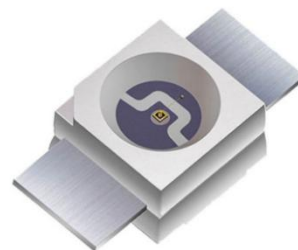


XL-6028UWC-FB**技术数据表** Technical Data Sheet**6028反编白 贴片式发光二极管****特点 (Characteristic) :**

- * 外观尺寸 (L/W/H) :5.88*2.8*1.7 mm
OutlineDimensions (L / w / h): 5.88 x 2.8 x 1.7 mm
- * 发光颜色及胶体: 白色/透明胶体
Luminous color and colloid: white /Transparent colloid
- * 环保工艺符合ROHS要求
Environmental protection products Complied With RoHS Directive
- * EIA规范标准包装
EIA standard packaging
- * 适用于SMT贴片自动化生产
Suitable for SMT automatic production
- * 适用于回流焊制程
Suitable for reflow soldering process

应用领域 (Product application) :

- * 使用表面贴装结构的电子产品中, 如: 机械键盘、汽车仪器等
In electronic products using surface mount structure, such as mechanical keyboard, automobile instrument, etc
- * LED显示屏
LED display
- * 外部和内部照明应用
Exterior and interior lighting applications
- * 装饰和娱乐照明
Decorative and recreational lighting



目录

Catalogue

电性参数
Electrical Characteristics.....3

典型特性曲线
Typical Characteristic Curves.....4

外形尺寸
Outline Dimensions.....5

包装
Packaging.....6

焊接指导
Guideline for Soldering.....8

使用注意事项
Precautions.....10

电性参数

Electrical Characteristics **极限参数** (温度=25℃): Absolute Maximum Ratings

项目 Item	符号 Symbol	最大额定值 Absolute Maximum Rating	单位 Unit
功率消耗 Power Dissipation	P _d	60	mW
正向峰值电流 1/10占空比, 0.1ms脉冲宽度 Pulse Forward Current 1/10 Duty Cycle, 0.1ms Pulse Width	I _{FP}	30	mA
正向电流 Forward Current	I _F	20	mA
反向电压 Reverse Voltage	V _R	5	V
工作温度 Operating Temperature	T _{opr}	-40℃ to +100℃	
贮藏温度 Storage Temperature	T _{stg}	-40℃ to +110℃	
焊接温度 【离车身3mm】 Soldering Temperature 【3mm From Body】	T _{sol}	260℃ For 5 Seconds	

光电参数 (温度=25℃): Electro-Optical Characteristics (Temperature=25℃):

参数名称 Parameter	符号 Symbol	测试条件 Condition	数值 Value			单位 Unit
			最小Min	典型Typ	最大Max	
正向电压 Forward Voltage	V _F	I _F =20mA	30	—	32	V
			32	—	34	
反向电流 Reverse Current	I _R	V _R =5V	—	—	1	μA
发光强度 Luminous intensity	I _V	I _F =20mA	8	—	9	lm
色温 Color temperature	CCT	I _F =20mA	10000	—	12000	K
显色指数 Color Rendering Index	CRI	I _F =20mA	—	80	—	Ra
谱线半宽 Spectrum line half width	Δλ	I _F =20mA	60	—	70	nm
观察角度 Viewing Angle	2θ1/2	I _F =20mA	120	—	140	deg

NOTE: 1. 发光强度公差: 11%; Tolerance of Luminous Intensity: 11%
 2. 主波长公差: +1nm; Tolerance of Dominant Wavelength: +1nm
 3. 正向电压耐受值: +0.1V; Tolerance of Forward Voltage: +0.1V

亮度分档:

Brightness grading:

代码 Code	最小值 Min	最大值 Max	单位 Unit	测试条件 Test conditions
K07	8	9	LM	IF=20mA

电压分档:

Voltage grading:

代码 Code	最小值 Min	最大值 Max	单位 Unit	测试条件 Test conditions
A09	3.0	3.2	V	IF=20mA
A10	3.2	3.4		

