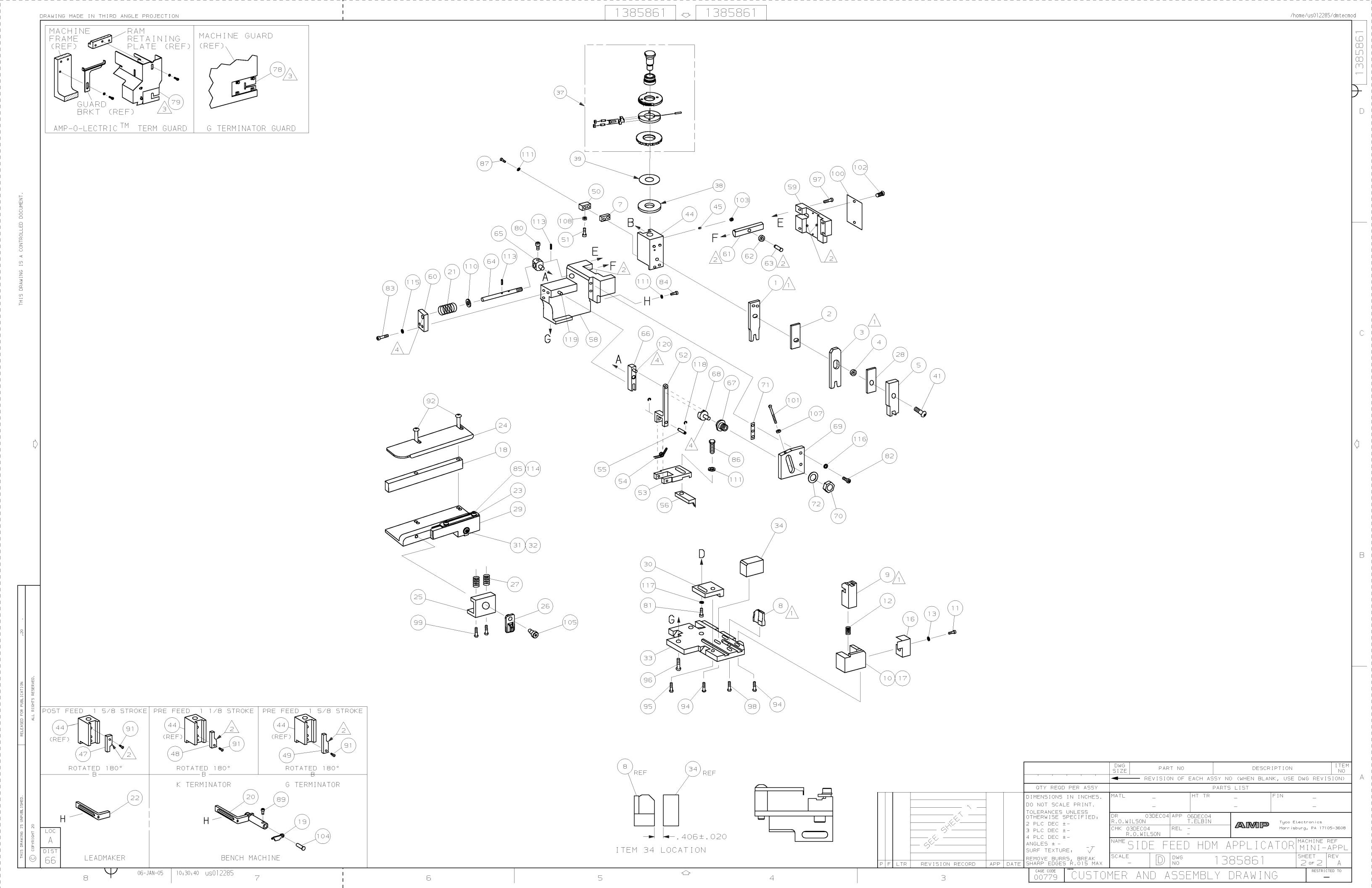
| DRAWING MADE IN THIRD ANGLE PROJECTION   | 1385861 🗢 1385861   |   | /home/us012285/dmtecmod  |
|--|---|---|--|
| PART NUMBER REV FIRST TERMINATOR FEED TYPE DESCRIPT  | AMP TERM PN   |   |  |
| 9-1385861-2 A - BENCH G MECH PRE FEED CUTS CARR<br>9-1385861-3 A - BENCH K MECH PRE FEED CUTS CARR<br>9-1385861-5 A - LEADMAKER MECH POST FEED CUTS CARR   | R REF SETTING ** CRIMP HEIGHT WIRE SIZE   |   | 94-8 NUT, HEX (1/2-20) 70 00 00 00 00 00 00 00 00 00 00 00 00            |
| 9-1385861-6 A - LEADMAKER MECH POST FEED CONTINUOUS C  | RIER 26930.306.009 B6 1.90 ±0.05mm [.075 ±.002] 0.75mm <sup>2</sup>   | REF REF REF _ B 2406  | 628-1 PLATE, ADJUSTMENT 69 (1) 626-1 SHAFT, PIVOT 68                     |
| 7-1385861-2 A SPARE PARTS 7-1385861-5 A SPARE PARTS 7-1385861-5 A SPARE PARTS  | CUT   |   | BUSHING 67 CONTRACTOR 67 CONTRACTOR 680-1 LEVER, INTERMEDIATE 66         |
| 7-1385861-6   A     SPARE PARTS /  | CRIMP SIZE TYPE RANGE   |   | 629-1 BLOCK, PIVOT 65 D<br>632-2 SCREW, ADJ FEED ROD 64                  |
|  | WIRE 2.90mm [.114] F 0.35-1.0mm <sup>2</sup> INSUL 3.65mm [.144] OV Ø1.2-2.1mm  |   | 659-3 PIN, CAM ROLLER 63<br>658-1 ROLLER, CAM 62                         |
| 1 RECOMMENDED SPARE PARTS.   | WIRE STRIP LENGTH TERM APPL SPEC FEED APPL INSTRUCTION SET UP GAGE LAYOUT 5.5-6.0mm NONE 13.5 [.531] 408-8040 & 408-8490 458637-1 L3062   | REF REF REF _ B 4543  | 398-2 ROD, FEED 61<br>178-1 GUIDE, FEED ROD 60                           |
| GREASE LIGHTLY.  | 129   | 9 REF REF REF - C 4542  | 220-1 CAP, RAM 59<br>485-1 HOUSING 58                                    |
| 3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.  | 127   | 7   | 57<br>537-2 PAWL, FEED 56  |
| LUBRICATE DAILY USING NO. 20 MACHINE OIL.  |   | REF REF REF - B 2406  | 624-1 PIN, FEED FINGER 55<br>499-1 SPRING, FEED FINGER 54                |
