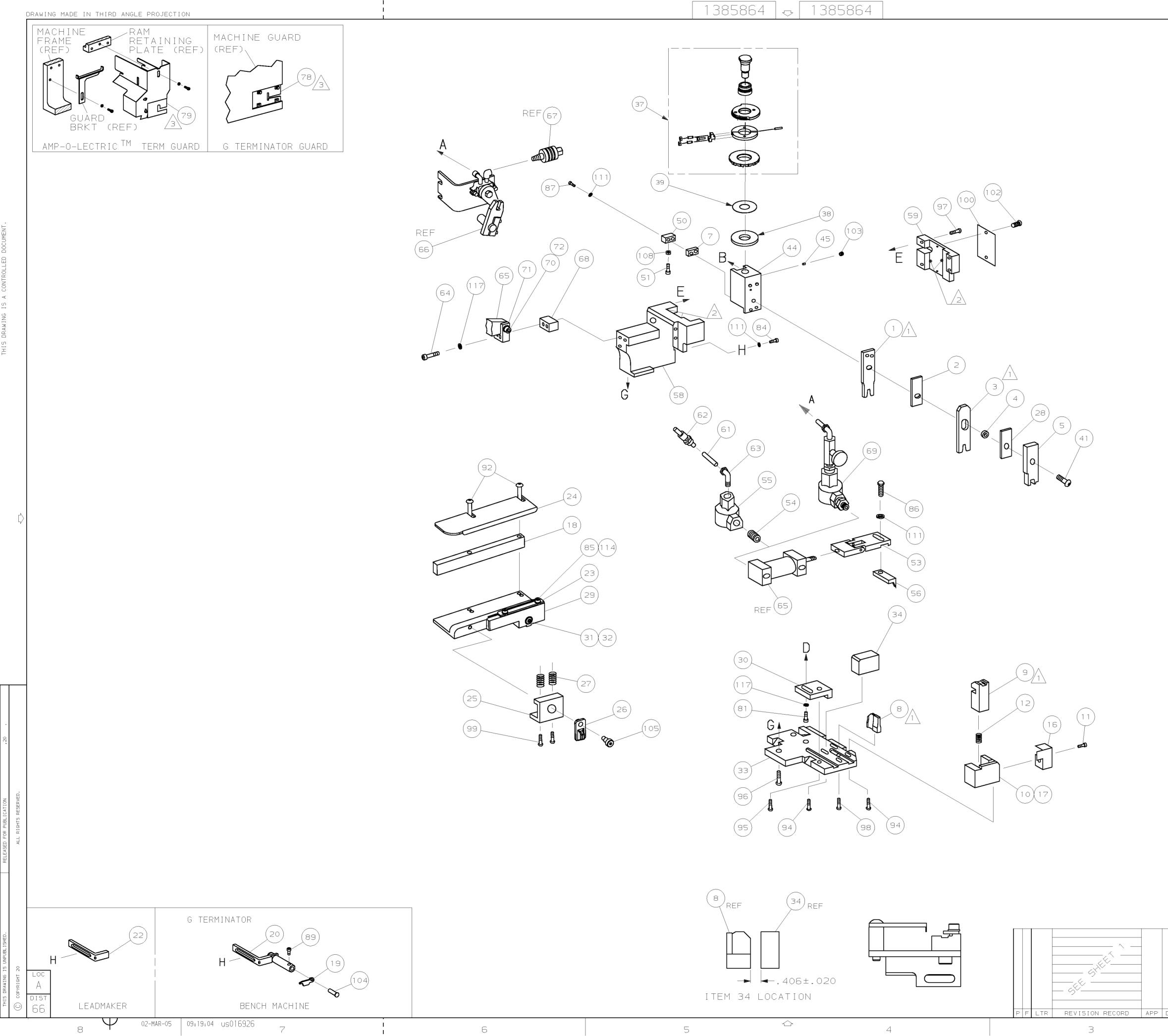
ING MADE IN THIRD ANGLE PROJECTION		1385864 🗸 1385864
PART REV FIRST TERMINATOR FEED TYPE	DESCRIPTION	TERMINAL NAME: GSK, 3pol.
-1385864 - 2 A - BENCH G AIR FEED	CUTS CARRIER	AMP TERM PN Image: How terminal G & H CRIMP SPECS 1572646-1 REF Image: How terminal G & H CRIMP SPECS
-1385864-3 B - BENCH K AIR FEED	CUTS CARRIER	SETTING CRIMP HEIGHT WIRE SIZE
- 1385864 - 5 A - LEADMAKER AIR FEED	CUTS CARRIER	GROTE & HARTMAN TERM PN B5 .098 ±.002 [2.50 ±0.05mm] 2.50mm ²
-1385864-6 A - LEADMAKER AIR FEED -1385864-2 A	CONTINUOUS CARRIER Spare parts kit	D3089 ±.002 [2.25 ±0.05mm] 1.50mm ²
-1385864-5 A	SPARE PARTS / CUT	
-1385864-6 A	SPARE PARTS / NO CUT	CRIMP SIZE TYPE RANGE 741 -
		WIRE .125 [3.18mm] F 1.50-2.50mm²
		INSUL .123 L3.10mm] F Ø2.7-3.7mm -
Δ		WIRE STRIP LENGTH TERM APPL SPEC FEED APPL INSTRUCTION SET UP GAGE LAYOUT
A RECOMMENDED SPARE PARTS.		.219250 - 1.300 408-8040 & 408-8490 458637-1 L3066
2 GREASE LIGHTLY.		129 – 128 – 128 –
3. GUARD MUST BE IN PLACE WHEN OPERATING		
APPLICATOR IN A BENCH MACHINE.		126 –
A SEE DRAWING FOR COMPONENTS.		1 1 1 - A 217238-1 GENERAL INSTRUCTION PACKAGE 125 -
* WARNING: ON INSTALLATION, SET WIRE		1 1 1 - - 4088040 APPL INST 408-8040 123
DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS		1 1 1 - - 4088490 APPL INST 408-8490 122
BELOW MIN REQUIRED CRIMP		1 1 1 - A 4-21028-0 PIN, SLT SPR(Ø.093×.75) ST GDE PL 121 - 1 1 1 - A 4-21028-0 PIN, SLT SPR(Ø.093×.75) ST GDE PL 121 -
HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.		
		1 1 1 - A 21024-5 WASHER, LOCK (#10) ADJ BLOCK 117
		1 1 1 - A 21024-5 WASHER, LUCK (#10) ADJ BLUCK 117 116 116