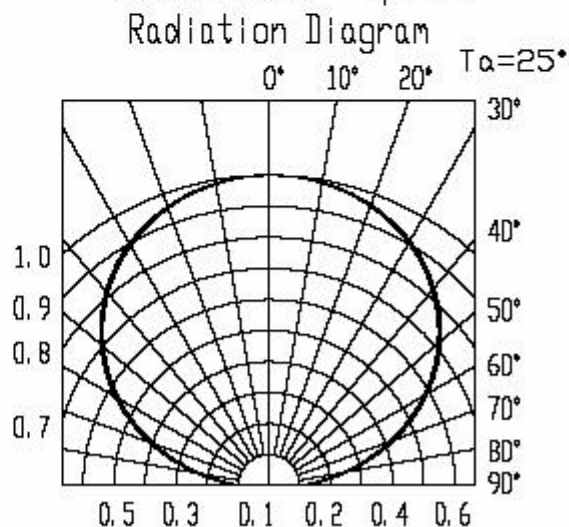
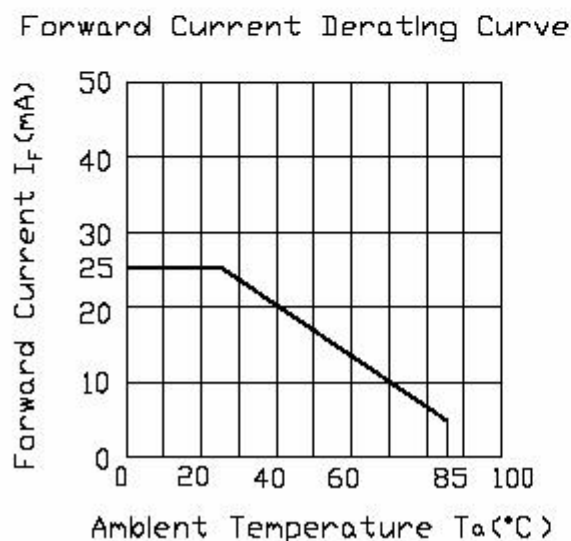
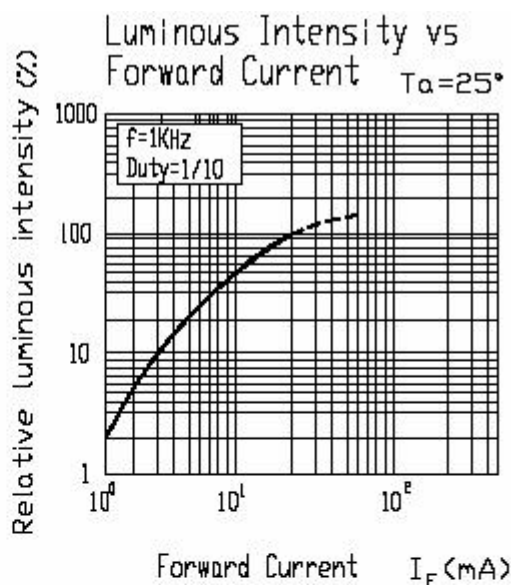
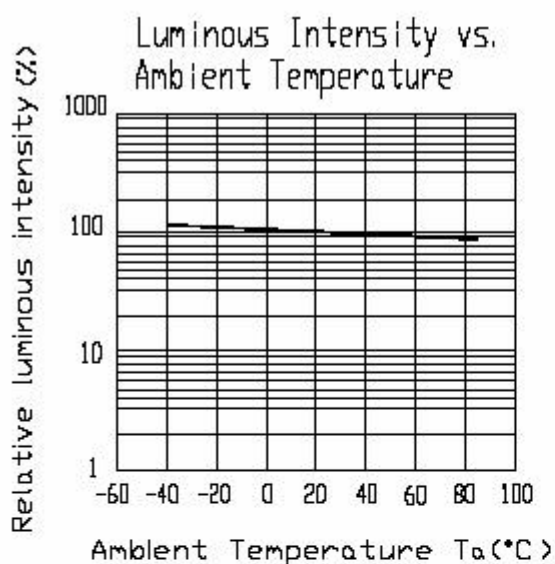
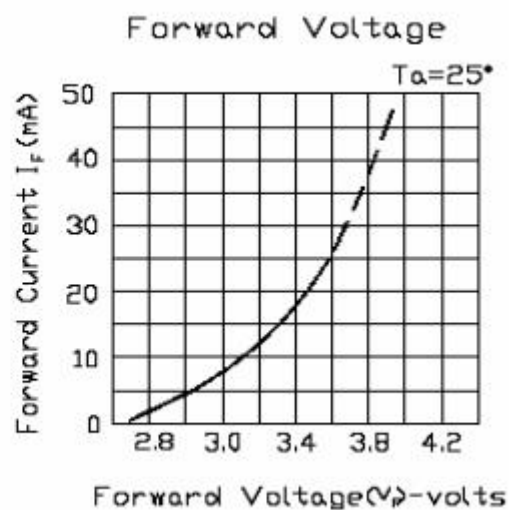
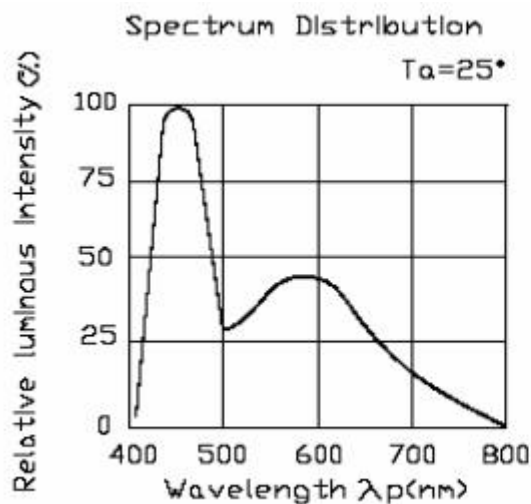
波长分档:

Wavelength division:

代码 Code	最小值 Min	最大值 Max	单位 Unit	测试条件 Test conditions
HW4	10000	12000	K	IF=20mA

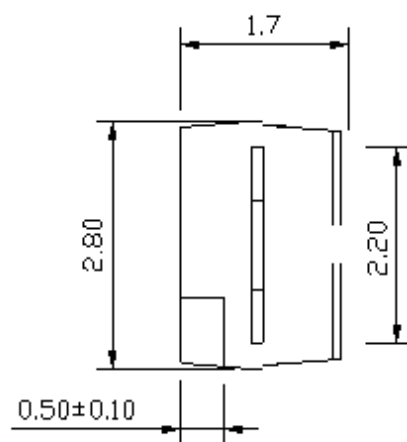
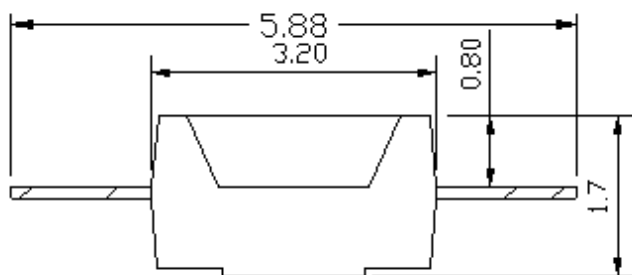
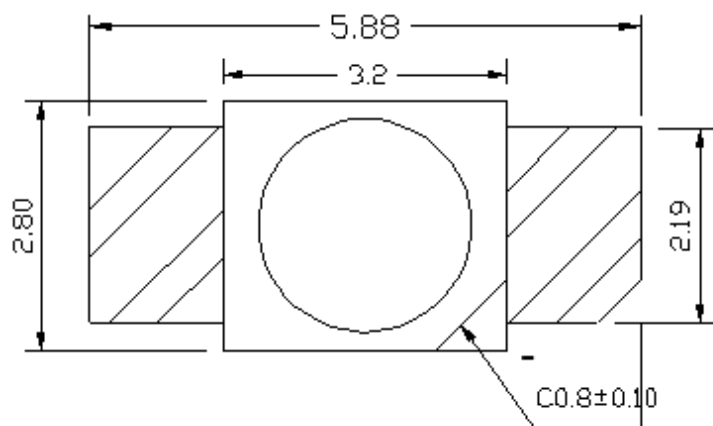
典型特性曲线

