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 $1.6 \times 0.8$ mm SMD Chip LED Lamp

### **Features**

- Ideal for indication light on hand held products
- Long life and robust package
- Standard Package: 2,000pcs/ Reel
- MSL (Moisture Sensitivity Level): 3
- Halogen-free
- RoHS compliant



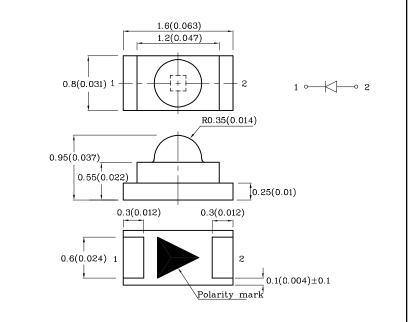




## ATTENTION

OBSERVE PRECAUTIONS FOR HANDLING ELECTROSTATIC DISCHARGE SENSITIVE DEVICES

## Package Schematics



- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is  $\pm 0.15(0.006")$  unless otherwise noted.
- 3. Specifications are subject to change without notice.

| Absolute Maximum Ratings (T <sub>A</sub> =25°C)                | Red<br>(AlGaInP)  | Unit      |    |  |
|--|-------------------|-----------|----|--|
| Reverse Voltage  | $V_{\rm R}$       | 5         | V  |  |
| Forward Current  | $I_{\mathrm{F}}$  | 30        | mA |  |
| Forward Current (Peak)<br>1/10 Duty Cycle<br>0.1ms Pulse Width | $i_{\mathrm{FS}}$ | 150       | mA |  |
| Power Dissipation  | $P_{D}$           | 75        | mW |  |
| Operating Temperature  | $T_{A}$           |           |    |  |
| Storage Temperature  | Tstg              | -40 ~ +85 | °C |  |

A Relative Humidity between 40% and 60% is recommended in ESD-protected work areas to reduce static build up during assembly process (Reference JEDEC/JESD625-A and JEDEC/J-STD-033)

| Operating Characteristics (T <sub>A</sub> =25°C)                                 | Red<br>(AlGaInP)    | Unit |    |
|--|---------------------|------|----|
| Forward Voltage (Typ.)<br>(I <sub>F</sub> =20mA)                                 | $V_{\mathrm{F}}$    | 2.1  | V  |
| Forward Voltage (Max.)<br>(I <sub>F</sub> =20mA)                                 | $V_{\mathrm{F}}$    | 2.5  | V  |
| Reverse Current (Max.) $(V_R=5V)$  | $I_R$               | 10   | μА |
| Wavelength of Peak<br>Emission CIE127-2007* (Typ.)<br>(I <sub>F</sub> =20mA)     | λΡ                  | 660* | nm |
| Wavelength of Dominant<br>Emission CIE127-2007* (Typ.)<br>(I <sub>F</sub> =20mA) | λD                  | 640* | nm |
| Spectral Line Full Width<br>At Half-Maximum (Typ.)<br>(I <sub>F</sub> =20mA)     | $\triangle \lambda$ | 20   | nm |
| Capacitance (Typ.)<br>(V <sub>F</sub> =0V, f=1MHz)                               | С                   | 45   | pF |

| Part<br>Number | Emitting<br>Color | Emitting<br>Material | Lens-color | $\begin{array}{c} \text{Luminous Intensity} \\ \text{CIE127-2007*} \\ \text{(I}_{\text{F}}\text{=20mA)} \\ \text{mcd} \end{array}$ | Wavelength<br>CIE127-2007*<br>nm<br>λΡ | Viewing<br>Angle<br>20 1/2 |
|----------------|-------------------|----------------------|------------|--|--|----------------------------|
|                |                   |                      |            | min. typ.  |  |                            |

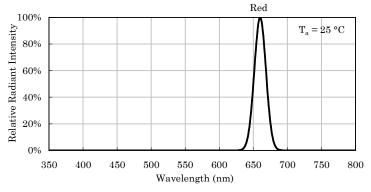
|             |     |         |             | min.        | typ.        |      |     |
|-------------|-----|---------|-------------|-------------|-------------|------|-----|
| XZM2MR53W-8 | Red | AlGaInP | Water Clear | 500<br>200* | 845<br>317* | 660* | 60° |

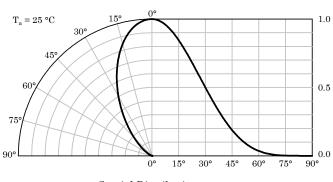
<sup>\*</sup>Luminous intensity value and wavelength are in accordance with CIE127-2007 standards.

