

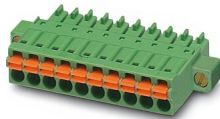
Printed-circuit board connector - FMC 1,5/ 6-STF-3,81



1748396

<https://www.phoenixcontact.com/us/products/1748396>

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PCB connector, nominal cross section: 1.5 mm², color: green, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Tin, type of contact: Female connector, number of potentials: 6, number of rows: 1, number of positions: 6, number of connections: 6, product range: FMC 1,5/..-STF, pitch: 3.81 mm, connection method: Push-in spring connection, conductor/PCB connection direction: 0 °, plug-in system: COMBICON MC 1,5, locking: Screw locking, mounting: Screw flange, type of packaging: packed in cardboard

Your advantages

- Time saving push-in connection, tools not required
- Defined contact force ensures that contact remains stable over the long term
- Intuitive use through colour coded actuation lever
- Operation and conductor connection from one direction enable integration into front of device
- Screwable flange for superior mechanical stability

Commercial Data

Item number	1748396
Packing unit	1 pc
Minimum order quantity	50 pc
Note	Made to Order (non-returnable)
Sales Key	A01
Product Key	AABFBB
Catalog Page	Page 201 (C-1-2013)
GTIN	4046356311434
Weight per Piece (including packing)	4.457 g
Weight per Piece (excluding packing)	4 g
Customs tariff number	85366990
Country of origin	DE

Technical Data

Product properties

Type	Standard
Product line	COMBICON Connectors S
Product type	PCB plug
Number of positions	6
Pitch	3.81 mm
Number of connections	6
Number of rows	1
Mounting flange	Screw flange
Number of potentials	6

Electrical properties

Nominal current I_N	8 A
Nominal voltage U_N	160 V
Degree of pollution	3
Contact resistance	1.8 mΩ
Rated voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
Rated voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV

Connection data

Connection technology

Type	Standard
Connector system	COMBICON MC 1,5
Nominal cross section	1.5 mm²
Type of contact	Female connector

Interlock

Locking type	Screw locking
Mounting flange	Screw flange
Tightening torque	0.3 Nm

Conductor connection

Connection method	Push-in spring connection
Conductor/PCB connection direction	0 °
Conductor cross section solid	0.2 mm² ... 1.5 mm²
Conductor cross section flexible	0.2 mm² ... 1.5 mm²
Conductor cross section AWG	24 ... 16
Conductor cross section flexible, with ferrule without plastic sleeve	0.25 mm² ... 1.5 mm²
Conductor cross section, flexible, with ferrule, with plastic sleeve	0.14 mm² ... 0.75 mm²

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Cylindrical gauge a x b / diameter	2.4 mm x 1.5 mm / 1.6 mm
Stripping length	10 mm

Specifications for ferrules without insulating collar

recommended crimping tool	1212034 CRIMPFOX 6
ferrules without insulating collar, according to DIN 46228-1	Cross section: 0.25 mm ² ; Length: 7 mm
	Cross section: 0.34 mm ² ; Length: 7 mm
	Cross section: 0.5 mm ² ; Length: 8 mm ... 10 mm
	Cross section: 0.75 mm ² ; Length: 8 mm ... 10 mm
	Cross section: 1 mm ² ; Length: 8 mm ... 10 mm
	Cross section: 1.5 mm ² ; Length: 10 mm

Specifications for ferrules with insulating collar

recommended crimping tool	1212034 CRIMPFOX 6
ferrules with insulating collar, according to DIN 46228-4	Cross section: 0.14 mm ² ; Length: 8 mm
	Cross section: 0.25 mm ² ; Length: 8 mm ... 10 mm
	Cross section: 0.34 mm ² ; Length: 8 mm ... 10 mm
	Cross section: 0.5 mm ² ; Length: 8 mm ... 10 mm
	Cross section: 0.75 mm ² ; Length: 10 mm

Material specifications

Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	hot-dip tin-plated
Metal surface terminal point (top layer)	Tin (4 - 8 µm Sn)
Metal surface contact area (top layer)	Tin (4 - 8 µm Sn)

Material data - housing

Color (Housing)	green (6021)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

Material data - actuating element

Color ()	()
Insulating material	PBT
Insulating material group	I
CTI according to IEC 60112	600

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Flammability rating according to UL 94

V0

Dimensions

Dimensional drawing



Pitch

3.81 mm

Width [w]

32.95 mm

Height [h]

7.8 mm

Length [l]

22.9 mm

Mounting

Flange

Tightening torque

0.3 Nm

Mechanical tests

Test for conductor damage and slackening

Specification

IEC 60999-1:1999-11

Result

Test passed

Repeated connection and disconnection

Specification

IEC 60999-1:1999-11

Result

Test passed

Pull-out test

Specification

IEC 60999-1:1999-11

Conductor cross section/conductor type/tractive force
setpoint/actual value

0.2 mm² / solid / > 10 N

0.2 mm² / flexible / > 10 N

1.5 mm² / solid / > 40 N

1.5 mm² / flexible / > 40 N

Insertion and withdrawal forces

Result

Test passed

No. of cycles

25

Insertion strength per pos. approx.