Typical Characteristics Curves



外形尺寸

Outline Dimension



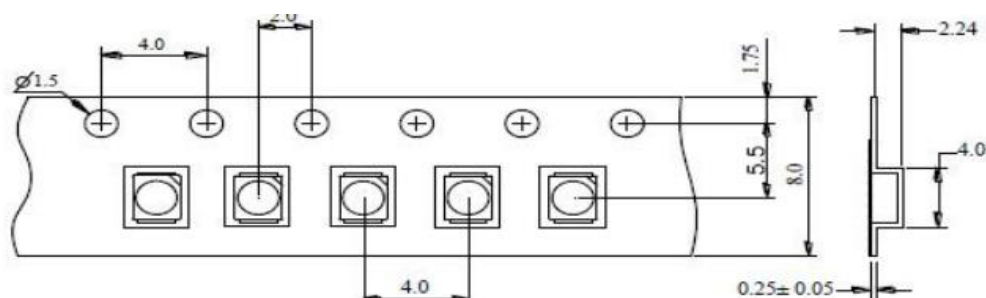
注 (Note) :

1. 单位 : 毫米 (mm) Unit: mm
2. 公差 : 如无特别标注则为± 0.1 mm
Tolerances: ± 0.1 mm if unmarked.

包装（1）

Packaging (1)

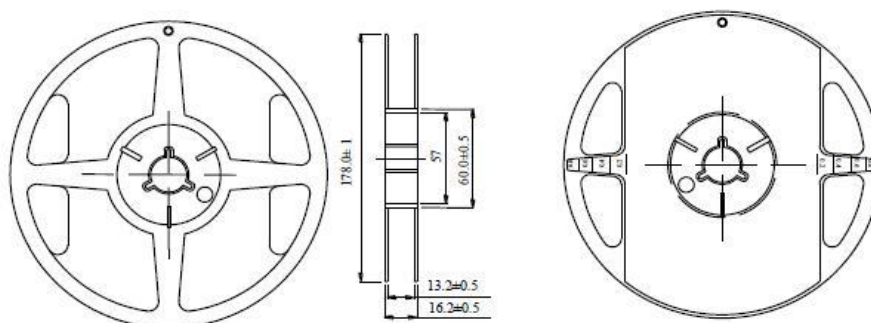
编带包装 Fabric with packaging



注:

1. 尺寸单位为毫米(mm)。
1. Size unit is mm (mm).
2. 尺寸公差是±0.1mm。
2. The dimensional tolerance is $\pm 0.1\text{mm}$.

卷轴尺寸 Scroll size



备注NOTE: 1.所有尺寸单位均为mm，除非另有说明，否则公差为±2.0mm。

All dimensions are in mm, tolerance is $\pm 2.0\text{mm}$ unless otherwise noted.

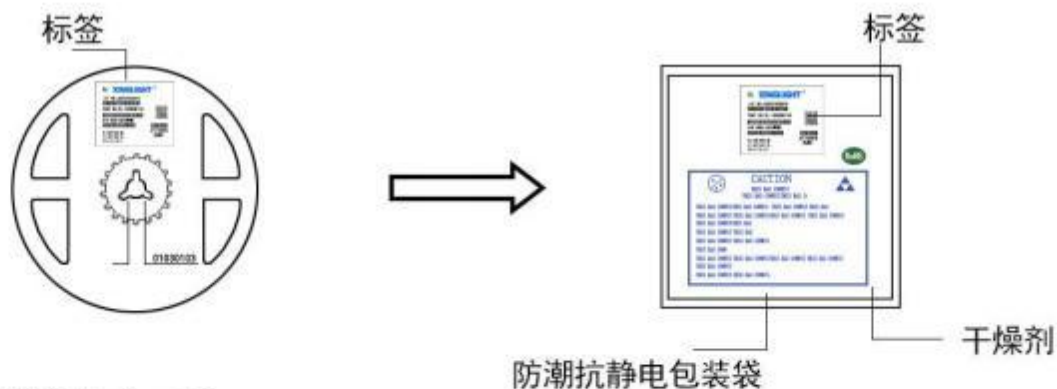
2.规格如有变更，恕不另行通知。

Specifications are subject to change without notice.

