

Bulk Metal® Foil Technology Ultra High Precision Trimming Potentiometers, 1/4" in Square, RJ26 Style Designed to Meet or Exceed the Requirements of MIL-PRF-39035, Char. H with a Smooth and Unidirectional Output



VPG precision trimmers have the Bulk Metal® Foil resistive

element which possesses a unique inherent temperature and

load life stability. Plus, their advanced virtually back lash-free adjustment mechanism makes them easy to set quickly and

• Temperature coefficient of resistance (TCR): ±10 ppm $^{\circ}$ C. (-55 $^{\circ}$ C to +150 $^{\circ}$ C ref. at +25 $^{\circ}$ C); through the wiper(3); ±25 ppm/°C (see table 2 for low values)

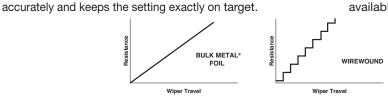


· A smooth and unidirectional resistance with leadscrew adjustment

RoHS COMPLIANT

- Load life stability: 0.1% typical ΔR, 1.0% maximum ΔR under full rated power at +85°C for 10 000 h
- Settability: 0.05% typical; 0.1% maximum
- Setting stability: 0.1% typical; 0.5% maximum, DSS
- Power rating: 0.25 W at +85°C
- Resistance range: 5 Ω to 10 k Ω
- Tolerance: ±5%, ±10%
- Electrostatic discharge (ESD) at least to 25 kV
- · Terminal finish: gold plated (tin/lead finish is available on request)





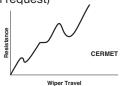


TABLE 1 - MODEL SELECTION						
MODEL	TERMINATION STYLE	AVERAGE WEIGHT (g)	POWER RATING at +85°C AMBIENT	NO. OF TURNS		
	W-edge mount, top adjust					
1240	X-edge mount, side adjust	0.4	0.25 W	21±2		
	P-horizontal mount, side adjust					