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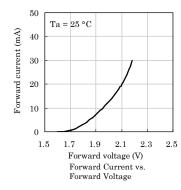


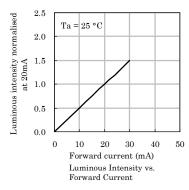


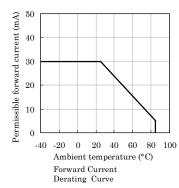
Relative Intensity Vs. CIE Wavelength

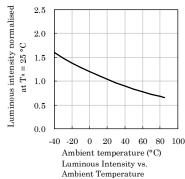
Spatial Distribution

## **❖** Red



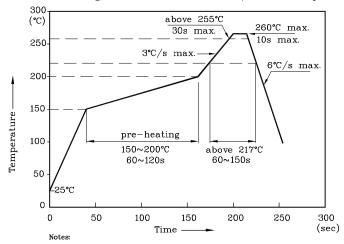






# LED is recommended for reflow soldering and soldering profile is shown below.

Reflow Soldering Profile for SMD Products (Pb-Free Components)



- 1. All temperatures refer to the center of the package,
- measured on the package body surface facing up during reflow.

  2. Do not apply any stress to the LED during high temperature conditions.

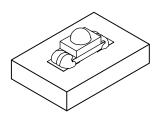
  3. Maximum number of soldering passes: 2



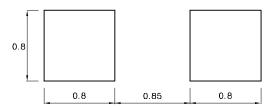
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❖ The device has a single mounting surface. The device must be mounted according to the specifications.

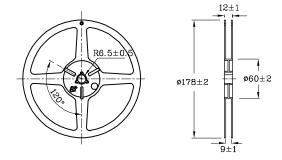
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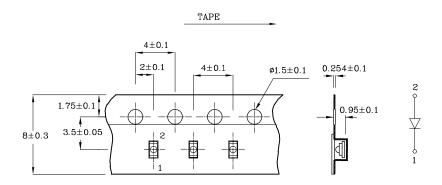
**❖** Recommended Soldering Pattern (Units: mm; Tolerance:  $\pm 0.1$ )



**❖** Reel Dimension (Units:mm)



❖ Tape Specification (Units:mm)



### Remarks:

If special sorting is required (e.g. binning based on forward voltage, Luminous intensity / luminous flux, or wavelength), the typical accuracy of the sorting process is as follows:

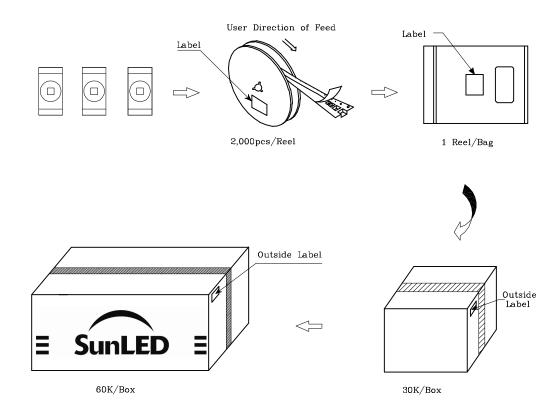
- 1. Wavelength: +/-1nm
- 2. Luminous intensity / luminous flux: +/-15%
- 3. Forward Voltage: +/-0.1V

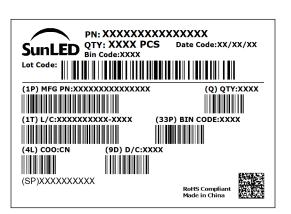
Note: Accuracy may depend on the sorting parameters.





## PACKING & LABEL SPECIFICATIONS





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- $2. \ Contents \ within \ this \ document \ are \ subject \ to \ improvement \ and \ enhancement \ changes \ without \ notice.$
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