



TEL :+86(0)769-38879888 Fax :+86(0)769-38879889 E-mail : yl@dgylec.com

PRODUCT SPECIFICATION SHEET

CUSTOMER	:	
PRODUCT TYPE	:	SMD TUNING FORK 1.6X1.0
NOMINAL FREQ.	:	32.768000 KHz
FL P/N	:	1SQ3270008-Q
REVISION	:	S0
CUSTOMER P/N	:	

CUSTOMER'S APPROVAL&DATE

[illegible]

FL CORPORATION

APPROVED	CHECKED	DESIGNED
Jay Lee	Jin Qi	Chen XuanRu

MSL1

RoHS Compliant



CONTENTS

PAGE

• SPECIFICATION REVISION RECORD SHEET	2
• ELECTRICAL SPECIFICATIONS	3
• DIMENSIONS	4
• RELIABILITY TEST SPECIFICATIONS	5
• PARKING & MARKING	6
• SPECIFICATION OF THE ENVIRONMENT-RELATED SUBSTANCES	7

ATTACHMENT (optional)

- | | | | |
|------------------------------------|---|------------------------------|--|
| • ELECTRICAL CHARACTERISTICS TEST | A | ☐ YES | ☒ NO |
| • TEMPERATURE CHARACTERISTICS TEST | B | ☐ YES | ☒ NO |



FL P/N:

1SQ3270008-Q

VER:

S0

PAGE:

2/7

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PRODUCT DESCRIPTION

Standard atmospheric conditions

Unless otherwise specified. The standard range of atmospheric conditions for making measurement and tests are as follow:

Ambient temperature $25\pm 2^{\circ}\text{C}$
Relative humidity 40%~70%

If there is no doubt the results, measurement shall be made within the following limits:

Ambient temperature $25\pm 2^{\circ}\text{C}$
Relative humidity : 40%~70%

Measure equipment

Electrical characteristics measured by S&A250B or equivalent.

Crystal cutting type

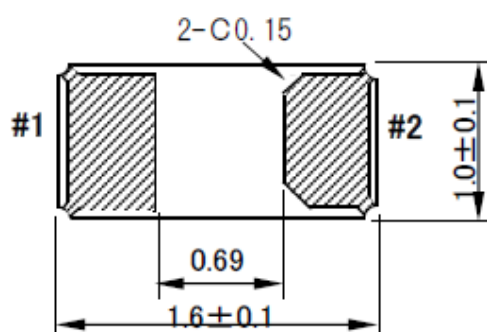
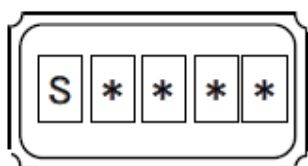
The crystal is using AT CUT (thickness shear mode)

ELECTRICAL SPECIFICATIONS

No.	Items	Electrical Spec.					Remarks
		Symbol	Min	Typ	Max	Units	
1	Nominal Frequency	FL	32.768000			KHz	
2	Load Capacitance	CL	12.5			pF	
3	Frequency Tolerance	-	± 20			ppm	at $25\pm 3^{\circ}\text{C}$
4	Turnover Temperature	-	20	25	30	$^{\circ}\text{C}$	at $25\pm 5^{\circ}\text{C}$
5	Parabolic coefficient	-	$(-3.6\pm 1) \times 10^{-8}$			$^{\circ}\text{C}^2$	
6	Shunt Capacitance	C0	-	1.1	-	pF	
7	Motional Capacitance	C1	-	6	-	fF	
8	Aging (/1 year)	-	± 3			ppm/year	at $25\pm 2^{\circ}\text{C}$
9	Operating Temperature	-	-40	-	105	$^{\circ}\text{C}$	
10	Storage Temperature	-	-55	-	125	$^{\circ}\text{C}$	
11	Equivalent series resistance	ESR	-	-	90	k Ω	
12	Insulation Resistance	IR	500	-	-	M-ohms	at DC 100V
13	Drive Level	DL	-	0.1	0.5	μW	



DIMENSIONS unit:mm



Unit = mm

MARKING

S □ □ □ □
*1 *2 *3 *4 *5

- *1 Specification
- *2 CL (7pF: B、9pF: J 、 12.5pF: F)
- *3 Year of Production(Last digit of year)
- *4,5 Week of Production(01~ 52)