		2 2 2 2 - A 21024-2 WASHER,LOCK (#4) FRONT STP GUIDE 114 -
		4 4 4 - A 21024-4 WASHER,LOCK(#8)STRIPPER 111 -
		1 1 1 - A 21018-5 NUT, HEX (NO.6) HOLDDOWN 108 -
		107 -
		1 1 1 - A 21989-8 SCR, SHLDR (Ø.188×.25) DRAG 105
		- - 1 1 - A 992031-1 PIN, CLEVIS 104
		1 1 1 - A 21009-2 SCR, SKT SET (1/4-20×.25 LW) RAM 103
		2 2 2 2 - A 21017-2 SCR, DRIVE (#2×.19) ID PLATE 102 - 101 -
		1 1 1 1 - B 461264-8 PLATE, IDENTIFICATION 100
		2 2 2 2 - A 3-21002-0 SCR, BHC (10-32x.88) DRAG 99 -
		1 1 1 - A 22733-8 5CR, BHC (8-32×.38 LW) ANVIL 98 - 4 4 4 - A 2-21002-9 5CR, BHC (10-32×.75) CAP 97 -
		3 3 3 - A 2-22733-8 SCR, BHC (1/4-20×.62) HSG 96 -
		1 1 1 - A 2-21002-7 SCR, BHC (10-32×.50) 5G ADJ BLK 95 - 4 4 4 - A 2-21002-2 SCR, BHC (8-32×.50) TERM H DWN 94 -
		- - - - - - -
		2 2 2 - A 2-21002-4 5CR, BHC (8-32×.75) REAR ST GUIDE 92 -
		1 1 1 - A 1-21002-7 SCR, BHC (6-32×.38) CAM 91 90 - - - - - - -
		- - 1 1 - A 7-21000-9 SCR, SHC (4-40×.19) STRIPPER 89 -
		2 2 2 2 - A 3-21000-0 SCR, SKT CAP (8-32×.88) DEP HLD 87 1
		2 2 2 2 - A 3-21000-0 5CR, 5KT CAP (8-32×.88) DEP HLD 87 1 1 1 1 1 - A 2-22603-1 SCR, HEX HD (8-32×.38) FEED FINGER 86 - -
		2 2 2 2 - A 1-21000-3 SCR,SHC(4-40x.25)FR ST GUIDE 85
		3 3 3 3 - A 2-21000-7 5CR, SHC (8-32×.50) STRIPPER 84 - - - - - 83
		1 1 1 1 - A 3-21000-4 SCR, SHC (10-32x.38) SG ADJ BL 81 -
		$\begin{array}{ c c c c c c c c c c c c c c c c c c c$
		REF REF - B 679532-1 INSERT, GUARD 78 1 1
		77 -
		76 75
		73 74
		1 1 1 1 1 1
		1 1 1 - A 3-21001-4 SCR, SHC (3/8x.88) FEED MT 72 - 1 1 1 - B 459610-1 MOUNT, FEED BRACKET 71 1 1
		-96 -95 -93 -92 U/M DWG SIZE PART NO DESCRIPTION ITEM NO -76
	ro	Y REQD PER ASSY PARTS LIST