8 N

Withdraw strength per pos. approx.

6 N

Contact holder in insert

Specification

IEC 60512-15-1:2008-05

Contact holder in insert
Requirements >20 N

Test passed

Resistance of inscriptions

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Specification	IEC 60068-2-70:1995-12
Result	Test passed

Polarization and coding

Specification	IEC 60512-13-5:2006-02
Result	Test passed

Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

Dimension check

Specification	IEC 60512-1-2:2002-02
Result	Test passed

Environmental and real-life conditions

Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Sweep speed	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h

Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	2.95 kV
Contact resistance R_1	1.8 mΩ
Contact resistance R_2	2 mΩ
Insertion/withdrawal cycles	25
Insulation resistance, neighboring positions	> 5 MΩ

Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	0.2 dm ³ SO ₂ on 300 dm ³ /40 °C/1 cycle
Thermal stress	100 °C/168 h
Power-frequency withstand voltage	1.39 kV

Ambient conditions

Ambient temperature (operation)	-40 °C ... 100 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C

Electrical tests

Thermal test | Test group C

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Specification	IEC 60512-5-1:2002-02
Tested number of positions	20

Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ

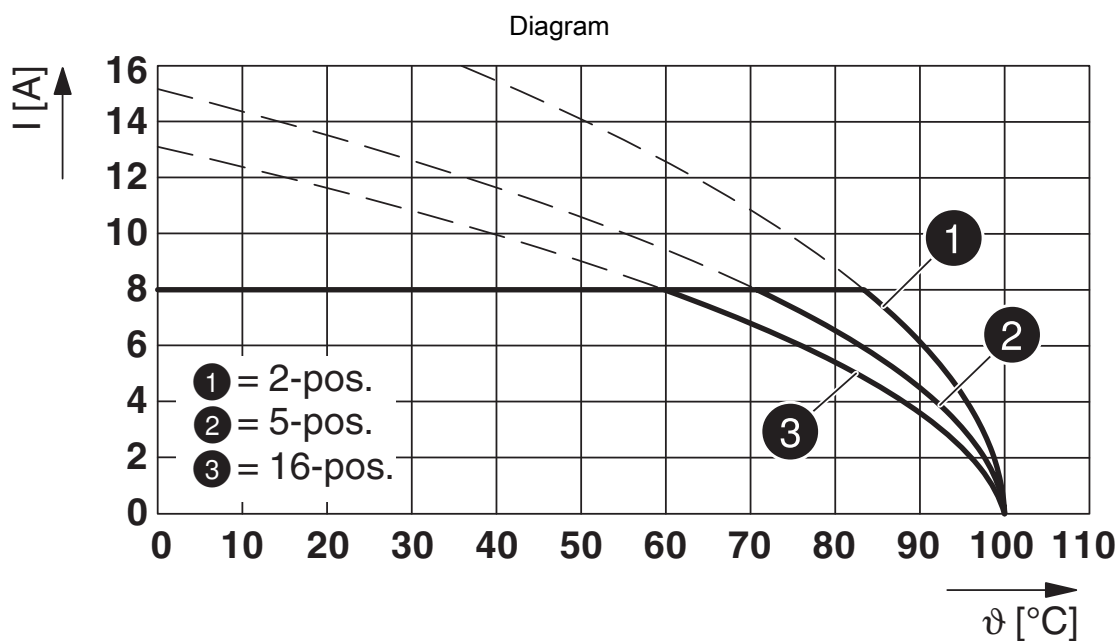
Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	I
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
minimum clearance value - non-homogenous field (III/3)	1.5 mm
minimum creepage distance (III/3)	2 mm
Rated insulation voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
minimum clearance value - non-homogenous field (III/2)	1.5 mm
minimum creepage distance (III/2)	1.5 mm
Rated insulation voltage (II/2)	320 V
Rated surge voltage (II/2)	2.5 kV
minimum clearance value - non-homogenous field (II/2)	1.5 mm
minimum creepage distance (II/2)	1.6 mm