| 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 78) ARE USED ON ITEM 46 OR 29.   | 1 1 1 1 4088040 APPL INST 408-8040 123<br>1 1 1 1 4088490 APPL INST 408-8490 122  | 3 REF REF REF - B 6905  | 541-1 HOLDER, FEED FINGER 53<br>679-1 LEVER, TERMINAL FEED ARM 52        |
| * WARNING: ON INSTALLATION, SET WIRE   | 1 1 1 1 - A 4-21028-0 PIN,SLT SPR(Ø.093x.75)ST GDE PL 121 REF REF REF REF - A 1-21030-1 PIN,DOWEL(Ø.187x.50)LEVER 120   | 1 1 1 1 1 - A 8112  | 242-2 BUMPER, HOLDDOWN 51<br>753-1 SPACER, TONKER 50                     |
| DISC TO LARGEST WIRE SIZE  SETTING. USE OF SETTINGS  BELOW MIN REQUIRED CRIMP  | REF REF REF - A 1-21030-6 PIN, DOWEL (Ø. 187×1.25) HOUSING 118<br>REF REF REF REF - A 21045-3 RING, RET "C" (Ø. 187) FD FING PIN 118  | 9 1 - B 6906  | 602-6 CAM, PRE-FEED 1 5/8 ST 49<br>602-5 CAM, PRE-FEED 1 1/8 ST 48       |
| HEIGHT SETTING WILL CAUSE  DAMAGE TO CRIMP TOOLING.  | 1 1 1 1 - A 21024-5 WASHER, LOCK (#10) ADJ BLOCK 117 REF REF REF - A 21024-5 WASHER, LOCK (#10) ADJ PLATE 118   | 7 1 1 1 B 6905  | 501-4 CAM, POST-FEED 1 5/8 ST 47<br>456-1 APPLICATOR, BASIC (SUBASSY) 46 |
|  | REF REF REF REF - A 21024-5 WASHER, LOCK (#10) FEED GDE ROD 115   | 1 1 1 1 - A 6901  | 191-1 PLUG, NYLON 45<br>307-4 RAM 44                                     |
|  | REF REF REF - A 5-21028-1 PIN,SLT SPR(Ø.125×.50) ADJ ROD 113  | 3   | 43 C   |
|  | 4 4 4 4 - A 21024-4 WASHER, LOCK (#8) STRIPPER 111<br>REF REF REF REF - A 21899-4 WASHER, FLAT (\$5/16) SCREW ADJ 110   |   | 1002-9 BOLT, CRIMPER(5/16×1.00) 41                                       |
|  | 109<br>1 1 1 1 - A 21018-5 NUT, HEX (NO.6) HOLDDOWN 108   |   | 125-1 SHIM SUBASSY 39<br>367-7 SPACER, FINE ADJUST 38                    |
|  | REF REF REF - A 21068-5 NUT, HEX (6-32) FEED ADJ 107  |   | 103-3 FINE ADJUST HEAD SUBASSY 37  |
|  | REF REF REF - A 21989-8 SCR, SHLDR(Ø.188x.25) DRAG 105  | 5   | 786-2 SUPPORT, TERMINAL 34   |