5

 \bigcirc

À	_	_	-	1 -	1	1	1	_	A C	21024-8 692655-5	WASHER,LOCK (3/8) FEED BRKT AIR FEED VALVE ASSY	7
-	_		-	1	1	1 REF	1	_	A	461690-2	SPACER, AIR FEED	6
	_	_			_	REF	_	_	A C	24042-2 692655-6	VALVE, SHUT OFF AIR FEED VALVE ASSY	ь 6
4	_	_	_	1	1	1	1	_	B	461065-2	AIR FEED ASSY (2 INCH)	6
<u> </u>	_			2	2	2	2		A	4-21000-3	SCR, SHC (10-32×2.00) AIR ASSY	6
-	_			1	1	1	1	_	A	980285-2	ELBOW, SWIVEL 1/8 NPT - 1/4 T	6
-	_	_	_	1	1	1	1	_	A	23238-1	QUICK DISCONNECT	6
-	_			21.00	21.00	_	21.00	ΙN	A	27319-4	TUBING, POLY-FLO Ø.25	6
ľ												6
	_	_	_	1	1	1	1	_	С	454220-1	CAP, RAM	5
				1	1	1	1	_	D	454485-1	HOUSING	5
												5
	_	_		1	1	1	1	—	В	458537-2	PAWL, FEED	5
	_	_		1	1	1	1	_	A	22374-7	VALVE, QUICK EXHAUST	5
_	_	_		1	1	1	1	_	A	22304-1	NIPPLE, HEX	5
4	—	_	-	1	1	1	1	_	В	461062-1	FEED FINGER ASSY	5
-												5
-	_	_	-	1	1	1	1	_	A	811242-2	BUMPER, HOLDDOWN	5
-	_	_	-	1	1	1	1	_	A	690753-1	SPACER, TONKER	5
F												4
F												4
-												4
-				1	1	1	1					4
-	_	_	-	1	1	1	1	_	A	690191-1	PLUG, NYLON	4
+	_		-					_	C	819307-4	RAM	4
-												4
-	_	_		1	1	1	1		A	7-21002-9	BOLT, CRIMPER(5/16×1.00)	4
-								_	A	7-21002-3	BOLT, CRIMFLR(3/Tax1.00)	4
-				1	1	1	1			690125-1	SHIM SUBASSY	
-				1	1	1	1			1-469367-1	SPACER, FINE ADJUST	3
-	_			1	1	1	1			879103-3	FINE ADJUST HEAD SUBASSY	3
-					1	1				070100 0	TINE ABOOST HEAD SOBASST	3
ŀ												3
-	_			1	1	1	1	_	B	3-690786-9	SUPPORT, TERMINAL	
-				1	1	1	1	_	D	455675-1	PLATE, BASE	(
-	_		_	1	1	1	1	_	A	8-21000-7	SCREW, ADJUSTMENT (10-32×.88)	(7)
-	_		_	1	1	1	1	_	A	1-22281-8	SPRING, COMPRESSION	
F				1	1	1	1	_	B	455689-1	BLOCK, STRIP GUIDE ADJ	3
-	_			1	1	1	1	_	C	1633087-5	PLATE, STRIP GUIDE	2
-	_			1	1	1	1	_	C	1-455888-0	SPACER, FRONT SHEAR DEP	2
-	_			2	2	2	2	_	A	1-22284-0	SPRING, DRAG	2
-	_			1	1	1	1	_	B	356835-1	LEVER, DRAG RELEASE	2
Ī	_	_	_	1	1	1	1	_	В	240792-1	DRAG, TERMINAL	2
	_	_	_	1	1	1	1	_	D	1213870-1	GUIDE, STRIP (REAR)	2
	_	_	-	1	1	1	1	_	A	690438-4	GUIDE, STRIP (FRONT)	2
	_	_	_	1	1	_	_	_	В	690472-2	STRIPPER	2
												2
	—	—	-	-	_	1	1	_	A	679218-1	STRIPPER WIRE STOP ASSY	2
	_	_			_	1	1	_	В	458949-1	STRIPPER	1