Note

See Figure 1, next page

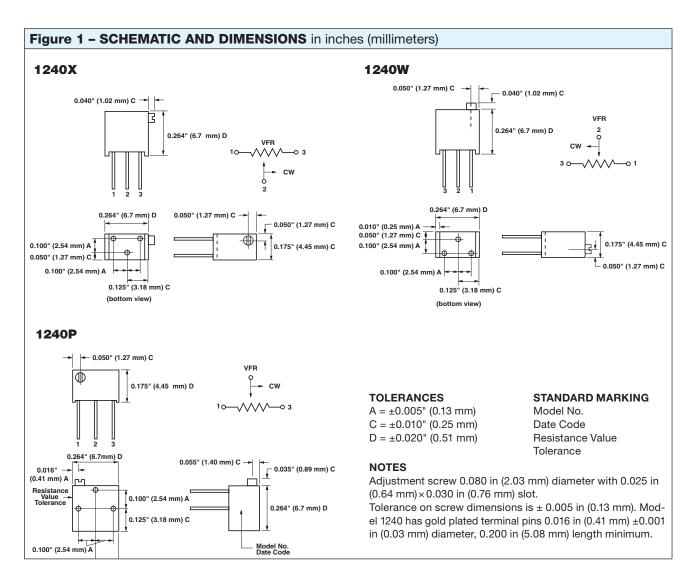
INTRODUCTION

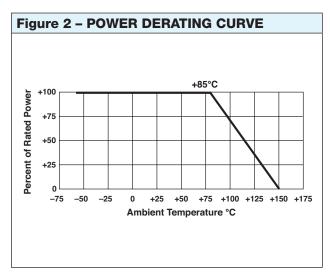
TABLE 2 - 1240 (RJ26) SERIES ELECTRICAL SPECIFICATIONS				
Temperature Coefficient of Resistance (TCR) 50 Ω to 10 k Ω End-to-end ⁽²⁾	± 10 ppm/°C maximum (-55°C to +150°C, +25°C ref.)			
Temperature Coefficient of Resistance 5, 10 and 20 Ω	±20 ppm/°C			
Through the wiper ⁽³⁾	±25 ppm/°C			
Stability Load life at 10 000 h End-to-end ⁽²⁾	0.1% typical ΔR 1.0% maximum ΔR (under full rated power of 0.25 W at +85°C)			
Power Rating ⁽⁴⁾	0.25 W at +85°C			
Settability	0.05% typical; 0.1% maximum			
Setting Stability	0.1% typical; 0.5% maximum			
Contact Resistance Variation – CRV (noise) ⁽⁵⁾	3 Ω typical; 10 Ω maximum			
Hop-off	0.25% typical; 1.0% maximum			
High-Frequency Operation				
Rise time	1.0 ns without ringing			
Inductance Capacitance	0.08 µH typical 0.5 pF typical			
Operating Temperature Range	-55°C to +150°C			

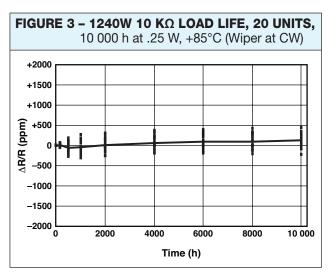
TABLE 3 - VALUES VS. TOLERANCES		
STANDARD RESISTANCE VALUES (in Ω)	STANDARD TOLERANCE	
5, 10	±10%	
20, 50, 100, 200, 500, 1k, 2k, 5k, 10k	±5%	

TABLE 4 - MECHANICAL SPECIFICATIONS				
Adjustment Turns	21±2			
Mechanical Stops	Wiper idles – no discontinuity			
Internal Terminations	All welded – no flux			
Case Material	1240X – diallyl-phthalate: green (DAP) 1240W – diallyl-phthalate: green (DAP) 1240P – thermoplastic: black			
Shaft Torque	3 oz. in maximum			
Backlash	0.005% typical			











	MIL-PRF-39035/3 CHARACTERISTIC H	MODEL 1240 MAXIMUM ⁽⁶⁾
TEST GROUP I	WILL THE GOODO'S CHARACTERISTIC II	MODEL 12-10 MAXIMOM
Conditioning	±1.0%	±0.5%
Contact resistance variation – CRV (noise)	±3.0% or 3 Ω ⁽⁷⁾	3 Ω typical, 10 Ω maximum
Immersion	No continuous stream of bubbles	No continuous stream of bubble
	140 Continuous stream of bubbles	140 Continuous stream of bubble
TEST GROUP I a	No. 6-21	No. 6-9
Visual and mechanical	No failures	No failures
Actual effective electrical travel	10 to 25 turns	21±2 turns
End resistance	2% or 2 Ω ⁽⁷⁾	2 Ω for values ≤1 kΩ;
		5 Ω for values ≥ 2 kΩ;
Dielectric withstanding voltage - DWV		
Per MIL-STD-202, methods 301 and 105		
Atmospheric pressure	600 V _{AC} , 1 min	600 V _{AC} , 1 min
Barometric pressure	250 V _{AC} , 1 min	250 V _{AC} , 1 min
Insulation resistance	≥1000 MΩ	>1000 MΩ
Shaft torque	≥1000 MΩ 3 oz. in. maximum	3 oz. in. maximum
Thermal shock	±1.0%	±0.5%
Setting stability	±1.0%	±0.5%
TEST GROUP II	D MIL OTD 000 II 1000	D MIII OTT 000 III 1000
Solderability	Per MIL-STD-202, method 208	Per MIL-STD-202, method 208
TEST GROUP III		
Resistance temperature characteristic – TCR	±0.005%/°C (±50 ppm/°C)	±0.001%/°C (±10 ppm/°C)
Moisture resistance	±1.0%	±0.5%
Contact resistance variation – CRV (noise)	3.0% or 3 Ω ⁽⁷⁾	3 Ω typical, 10 Ω maximum
TEST GROUP IV		
Settability	±1.0%	±0.1%
Shock	±1.0%	±0.5%
Setting stability	±1.0%	±0.5%
Vibration	±1.0%	±0.5%
Setting stability	±1.0%	±0.5%
Contact resistance variation – CRV (noise)	3.0% or 3 Ω ⁽⁷⁾	3 Ω typical, 10 Ω maximum
Salt spray	No corrosion	No corrosion
TEST GROUP V	110 0011001011	110 0011001011
Solder heat	±1.0%	±0.1%
Low-temperature operation	±1.0%	±0.170 ±0.5%
Setting stability	±1.0% ±2.0%	±0.5%
Low-temperature storage	±2.0%	±0.5%
Low-temperature storage High-temperature exposure	±1.0% ±3.0%	±0.5%
	±3.0% ±2.0%	±0.5% ±0.5%
Setting stability	,,,	
Contact resistance variation – CRV (noise)	3% or 3 $\Omega^{(7)}$	3 Ω typical, 10 Ω maximum
ntegrity of shaft	No loosening or breakage	No loosening or breakage
TEST GROUP VI		0.007
Rotational life (200 cycles)	±2.0%	±2.0%
Contact resistance variation – CRV (noise)	3% or 3 Ω ⁽⁷⁾	3 Ω typical, 10 Ω maximum
Terminal strength	2 lbs.	2 lbs.
TEST GROUP VII		
Life (2000 h) at +85°C	±3.0%	±0.1% typical, ±1.0% maximum
Life (10 000 h) at +85°C	±5.0%	±0.1% typical, ±1.0% maximum
TEST GROUP VIII		•
Solvent resistance	No failures	No failures