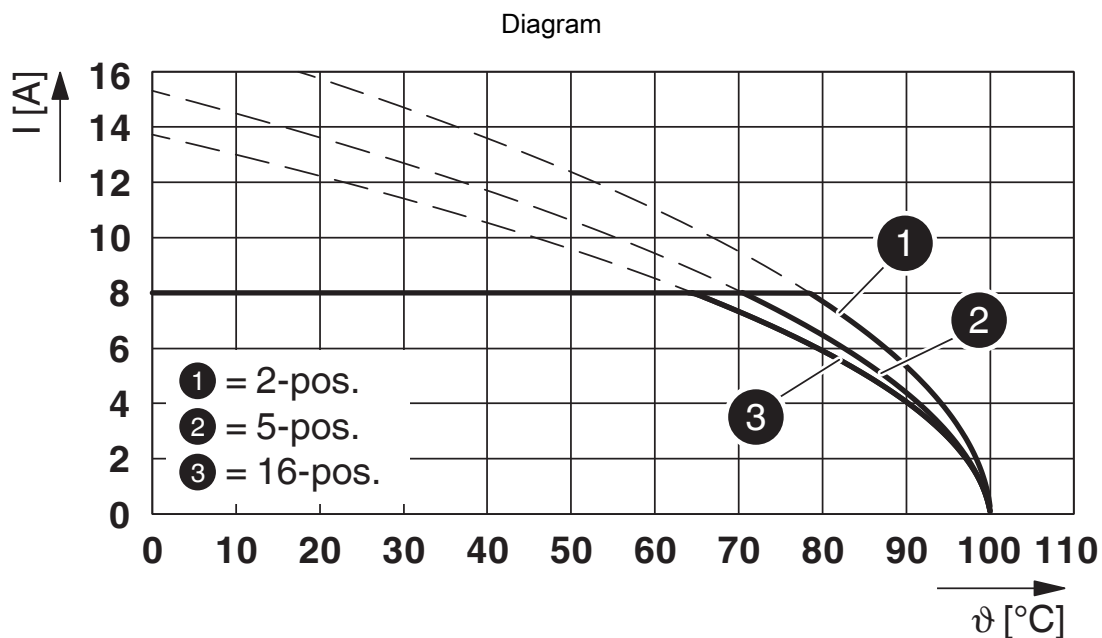
Packaging specifications

Type of packaging	packed in cardboard
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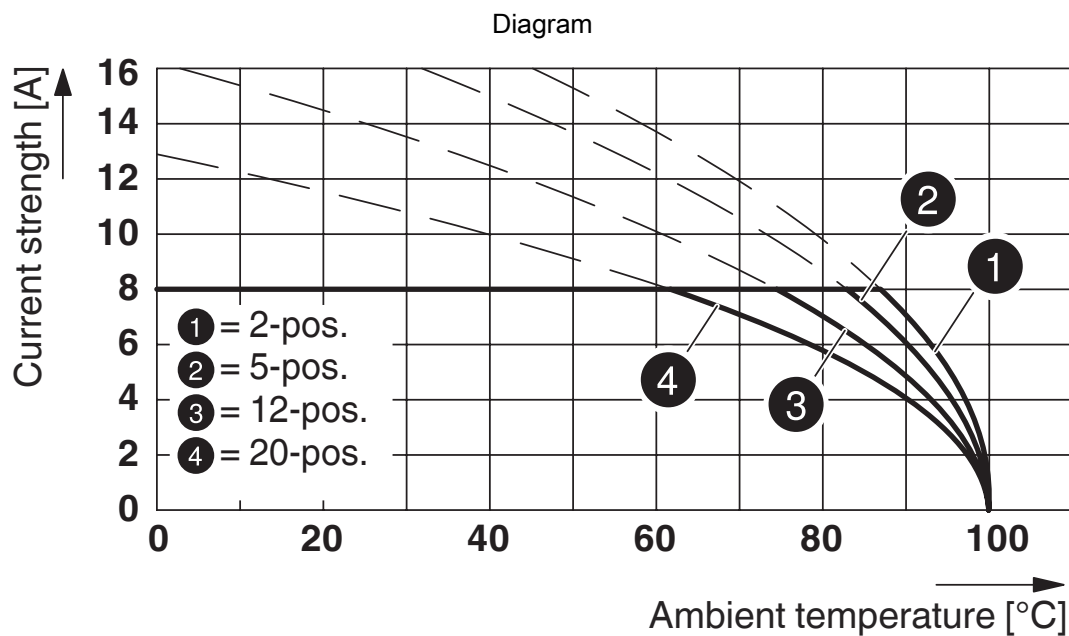
Drawings