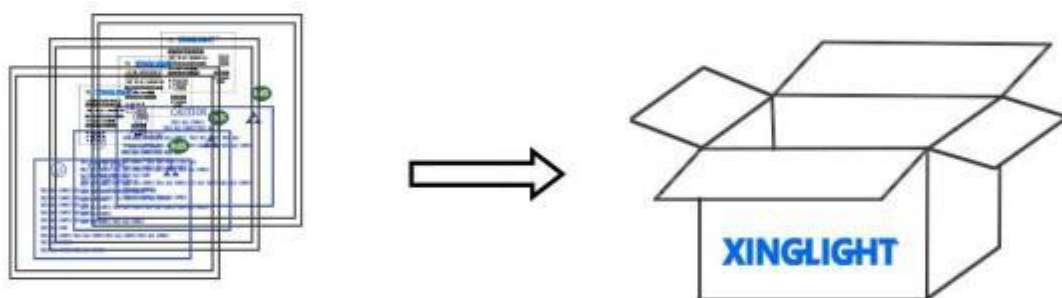
包装 (2)

Packaging (2)

◇ 防潮抗静电包装 Moisture Proof and Anti-Electrostatic Foil Bag



◇ 外包装箱 Cardboard Box



Capacity 5 or 10 reels per box (内箱容量: 50或100卷)

◇ 标签说明: Label Explanation

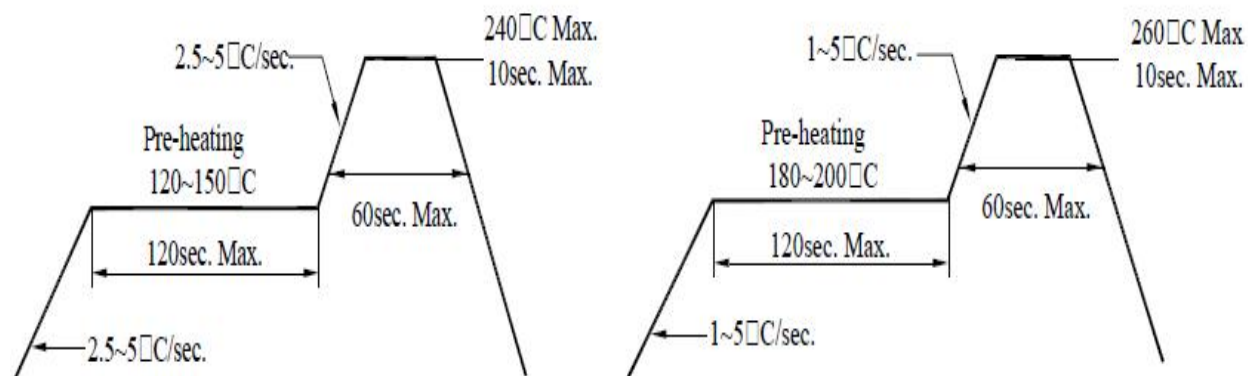
LOT NO: 批次信息
PART NO: 产品型号
BIN CODE: 产品名称
WL: 波长范围
IV: 光强范围
VF: 电压范围



焊接指导（1）

Guideline for Soldering (1)

1. 铅型和无铅型回流机的温度分布 Temperature profile in re-flow machine for lead type and lead free type



2. 焊接条件 Soldering condition

回流焊Reflow Soldering			手工焊接Hand Soldering	
	铅焊料 Lead Solder	无铅焊料 Lead – free Solder		
预热 Pre-heat	120~150°C	180~200°C	温度 Temperature	最大350°C 350°C Max.
预热时间 Pre-heat time	120sec. Max.	120sec. Max.	焊接时间 Soldering time	最大值3秒 (仅一次) 3sec. Max. (one time only)
峰值温度 Peak temperature	240°C Max.	260°C Max.		
焊接时间 Soldering time	10sec. Max.	10sec. Max.		
条件 Condition	参见温度剖面图1 refer toTemperature- Profile 1	参见温度剖面图2 refer toTemperature- Profile 2		

焊接指导（2）

Guideline for Soldering (2)

3.清洗 Cleaning

在焊接后推荐使用酒精进行清洗，在温度不高于 30℃的条件下持续 3 分钟，不高于 50℃的条件下持续 30 秒。使用其他类似溶剂清洗前，请先确认使用的溶剂不会对 LED 的封装和环氧树脂部分造成损伤。

超声波清洗也是有效的方法，一般最大功率不应超过 300W，否则可能对 LED 造成损伤。请根据具体的情况预先测试清洗条件是否会对 LED 造成损伤。

It is recommended that alcohol be used as a solvent for cleaning after soldering. Cleaning is to go under 30℃ for 3 minutes or 50℃ for 30 seconds. When using other solvents, it should be confirmed beforehand whether the solvents will dissolve the package and the resin or not.