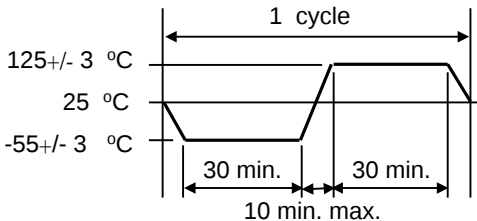


RELIABILITY SPECIFICATIONS

1.MECHANICAL ENDURANCE

No.	Test Item	Test Methods	
1	Drop Test	150 cm height, fall freely onto stainless plate 3 times.	JIS C6701
2	Mechanical Shock	Device are shocked to half sine wave (1000 G) three mutually pendicular axes each 3 times. 1.0m sec. duration time	MIL-STD-202F
3	Vibration	Frequency range 10 ~ 55 Hz Amplitude 1.52 mm Pendicular axes each test time 2 hours (x,y,z Axis) Total test time 6 hours	MIL-STD-883E
4	Solderability	Temperature 260 °C ±5 °C Immersing depth 0.5 mm minimum Immersion time 5 ± 1 seconds Flux Rosin resin methyl alcohol solvent (1 : 4)	GB/T 2424.17-2008 / IEC 60068-2-44:1995; GB/T 2423.28-2005 / IEC 60068-2-20:1979
5	Resistance To Soldering Heat	Pre-heat temperature 125 °C Pre-heat time 60 ~ 120 sec. Test temperature 260 +/- 5 °C Test time 5 +/- 1 sec.	MIL-STD-202F

2.ENVIRONMENTAL ENDURANCE

No.	Test Item	Test Methods	
6	High Temp. Storage	+ 125 °C +/- 3 °C for 500 +/- 12 hours	MIL-STD-883E
7	Low Temp. Storage	- 40 °C +/- 3 °C for 500 +/- 12 hours	
8	Thermal Shock	Total 100 cycles of the following temperature cycle 	MIL-STD-883E
9	High Temp&Homidity	85°C±3°C, RH 85%,500Hrs	JIS C5023

Dimension (Unit: mm)		
A	B	W
Φ180	Φ60	13



广东惠伦晶体科技股份有限公司
GUANGDONG FAITH LONG CRYSTAL TECHNOLOGY Co., Ltd.

TEL : +86(0)769-38879888
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FL P/N:	1SQ3270008-Q	
VER:	S0	PAGE: 7/7

Range	Products	Packing Material
Banned Substances	Maximum concentration ppm(mg/kg)	Maximum concentration ppm(mg/kg)
1. 镉及镉化合物 Cadmium and cadmium compounds	100	100
2. 铅及铅化合物 Lead and lead compounds	1000	100
3. 汞及汞化合物 Mercury and mercury compounds	1000	100
4. 六价铬化合物 Hexavalent-Chromium VI (Cr+6)	1000	100
5. 聚溴联苯 PBB Polybrominated biphenyls	1000	N/A
6. 聚溴二苯醚 PBDE Polybrominated diphenyl ethers	1000	N/A
7. 邻苯二甲酸二(2-乙基己基)酯 DEHP Di (2-ethylhexyl) phthalate	1000	N/A
8. 邻苯二甲酸丁苄酯 BBP Butyl Benzyl Phthalate	1000	N/A
9. 邻苯二甲酸二丁酯 DBP Dibutyl Phthalate	1000	N/A
10 邻苯二甲酸二异丁酯 DIBP Diisobutyl Phthalate	1000	N/A
11. 氟 (F)、氯 (Cl)、溴 (Br)、碘 (I) Fluorine、Chlorine、Bromine、Iodine	900、900、900、900 注: Br+Cl<1000	N/A
12. 包装材料中重金属(汞、镉、六价铬、铅、PBB、PBDE)之总量 Heavy metals (mercury, cadmium, lead, Cr+6,PBB and PBDE) in packing materials	N/A	100 铅(Pb) + 镉(Cd) + 汞(Hg) + 六价铬(Cr+6) <100ppm
13. 高度关注物质 SVHC-Substances of Very High Concern	1000	N/A