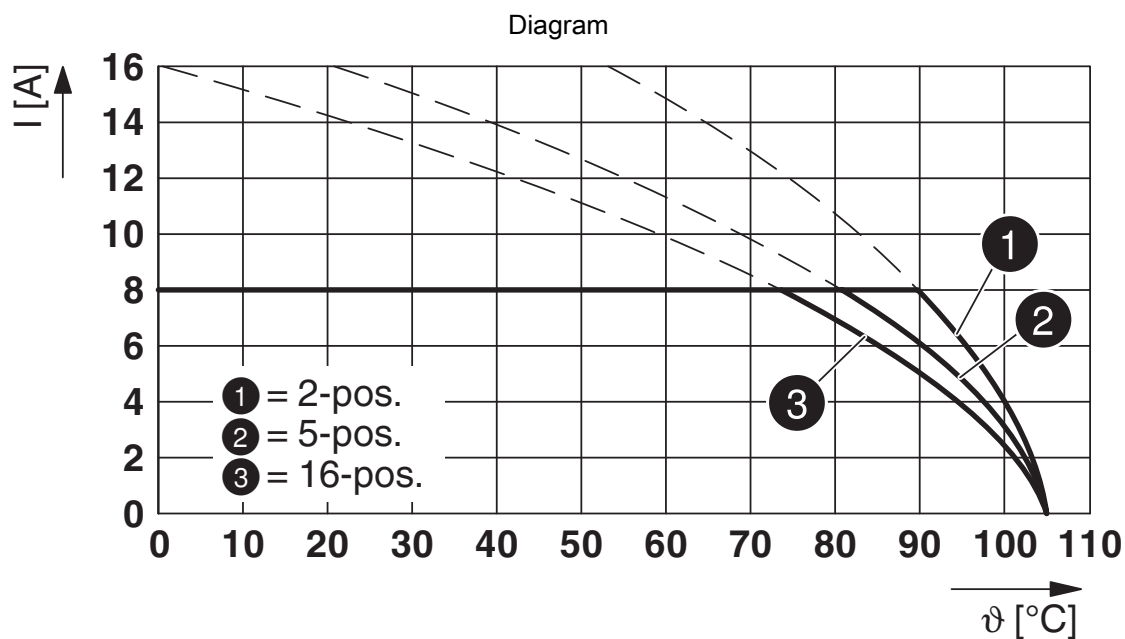
Type: FMC 1,5/...-STF-3,81 with MCDV 1,5/...-GF-3,81