| ۲  | 1 1 1 1 - A 21009-2 SCR,SKT SET(1/4-20x.25 LW)RAM 103 2 2 2 2 - A 21017-2 SCR,DRIVE(#2x.19)ID PLATE 102   | 3 REF REF REF - D 4556  | 675-1 PLATE, BASE 33<br>1000-7 SCREW, ADJUSTMENT(10-32x.88) 32           |
| <b>√</b>   | REF REF REF - A 6-23715-5 SCR, PAN HD (6-32×1.50) FEED ADJ 101 1 1 1 1 - B 461264-5 PLATE, IDENTIFICATION 100   | 1 REF REF REF - A 1-22  | 2281-8 SPRING, COMPRESSION 31 689-1 BLOCK, STRIP GUIDE ADJ 30            |
|  | REF REF REF REF - A 3-21002-0 SCR,BHC(10-32x.88)DRAG 99   | 1 1 1 1 _ C 1633  | 3091-3 STRIP GUIDE ASSY 29<br>55888-0 SPACER, FRONT SHEAR DEP 28         |
|  | REF REF REF - A 2-21002-9 SCR,BHC(10-32x.75)CAP 97  | REF REF REF _ A 1-22  | 2284-0 SPRING, DRAG 27<br>B35-1 LEVER, DRAG RELEASE 26                   |
|  | REF REF REF REF - A 2-21002-7 SCR,BHC(10-32x.50)SG ADJ BLOCK 95   | REF REF REF - B 2407  | 792-1 DRAG, TERMINAL 25  |
|  | 4 4 4 4 - A 2-21002-2 SCR,BHC(8-32x.50) TERM H DWN 94   | REF REF REF - A 6904  | 0928-1 GUIDE, STRIP (REAR) 24<br>438-1 GUIDE, STRIP (FRONT) 23           |
|  | 2 2 2 2 - A 2-21002-4 SCR,BHC(8-32x.75)REAR ST GUIDE 92<br>1 1 1 1 - A 1-21002-7 SCR,BHC(6-32x.38)CAM 91  | REF REF REF - A 4-22  | 472-2 STRIPPER 22<br>2284-9 SPRING, FEED RETURN 21 B                     |
|  | 1 1 - A 7-21000-9 SCR,SHC(4-40x.19)STRIPPER 89  | 1 1 - B 4589  | 218-1 STRIPPER WIRE STOP ASSY 20<br>949-1 STRIPPER 19                    |
|  | 2 2 2 2 - A 9-21002-6 SCR,BH CAP (8-32×.88) DEP HLD 87  | 1 1 C 6796  | 0908-2 SPACER, STRIP GUIDE 18<br>625-1 HOLDER, SHEAR (FRONT) 17          |
|  | 1 1 1 1 - A 2-22603-1 SCR,HEX HD(8-32x.38)FEED FINGER 86<br>REF REF REF REF - A 1-21000-3 SCR,SHC(4-40x.25)FR ST GUIDE 85<br>1 1 1 1 - A 2-21000-7 SCR,SHC(8-32x.50)STRIPPER 84 |   | 563-1 GUARD, CHIP, FRONT 16 15   |
|  | REF REF REF - A 3-21000-7 SCR,SHC(10-32x.75)FEED ROD GD 83  | 1 A 2105  |  |
