

## Film Dielectric Trimmers



### FEATURES

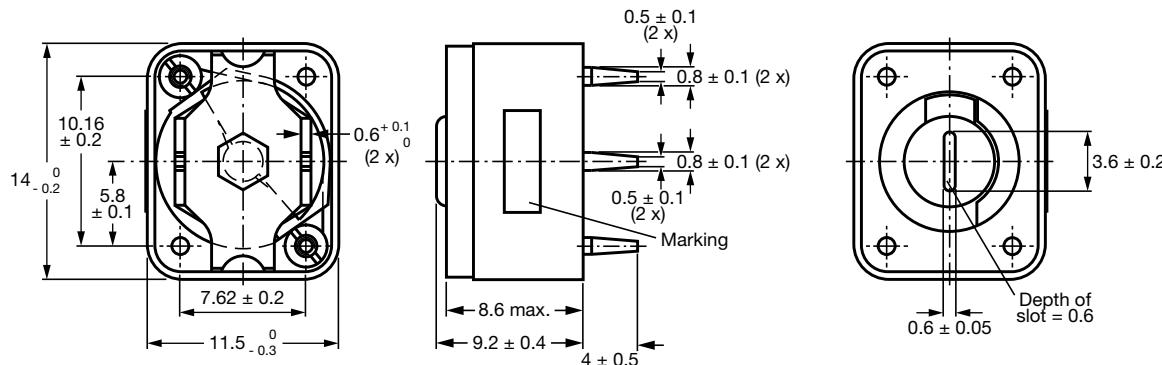
- High temperature type
- Housing dimensions:  
11 mm x 14 mm x 9 mm
- For a basic grid of 2.54 mm
- Top adjustment
- Mounting: radial
- Material categorization: for definitions of compliance please see [www.vishay.com/doc?99912](http://www.vishay.com/doc?99912)



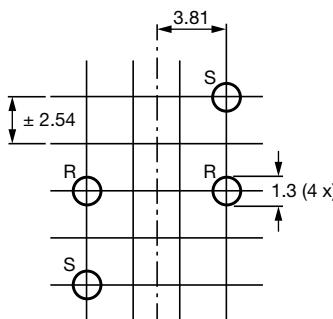
### APPLICATIONS

- Antennas
- Impedance matching circuits
- Medical
- RF
- For fine adjustment in professional applications

QUICK REFERENCE DATA		
Rated DC voltage	200 V <sub>DC</sub>	
Test DC voltage for 1 min	400 V <sub>DC</sub>	
Maximum contact resistance	5 mΩ	
Minimum insulation resistance between stator and rotor	10 000 MΩ	
Category temperature range	-40 °C to +125 °C	
Climatic category (IEC 60068)	40/125/21	
Minimum storage temperature	-55 °C	
Related specification	IEC 60418-1 and 4	
Effective angle of rotation	180° (rotation in 180° only, see "Life of trimmer")	
Operating torque	1.5 mNm to 25 mNm	
Maximum axial thrust	2 N	
Capacitance range (C <sub>min.</sub> /C <sub>max.</sub> )	Single stator type	2.5 pF/20 pF to 7 pF/100 pF
	Differential type	2 pF/12 pF to 7 pF/100 pF
Life of trimmer	Maximum 10 cycles: rotation in 180° only (the electrical and mechanical performance is not guaranteed if rotated beyond 10 cycles)	
Quality level	Sampling and data evaluation for quality level in accordance with "MIL-STD-105D" and "IEC 60410": < 0.15 % major defects < 0.65 % minor defects Each capacitor is tested for minimum C <sub>max.</sub> and is also subjected to the full test voltage.	

**DIMENSIONS** in millimeters


Trimmers BFC2 809 070.. series


R = Rotor, S = Stator  
Hole pattern

**ADJUSTMENT**

The trimmers can be adjusted with a screwdriver or trimming key. Capacitance increase is obtained with clockwise rotation.

**MOUNTING**

The trimmer can be mounted on printed-circuit boards with a grid of 2.54 mm and a minimum hole diameter of 1.25 mm.

**MARKING**

The trimmers are marked with the capacitance value in pF, followed by the letter "E" (single-stator type) or the letter "D" (differential type).

**PACKAGING**

Blister packs of 70 units each. For smallest packaging quantity (SPQ) see "Electrical Data" table.