Type: FMC 1,5/...-STF-3,81 with IMC 1,5/...-STGF-3,81

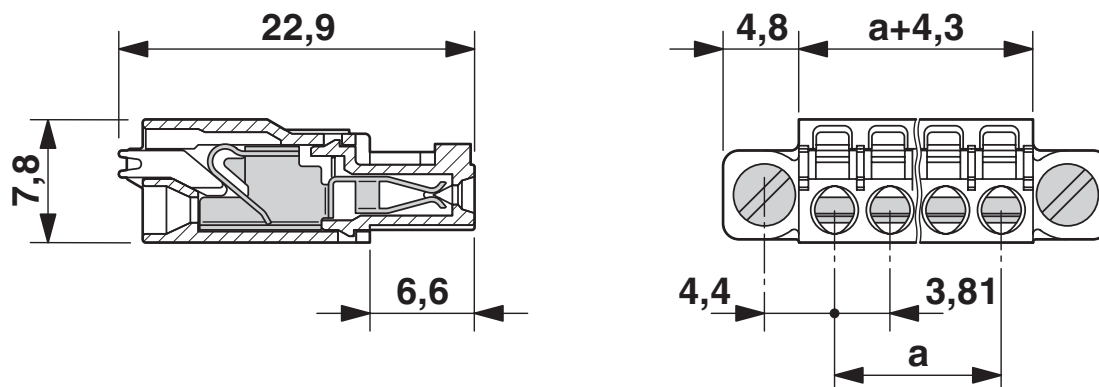


Type: FMC 1,5/...-STF-3,81 with MCV 1,5/...-GF-3,81 P... THR

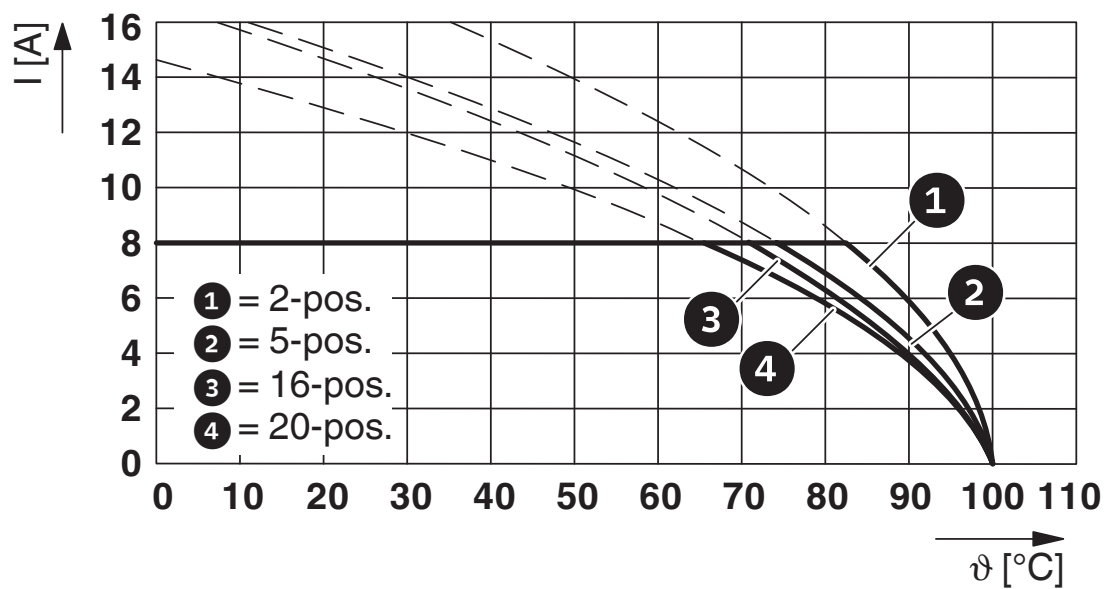


Type: FMC 1,5/...-STF-3,81 with SMC 1,5/...-GF-3,81