|  | REF REF REF REF - A 3-21000-6 SCR,SHC(10-32x.62)FD ADJ BLK 82 1 1 1 1 - A 3-21000-4 SCR,SHC(10-32x.38)SG ADJ BL 81  | 1 1 1 1 _ B 1-21  | 2280-0 SPRING, SHEAR 12<br>1002-7 STOP, SHEAR 11                         |
| No N   | REF REF REF REF - A 3-21000-4 SCR, SHC (10-32x.38) PIVOT BLK 80 REF - B 455749-1 GUARD, WINDOW 79   | 1 1 1 1 1 1 1 - C 1-45  | HOLDER, SHEAR (FRONT) 10 54276-9 SHEAR, FLOAT (FRONT) 9                  |
| WBLICATII  | REF - B 679532-1 INSERT, GUARD 78   |   | 62189-7 ANVIL 8<br>40641-5 SPACER, DEPRESSOR (REAR) 7                    |
| ALL RIC  | 76  |   | 55889-3 DEPRESSOR, SHEAR (FRONT) 5                                       |
|  | 74 73   | 1 1 1 1 1 1 - C 3189  | O11-2 SPACER, BLOCK CRIMPER 4  903-9 CRIMPER, INSULATION 3               |
|  | REF REF REF REF - A 458109-1 WASHER, SPECIAL 72 REF REF REF REF - A 690517-1 SPACER 71  | 1 1 1 1 1 1 1 - C 6-45  | 55888-8 SPACER, CRIMPER 2<br>56408-0 CRIMPER, WIRE 1                     |
|  | -76 -75 -72 -96 -95 -93 -92 U/M SIZE PART NO DESCRIPTION INDICATE NO  | -/6 -/5 -/2 -96 -95 -93 -92  U/M   SIZE   PA  | ART NO DESCRIPTION NO N                 |
| QTY REQD PER ASSY     PARTS LIST       GIMENSIONS IN INCHES.     MATL _ HT TR _ FIN _ DO NOT SCALE PRINT.  |   |   |  |
| O O O O O O O O O O O O O O O O O O O  |   | TOLERANCES UNLESS OTHERWISE SPECIFIED: 2 PLC DEC ±-  TOLERANCES UNLESS DR 03DECC R.O.WILSON | 04 APP 06DEC04<br>T.ELBIN Tyco Electronics                               |
| PYRIGHT 2  OOT  OOT  OOT  OOT  OOT  OOT  OOT   |   | 3 PLC DEC ±- 4 PLC DEC ±- ANGLES ± -  CHK 03DEC04 R.O.WILSON                                | CCC LIDM ADDITION TO MACHINE REF   |
| SURF TEXTURE: TO SIDE FEED HOM APPLICATOR MINI-APPL  A RELEASED GB JANOS P F LTR REVISION RECORD APP DATE SHARP EDGES R.015 MAX SHAR |   |   |  |
| 8 13-DEC-04 15:54:41 us012285 7  | 5   | CACE CODE   | ASSEMBLY DRAWING RESTRICTED TO   |



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