Ultrasonic cleaning is also an effective way for cleaning. But the influence of Ultrasonic cleaning on LED depends on factors such as ultrasonic power. Generally, the ultrasonic power should not be higher than 300W. Before cleaning, a pretest should be done to confirm whether any damage to LEDs will occur.

*** 注意：** 此一般指导原则并不适用于所有 PCB 设计和焊接设备的配置。具体工艺受到诸多因素的影响，请根据特定的PCB设计和焊接设备来确定焊接方案。

*** Note:** This general guideline may not apply to all PCB designs and configurations of all soldering equipment. The techniques in practise is influenced by many factors, it should be specialized base on the PCB designs and configurations of the soldering equipment..

使用注意事项（1）

Precautions (1)

1. SMT吸嘴选取 How to choose the collet

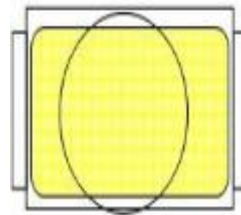
吸嘴设置不当时产生的异常：（Abnormal situation caused by improper setting of collet）

选取合适的吸嘴是提高产品品质的关键所在，因 LED 与其它电子元件不同，它所承担的不只是电性的输出还有光学部份的输出，因此特性就决定了 LED 的命运在 SMT 过程中变的比较脆弱。若机器吸嘴下压高度设置的不当，即当吸嘴在吸起和放下材料的时候都有可能造成对 LED 的不亮或闪烁及品质问题。

To choose the right collet is the key issue in improving the product's quality. LED is different from other electronic components, which is not only about electrical output but also for optical output. This If the collet's lowering down height is not well set, it will bring damage to the gold wire at the time of collet's picking up and loaing which will cause the LED fail to light up, light up now and then or other quality problems.

2. 吸嘴的选取 How to choose the collet

客户在 SMT 时直径尽量选择比 LED（胶体）发光面大的吸嘴防止吸嘴下压高度设置的不当造成对 LED 内部金线的损坏。根据不同产品吸嘴选取如下图：



During SMT, please choose the collet that has larger outer diameter than the lighting area of lens, in case that improper position of collet will damage the gold wire inside the LED. Different collets fit for different products, please refer to the following pictures cross out.

3. 储存 Store

为避免受潮的影响，我司建议产品在未开包装前储存条件为 5~30 °C，相对湿度小于 60%；已开包装的 LED 光源请在 24H 内使用安装完毕，如未用完之产品，请进行除湿并抽真空后密封保存。开封超过一周或湿度卡发生变化时，请务必进行除湿，除湿条件：60 °C ± 5 °C，12H；产品密封保存有效使用期为一年。

To avoid moisture, we recommend storage conditions for the unopened LED +5 ~ +30 °C, relative humidity <60%. LED should be used within 168 Hrs. of opening the package. Please make sure to dehumidify and vacuum pack the remaining/ unused LED. Dehumidifying condition: +120 °C ± 5 °C, 04 Hrs. Effective age for the sealed led is one year.

使用注意事项（2）

Precautions (2)

4. 组装注意事项 The assembly notes

焊接条件：此产品必须使用回流焊接的作业方式，回流曲线最高温度不可超过 260° C。作业或存放过程中不可有 1000g 以上的外力或尖锐物体作用于灯珠表面（如压力，摩擦等外力以及钳子镊子等工具），以免造成元件损伤；如果超出此使用条件，将不能保证产品的稳定性，如需使用超出的操作条件，请务必进行风险评。

Soldering Conditions: This product must be used reflow soldering practices, the maximum temperature of reflow should not exceed 220°C. Please make sure when soldering, there is no external force on the soldering surface (such as pressure, friction or sharp metal nails, etc.), to avoid gold wire deformation or damage and other abnormalities. If beyond recommended conditions, we cannot guarantee the LED stability, please do the risk assessment first.

5. 防静电措施 Anti-Static Measures

请采取足够的措施来防止静电产生，比如带静电环或防静电手指套等；每个制造工程关于产品（工厂、设备、机器、载波机和运输单位）应当连接地面，避免产品电气带电。

Please take adequate measures to prevent electrostatic generation, such as wearing electrostatic ring Or anti-static fingerstall etc; any relative products like plant equipment, machinery, carrier and transportation units shall be connected to discharging unit/ ground. After assembly, please make sure to discharge Static Electricity with proper ESD equipment.