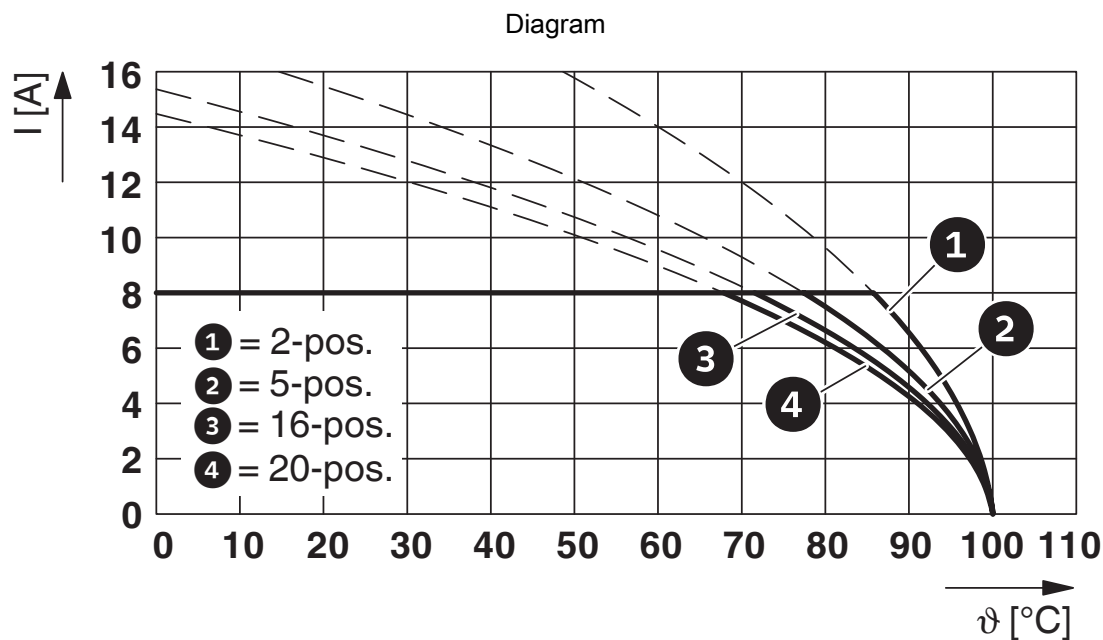
Dimensional drawing



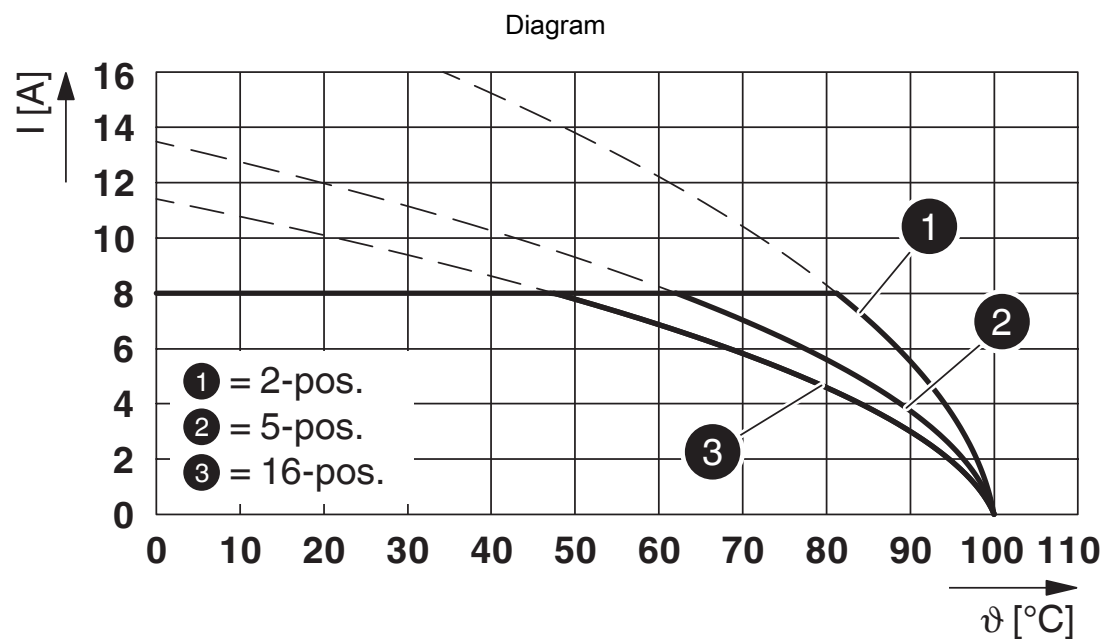
Diagram



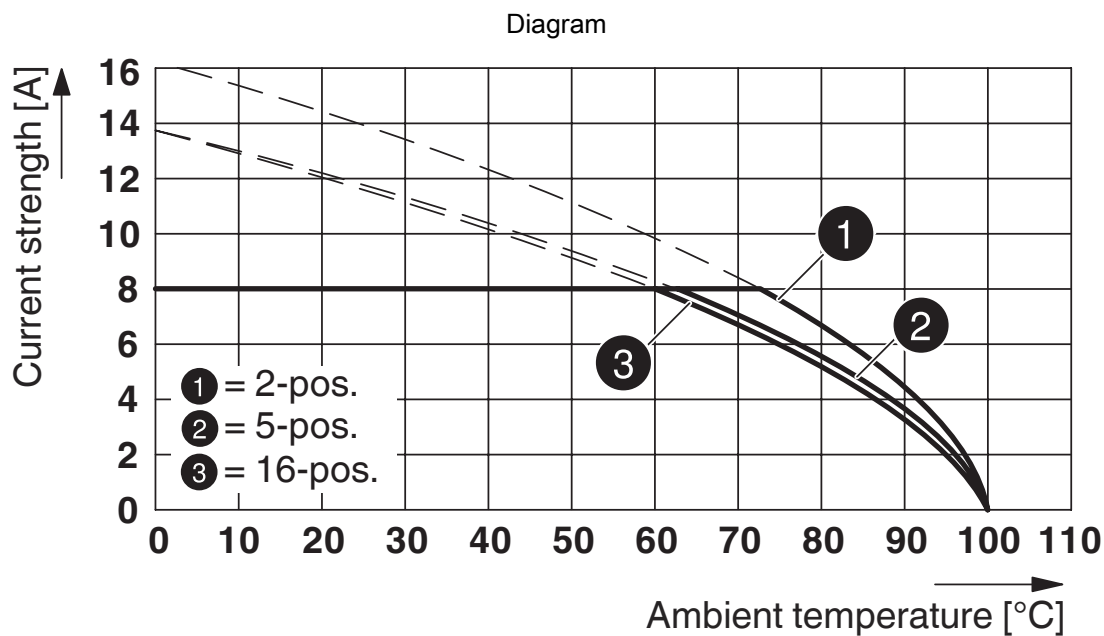
Type: FMC 1,5/...-STF-3,81 with MC 1,5/...-GF-3,81 P...THR