	_		-	1	1	1	1	_	С	1320908-2	SPACER, STRIP GUIDE	1
1	1			1	-	_	-	_	С	679625-1	HOLDER, SHEAR (FRONT)	1
	_		-	-	-	1	1	_	В	318563-1	GUARD, CHIP, FRONT	1
ļ												1
-												1
ŀ				1	1	1	1				SDDING CHEAD	1
-	_			1	1	1		_	A	5-22280-0	SPRING, SHEAR	1
	_	1			1	1	1	_	B	690461-1	STOP, SHEAR	1
	- 1	1	-	1	1	1	1	_	C	<u> </u>	HOLDER, SHEAR (FRONT) Shear, float (front)	
4	1	1	1	1	1	1	1	_	C	2-1424534-8	ANVIL	(
				1	1	1	1	_	C	5-240641-5	SPACER, DEPRESSOR (REAR)	(
ŀ	_		-					_		J-24V041-D	JIAULA, DLEKLOOUK (KEAK)	[
ŀ	_			1	1	1	1	_	C	1-455889-4	DEPRESSOR, SHEAR (FRONT)	t [
ŀ	_		-	1	1	1	1	_	B	238011-2	SPACER, BLOCK CRIMPER	
	1	1	1	1	1	1	1	_	C	3-1213077-3	CRIMPER, INSULATION	
	I			1	1	1	1		C	1-455888-8	SPACER, CRIMPER	
\wedge	1	1	1	1	1	1	1	_	C	7-1490019-9	CRIMPER, WIRE	
	-7F	-75	-72			_a2	-92	[]/M	DWG	PART NO	DESCRIPTION	ΙŢ
ŀ									SIZE		SSY NO (WHEN BLANK, USE DWG REVIS	1 101
ŀ				U QTY R	L EQD PER	L R ASSY				REVISION OF EACH A	PARTS LIST	. Uľ
L							IN INC	HES.	MATL	_ HT TR		
					DO NO	T SCAL	E PRIN			-		
			_		OTHER	WISE S	UNLESS PECIFII	ED:	DR DR	08DEC04 APP 09DEC04		
					2 PLC	DEC ± DEC ±	-		R.O.WIL CHK 08E	ECO4 REL -	Tyco Electronics Harrisburg, PA 17105	-36
			_		4 PLC	DEC ±			R.C	WILSON -		
1 -	0-019	2-05	TE	3-05	ANGLE SURF		F	T	^{NAME} S	IDE FEED HD	M APPLICATOR	
V 015	0 0 .	· · ·		~ _	1717				-			



		DWG SIZE PA	RT NO	DESCR	I TEM NO	
		REVISI	ON OF EACH AS	SY NO (WHEN BLAN	NK, USE DWO	G REVISION)
	QTY REQD PER ASSY			PARTS LIST		
	DIMENSIONS IN INCHES.	MATL _	HT TR	_	FIN	_
	DO NOT SCALE PRINT.	_		_	_	
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 2 PLC DEC ±- 3 PLC DEC ±- 4 PLC DEC ±-	DR 08DEC0 R.O.WILSON CHK 08DEC04 R.O.WILSON	4 APP 09DEC04 T.ELBIN REL - -	AMP	Tyco Electronics Harrisburg, PA 17105-	
	ANGLES ± - SURF TEXTURE: 7	^{name} SIDE F	EED HDI	M APPLICA	1 I I I I I I I I I I I I I I I I I I I	chine ref INI-APPL
ATE	REMOVE BURRS, BREAK Sharp edges R.015 Max	scale D	DWG NO	1385864		et rev of 2 B
	CUSTON	MER AND A	ASSEMBL	Y DRAWIN	G	RESTRICTED TO

В

/home/us016926/DMTECmod

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

TE Connectivity: 9-1385864-6