6. 温度控制 Temperature Control

为确保在组装时降低接触热阻，请注意在组装过程中，散热片采用良好品质的导热膏涂布均匀且分布面积合理，不可出现太少或高低不平等现象。散热介质需保证电介质耐压测试至少通过500V。

During assembly, please ensure that a good quality thermal paste is applied and distributed evenly over the surface. While using thermal pad (Heat Sink), make sure LED is firmly tightened and there is no gap between surfaces. The need to ensure the cooling medium dielectric withstand test at least through 500V.

7. 驱动控制 Drive control

本产品需使用恒流源进行驱动，且输出电流符合规格书上的功率使用范围，如需使用恒压源或其他使用条件，请进行使用效果风险评估。

Drive this product at constant current. Output current range specifications should be according to the operational and other conditions, as mentioned in data sheet. Before using a constant voltage source or altered specifications, other than recommended, please consider risk factors.

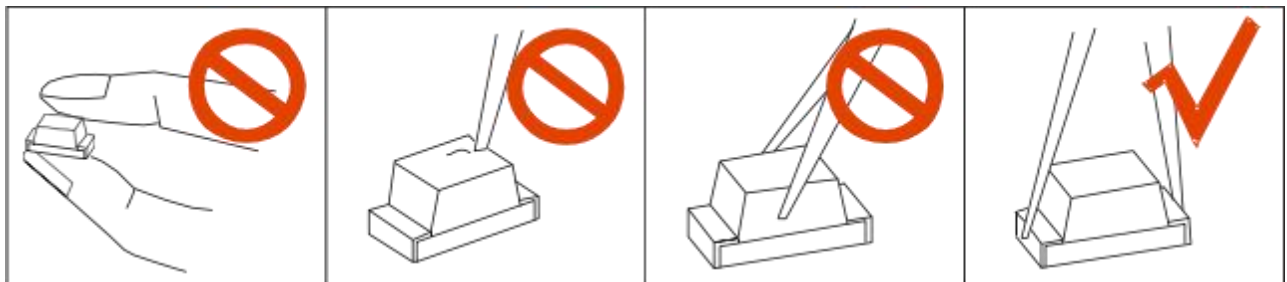
使用注意事项（3）

Precautions (3)

8. 其他事项: Others

直接用手拿取产品不但会污染封装树脂表面，也可能由于静电等因素导致产品性能的改变。过度的压力也可能直接影响封装内部的管芯和金线，因此请勿对产品施加过度压力，特别当产品处于高温状态下，例如在回流焊接过程中。

When handling the product, touching the encapsulant with bare hands will not only contaminate its surface, but also affect on its optical characteristics. Excessive force to the encapsulant might result in catastrophic failure of the LEDs due to die breakage or wire deformation. For this reason, please do not put excessive stress on LEDs, especially when the LEDs are heated such as during Reflow Soldering.



LED 的环氧树脂封装部分相当脆弱，请勿用坚硬、尖锐的物体刮、擦封装树脂部分。在用镊子夹取的时候也应当小心注意。

The epoxy resin of encapsulant is fragile, so please avoid scratch or friction over the epoxy resin surface. While handling the product with tweezers, do not hold by the epoxy resin, be careful.

本产品不可在以下条件下使用，如果产品在以下条件下使用，评估其使用效果和风险是有必要的：直接或间接的打湿或受潮，比如淋雨等；被海水损害或侵蚀；被暴露于腐蚀性气体(如 Cl₂, H₂S、NH₃、SO_x、NO_x等)；被暴露于粉尘、液体或油。

Product is not suitable to use in following conditions; Direct or indirect wet / damp conditions, such as rain, etc;
in contact with sea water and erosive materials; Exposed to corrosive gases (e.g., Cl₂, H₂S, NH₃, SO_x, NO_x, etc.);
Exposed to dust, liquids or oils;

9. 眼睛保护忠告: Safety Advice For Human Eyes

LED 发光时，请勿直视发光光源，特别是对于一些光强较高的 LED，强光可能伤害你的眼睛。

Viewing direct to the light emitting center of the LEDs, especially those of great Luminous Intensity, will cause great hazard to human eyes. Please be careful.