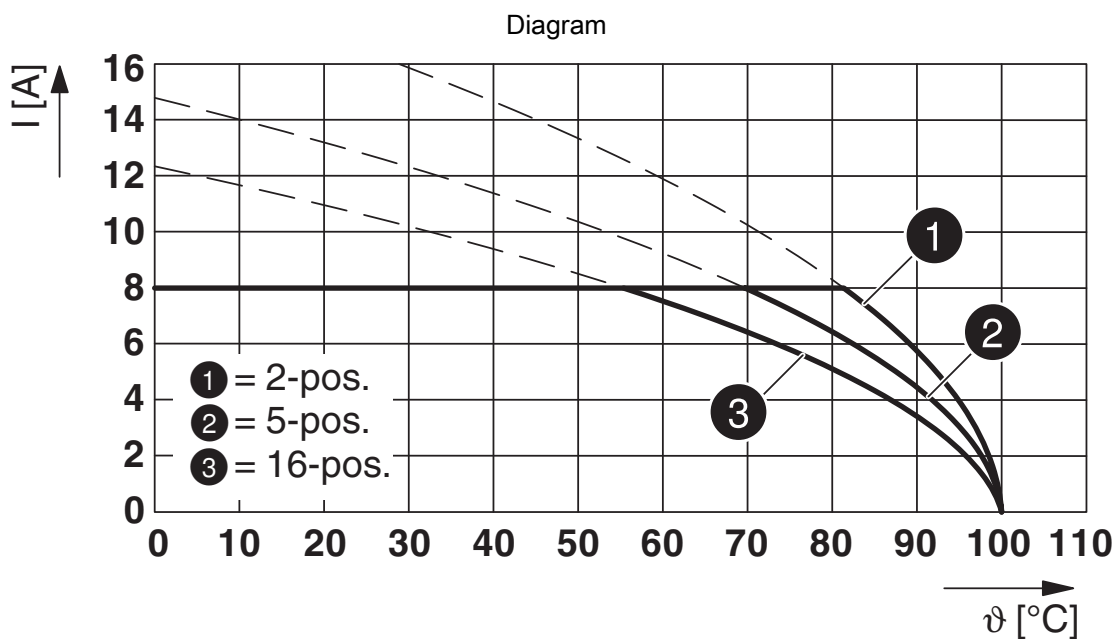
Type: FMC 1,5/...-STF-3,81 with MCV 1,5/...-GF-3,81



Type: FMC 1,5/...-STF-3,81 with MCD 1,5/...-GF-3,81



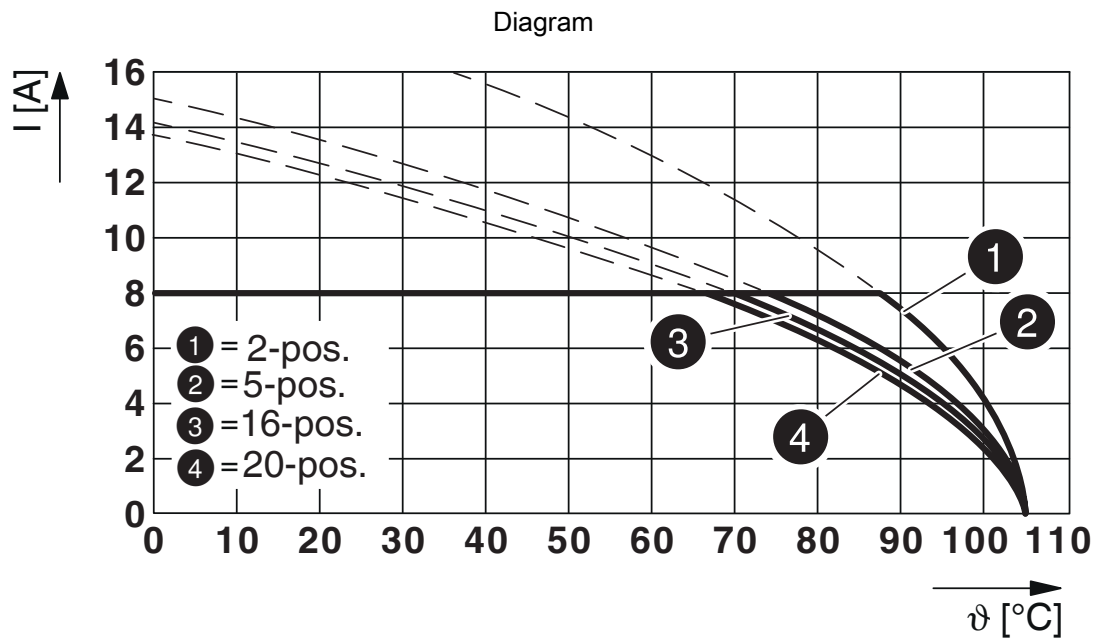
Type: FMC 1,5/...-STF-3,81 with DFK-MC 1,5/...-GF-3,81



Type: FMC 1,5/...-STF-3,81 with MCD 1,5/...-G1F-3,81

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Type: FMC 1,5/...-STF-3,81 with MC 1,5/...-GF-3,81

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Approvals

	IECEE CB Scheme Approval ID: DE1-60987-B1B2				
		Nominal Voltage U _N	Nominal Current I _N	Cross Section AWG	Cross Section mm ²
		160 V	8 A	-	0.2 - 1.5

	EAC Approval ID: B.01687
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	cULus Recognized Approval ID: E60425-19920306			
		Nominal Voltage U _N	Nominal Current I _N	Cross Section AWG
Use group B				
Standard	300 V	8 A	24 - 16	-
Use group C				
Factory wiring	50 V	8 A	24 - 16	-