Notes

- (1) Maximum is 1.0% A.Q.L. standard for all specifications except TCR. (For TCR information, see notes 2 and 3.)
- $^{(2)}$ Maximum TCR applies to the 3 σ (sigma) limit or 99.73% of a production lot. (Measured end-to-end with wiper off the element.)
- (3) Measurements of TCR through the wiper are influenced more by setting stability and the percentage of the total resistance in use (at the wiper) than by fundamental resistance change due to temperature alone. The parameter shown in table 2 is a 2 s distribution typifying the behavior of the device when used with 40% or more of the total resistance in use.
- (4) Derated linearly for full power at +85°C to zero power at +150°C. See Figure 2 on previous page.
- (5) Independent of resistance value. 3 Ω maximum available on special request.
- ⁽⁶⁾ All Δ R's are measured to the tolerance specified +0.01 Ω.

(7) Whichever is greater.

Special Available Options:

Special marking

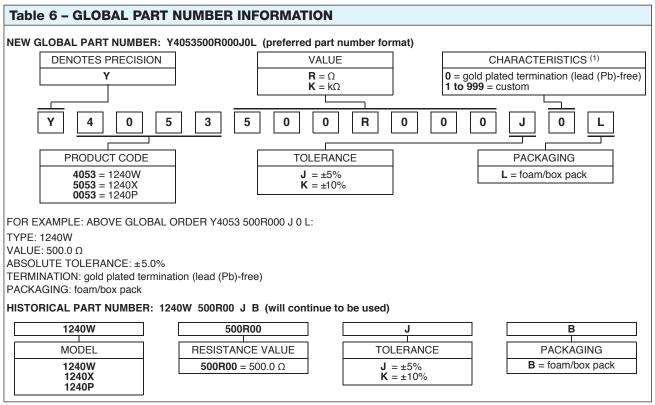
Burn-in and screening operations.

VFR Trimmers are Inspected

- 100% for:
- Immersion
- Resistance tolerance check
- End resistance
- Visual-mechanical
- Dynamic tests for continuity, CRV
- By sample for:
- TCR
- DWV

Accutrim™ 1240 (RJ26 Style)





Note

⁽¹⁾ For non-standard requests, please contact application engineering.



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