ?		_	_		1	1	1	1	_	A	2	21024-8	WASHER,LOCK(3/8)FEED BRKT	70	220
	-		_	-	_	- 1	- 1	1	- 1	_	C A		92655-5 61690-1	AIR FEED VALVE ASSY SPACER, AIR FEED	69 68	
			_	_	_	_		REF	_	_	A		24042-2	VALVE, SHUT OFF	67	Ð
			_	_	_	-	-	REF	-	_	C		92655-6	AIR FEED VALVE ASSY	66	
			_		_	2	2	2	2		B		161065-2 1-21000-3	AIR FEED ASSY (2 INCH) SCR,SHC(10-32×2.00)AIR ASSY	65 64	
			_	_	_	1	1	_	1	_	A		180285-2	ELBOW, SWIVEL 1/8 NPT-1/4T	63	
Т	-		_	_	_	1	1	_	1	— T.N.I	A		23238-1	QUICK DISCONNECT	62	_
2			_	_	_	21.00	21.00		21.00	IN	A	2	27319-4	TUBING, POLY-FLO Ø.25	61 60	-
26	3		_	_	_	1	1	1	1	-	С	2	54220-1	CAP, RAM	59	-
28	3		_	_	_	1	1	1	1	_	D	۷	54485-1	HOUSING	58 57	-
PF	à				_	1	1	1	1	_	B	3	3-694433-1	PAWL, FEED	56	-
	5		_	_	_	1	1	_	1	_	A		2374-7	VALVE, QUICK EXHAUST	55	
22			_	_	_	1	1	- 1	1	-	AB		2304-1 161062-1	NIPPLE, HEX Feed finger assy	54 53	-
22	2												101002 1		52	-
21		A	_	_	—	1	1	1	1	_	A		311242-3	BUMPER, HOLDDOWN	51	-
20			_	_	_					_	A	6	90753-5	SPACER, TONKER	50 49	-
8	3														48	-
7															47	_
6			_	_	_	1	1	1	1		A	F	90191-1	PLUG, NYLON	46 45	-
Ζ	ļ		_	_	_	1	1	1	1	_	C		-819307-0	RAM	44	
															43	С
2			_	_	_	1	1	1	1	_	A	7	·-21002-9	BOLT, CRIMPER(5/16×1.00)	42	-
C)														40	-
) S			_	_	_	1	1	1	1	_	_		90125-1 -469367-2	SHIM SUBASSY Spacer, fine adjust	39 38	-
)7	7		_	_	_	1	1	1	1	_	_		379103-3	FINE ADJUST HEAD SUBASSY	37	-
)e															36	_
) [_					1	1	1	1		B		-690786-8	SUPPORT, TERMINAL	35 34	-
)	_		_		_	1	1	1	1	_	D		155675-1	PLATE, BASE	33	
)2	2		_	_	_	1	1	1	1	_	В		89807-5	FENCE	32	
)1)		_	_	_	1	1	1	1	_	AB		-22281-8 55689-1	SPRING, COMPRESSION BLOCK, STRIP GUIDE ADJ	31 30	-
9			_	_	_	1	1	1	1	_	C		633087-7	PLATE, STRIP GUIDE	29	-
8			_	_	_	1	1	1	1	_	С		55888-8	SPACER, FRONT SHEAR DEP	28	_
6	_		_	_	_	2	2	2	2	-	AB		-22284-0 240793-1	SPRING, DRAG Lever, drag release	27 26	-
5			_		_	1	1	1	1	_	B		240792-1	DRAG, TERMINAL	25	
4	_					1	1	1	1			1	40000 4		24	_
3 2	_		_		_	1	1	1	1		AB		490899-4	GUIDE, STRIP (FRONT) STRIPPER	23	-
1															21	В
9	_														20 19	_
9	_														18	-
7		Δ	1	-	_	1	_	_	_	_	D		-679625-0	HOLDER, SHEAR, FRONT (NO-CUT)	17	_
6	-		_	_	_	2	2	2	2	_	B	2	21055-5	WASHER, FLAT(#6)	16	-
4	_														14	-
3	_					1	-1	1	1		٨				13	-
2 1	-		_		_		1	1	1	-	AB		-22280-0	SPRING, SHEAR SCR,SHC(6-32×.38)STOP, SHEAR	12	-
0			_	1	_	- -	1	1	1		С	2	2-690459-6	HOLDER, SHEAR, FRONT (CUT)	10	
9	_		-	-	-	1	1	1	1	_	C		3-454276-4	SHEAR, FLOAT (FRONT)	9	_
8 7	_			 		1	1	1	1	_	C C		2-318088-9	ANVIL Spacer, depressor (rear)	<u>8</u> 7	-
6			_	_	_	1	1	1	1	_	C		55888-1	SPACER, CRIMPER	6	-
5	_		_	_	_	1	1	1	1	_	C B		-455889-8	DEPRESSOR, SHEAR (FRONT)	5	_
4	-	\wedge	-	1	1	1	1	1	1	_	C		238011-2 5-683453-2	SPACER, BLOCK CRIMPER CRIMPER, INSULATION	4	-
2				-		1	1	1	1	_	С	2	2-455888-9	SPACER, CRIMPER	2	
1 =1	1	<u>_1</u>	1	1	1	1	1	1	1	—	C Dwg	8	3-1490019-9	CRIMPER, WIRE	1 Item	-
0	-		-76	-75	-72	7p	-95	-93	-92		SIZE	RE	PART NO EVISION OF EACH	DESCRIPTION ASSY NO (WHEN BLANK, USE DWG REVIS	NO	A
					1			r Reqd			M A			PARTS LIST		1
								SIONS T SCAL			MATL		_ HT ·	TR _ FIN		
	-						OTHER	ANCES Wise s	PECIFI		DR R.KNEF		2Maro5 app o2mar t.ele			1
					_		3 PLC	DEC ±	_		CHK 1	3APR05 .elbin	REL 13APR	Harrisburg, PA 17105	-3608	
	-						ANGLE			7	NAME (IDM APPLICATOR MACHINE RE	EF	1
		RELEASE			RK	APR05	REMOV	TEXTUR E BURR EDGES	S, BRE	AK	SCALE		D DWG		ev A	-
-	LTR	KEV15	ION RE	LUUKU	APP	DATE		CODE			MER	ANI		$\frac{1000001}{1002}$		-

CUSTOMER AND ASSEMBLY DRAWING

/home/us024474/tecmod

RESTRICTED TO



			/home/us024474/t	tecmod
	RAM RETAINING PLATE (REF) D (REF) TRIC TM TERM GUARD	MACHINE GUAR (REF) G TERMINATOR	78	□ ¥ 1855001
				С
				\Diamond
				В
	DWG PART NO	DESCF		EM 10
QTY REQD PER ASSY DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 2 PLC DEC ±- 3 PLC DEC ±- 4 PLC DEC ±- ANGLES ± - SURF TEXTURE: \checkmark	REVISION OF EAC	PARTS LIST TR	NK, USE DWG REVISION FIN _ Tyco Electronics Harrisburg, PA 17105-36	A (1

4 PLC DEC ± angles ± - surf textur		NAME SIDE FEED HDM APPLICAT(CHINE _	REF
REMOVE BURF Sharp edges	RS, BREAK 5 R.015 MAX	SCALE -	\mathbb{D}	DWG NO	185	55001	SHE 2	EET ! of 2	rev A
cage code 00779	CUSTON	MER AN	D A	SSE	MBLY [DRAWING		RESTRIC	CTED TO

Mouser Electronics

Authorized Distributor

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TE Connectivity: 9-1855001-3