	VDE Zeichengenehmigung			
	Approval ID: 40011723			
	Nominal Voltage U _N	Nominal Current I _N	Cross Section AWG	Cross Section mm ²
	160 V	8 A	-	0.2 - 1.5

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Classifications

ECLASS

ECLASS-9.0	27440309
ECLASS-10.0.1	27440309
ECLASS-11.0	27460202

ETIM

ETIM 8.0	EC002638
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UNSPSC

UNSPSC 21.0	39121400
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Environmental Product Compliance

China RoHS	Environmentally friendly use period: unlimited = EFUP-e
	No hazardous substances above threshold values

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Accessories

Screwdriver

Screwdriver - SZS 0,4X2,5 VDE - 1205037

<https://www.phoenixcontact.com/us/products/1205037>



Screwdriver, slot-headed, VDE insulated, size: 0.4 x 2.5 x 80 mm, 2-component grip, with non-slip grip

Crimping pliers

Crimping pliers - CRIMPFOX 6 - 1212034

<https://www.phoenixcontact.com/us/products/1212034>



Crimping pliers, for ferrules without insulating collar according to DIN 46228 Part 1 and ferrules with insulating collar according to DIN 46228 Part 4, 0.25 mm² ... 6.0 mm², lateral entry, trapezoidal crimp

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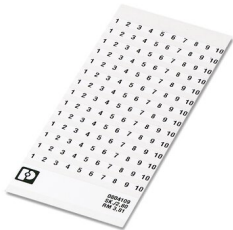
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Marker card

Marker card - SK 3,81/2,8:FORTL.ZAHLEN - 0804109

<https://www.phoenixcontact.com/us/products/0804109>

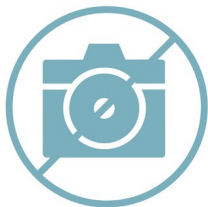


Marker card, white, labeled, horizontal: consecutive numbers 1 ... 10, 11 ... 20, etc. up to 91 ... (99)100, mounting type: adhesive, for terminal block width: 3.81 mm, lettering field size: 3.81 x 2.8 mm

PCB header

PCB header - MCV 1,5/ 6-GF-3,81 P14 THR - 1707256

<https://www.phoenixcontact.com/us/products/1707256>



PCB headers, nominal cross section: 1.5 mm^2 , color: black, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Tin, type of contact: Male connector, number of potentials: 6, number of rows: 1, number of positions: 6, number of connections: 6, product range: MCV 1,5/..-GF-THR, pitch: 3.81 mm, mounting: THR soldering, pin layout: Linear pinning, solder pin [P]: 1.4 mm, number of solder pins per potential: 1, plug-in system: COMBICON MC 1,5, Pin connector pattern alignment: Standard, locking: Screw locking, mounting: Threaded flange, type of packaging: packed in cardboard, For user information and design recommendations for through-hole reflow technology, go to: Downloads

Printed-circuit board connector - FMC 1,5/ 6-STF-3,81



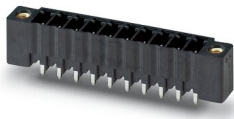
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PCB header

PCB header - MCV 1,5/ 6-GF-3,81 P26 THR - 1707670

<https://www.phoenixcontact.com/us/products/1707670>



PCB headers, nominal cross section: 1.5 mm², color: black, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Tin, type of contact: Male connector, number of potentials: 6, number of rows: 1, number of positions: 6, number of connections: 6, product range: MCV 1,5/..-GF-THR, pitch: 3.81 mm, mounting: THR soldering, pin layout: Linear pinning, solder pin [P]: 2.6 mm, number of solder pins per potential: 1, plug-in system: COMBICON MC 1,5, Pin connector pattern alignment: Standard, locking: Screw locking, mounting: Threaded flange, type of packaging: packed in cardboard, For user information and design recommendations for through-hole reflow technology, go to: Downloads

PCB header

PCB header - MCD 1,5/ 6-G1F-3,81 - 1842953

<https://www.phoenixcontact.com/us/products/1842953>



PCB headers, nominal cross section: 1.5 mm², color: green, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Tin, type of contact: Male connector, number of potentials: 12, number of rows: 2, number of positions: 6, number of connections: 12, product range: MCD 1,5/..-G1F, pitch: 3.81 mm, mounting: Wave soldering, pin layout: Linear pinning, solder pin [P]: 3.5 mm, number of solder pins per potential: 1, plug-in system: COMBICON MC 1,5, Pin connector pattern alignment: Standard, locking: Screw locking, mounting: Threaded flange, type of packaging: packed in cardboard, In combination with MCV plug components, both an MCVW and an MCVR plug must be used.

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Phoenix Contact USA
586 Fulling Mill Road
Middletown, PA 17057, United States
(+717) 944-1300
info@phoenixcon.com