ORDERING INFORMATION			
$C_{min.}/C_{max.}$ (pF)	CATALOG NUMBER BFC2 809 070..		
	TOP AND BOTTOM ADJUSTMENT		
	SINGLE STATOR TYPE	DIFFERENTIAL TYPE	
2/12	-	018	
2.5/20	004	006	
4/40	008	009	
5/60	011	012	
6/80	013	014	
7/100	015	016	

<b>ELECTRICAL DATA</b>							
GUARANTEED MAX. C <sub>min.</sub> / MIN. C <sub>max.</sub> AT 200 kHz (pF)	TYPE	DIEL.	tan δ AT C <sub>max.</sub> × 10 <sup>-4</sup>		TEMP. COEFF. (2) (10 <sup>-6</sup> /K)	SPQ	CATALOG NUMBER BFC2 ... .....
			1 MHz	100 MHz			
2/12	Differential	PTFE <sup>(1)</sup>	≤ 10	≤ 17	0 ± 200	350	.... 809 07018
2.5/20	Single stator	PTFE	≤ 10	≤ 17	0 ± 200	350	.... 809 07004
	Differential					350	.... 809 07006
4/40	Single stator	PTFE	≤ 10	≤ 17	0 ± 200	350	.... 809 07008
	Differential					350	.... 809 07009
5/60	Single stator	PTFE	≤ 10	≤ 25	0 ± 200	350	.... 809 07011
	Differential					350	.... 809 07012
6/80	Single stator	PTFE	≤ 10	≤ 25	0 ± 200	350	.... 809 07013
	Differential					350	.... 809 07014
7/100	Single stator	PTFE	≤ 10	≤ 25	0 ± 200	350	.... 809 07015
	Differential					350	.... 809 07016

**Notes**
<sup>(1)</sup> PTFE = Polytetrafluoroethylene

<sup>(2)</sup> C: 60 % to 80 % of C<sub>max.</sub>; T<sub>amb</sub>: from +20 °C to +125 °C

**SOLDERING CONDITIONS**

For general soldering conditions and wave soldering profile, we refer to the application note "Soldering Guidelines for Film Capacitors": [www.vishay.com/doc?28171](http://www.vishay.com/doc?28171)

<b>TEST PROCEDURES AND REQUIREMENTS</b>				
IEC 60418-1 CLAUSE	IEC 60068 TEST METHOD	TEST	PROCEDURE	REQUIREMENTS
4.2		Method of mounting	Method A	
14		Capacitance drift	After TC measurement	ΔC/C: ≤ 1 %
19		Thrust	Axial thrust of 2 N	ΔC/C: ≤ 0.3 %
21		Robustness of terminations:		
21.1	Ua	Tensile	1 N	No damage
21.2	Ub	Bending		Bending not allowed
22	Na	Rapid change of temperature	1 cycle; 0.5 h at lower and 0.5 h at upper category temperature	ΔC/C: ≤ 1 %
23	T	Soldering:		
	Ta	Solderability	Solder bath immersion 3 mm; 235 °C; 2 s	Good wetting, no mechanical damage
	Tb	Resistance to heat	Solder bath: 260 °C; 10 s	No mechanical damage
24	Eb	Impact bump	4000 ± 10 bumps; 40 g; 6 ms	ΔC/C: ≤ 0.2 %; no mechanical damage
25	Fc	Vibration	Frequency 10 Hz to 55 Hz; amplitude 0.35 mm; 1.5 h	ΔC/C: ≤ 0.25 %; no mechanical damage

TEST PROCEDURES AND REQUIREMENTS				
IEC 60418-1 CLAUSE	IEC 60068 TEST METHOD	TEST	PROCEDURE	REQUIREMENTS
26	B	Climatic sequence:		$\Delta C/C: \leq 3$
		Dry heat	16 h at upper category temperature	$\tan \delta: \leq 10 \times 10^{-4}$ $R_{ins}: \geq 10\,000 \text{ M}\Omega$ ; rotor contact $R: \leq 10 \text{ m}\Omega$
	D	Damp heat accelerated, first cycle	1 cycle; 24 h; +40 °C; 95 % to 100 % RH	Voltage proof: 400 V for 1 min
	Aa	Cold	16 h; -40 °C	Visual examination: no mechanical damage
		Damp heat accelerated, remaining cycles	1 cycle; 24 h; +40 °C; 95 % to 100 % RH	Operating torque: 1.5 mNm to 35 mNm
27	Ca	Damp heat steady state	21 days; +40 °C; 90 % to 95 % RH	$\Delta C/C: \leq 3 \%$ $\tan \delta: \leq 10 \times 10^{-4}$ $R_{ins}: \geq 10\,000 \text{ M}\Omega$ ; rotor contact $R: \leq 10 \text{ m}\Omega$ Voltage proof: 400 V for 1 min Visual examination: no mechanical damage Operating torque: 1.5 mNm to 35 mNm
29		Mechanical endurance	10 cycles  Maximum 10 cycles: rotation in 180° only (the electrical and mechanical performance is not guaranteed if rotated beyond 10 cycles)	$\Delta C/C: \leq 0.3 \%$ $\Delta C/C$ after axial thrust: $\leq 0.3 \%$ ; rotor contact $R: \leq 10 \text{ m}\Omega$ Voltage proof: 400 V for 1 min Visual examination: no mechanical damage Operating torque: 1 mNm to 50 mNm

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